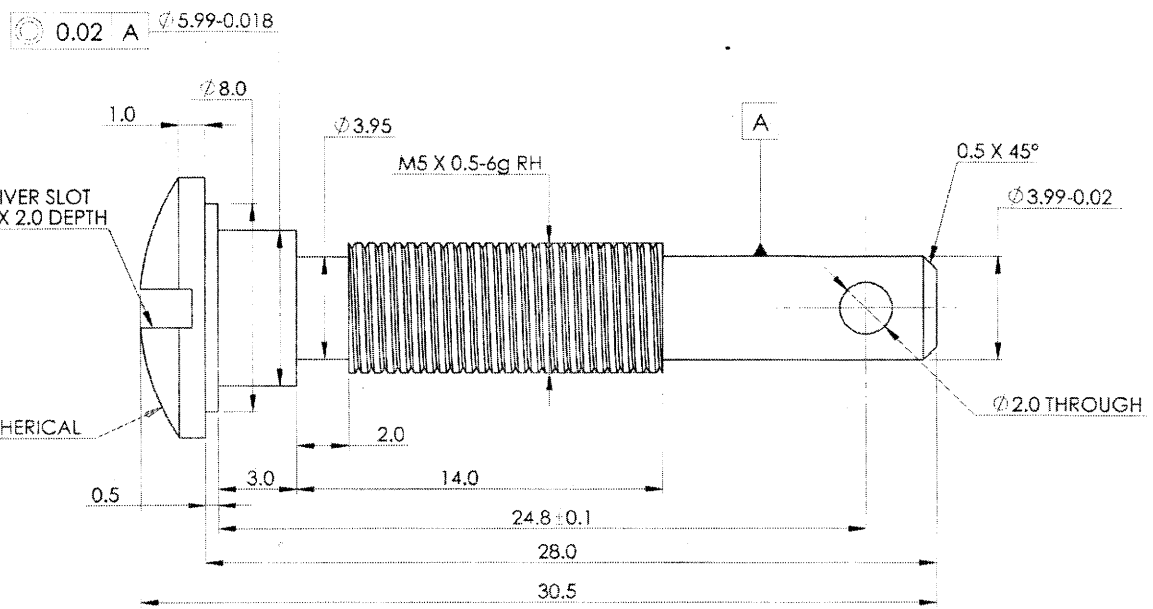
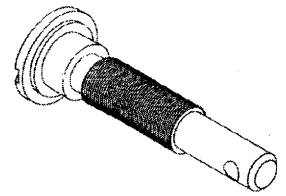
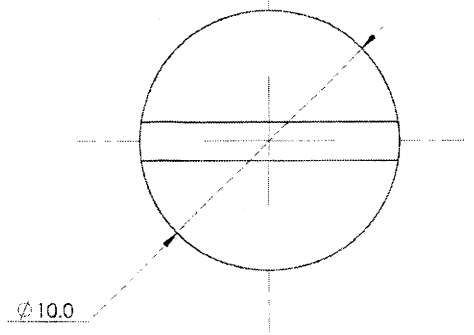
SST	C	A	AA	S	SS	IC	DRG NO.
0 0 0 A	0 0 0 4	0 0 1 0	0 0 0 0	0 0 4 0	0 0 3 0	0 2 0 4	

GENERAL TOL : FINE / MEDIUM / COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.







NOTES:

1) REMOVE ALL SHARP EDGES AND BURRS.
2) HARDNESS : 260-310 HV.
3) DIMN ARE TO BE READ AS APPLIED AFTER PROTECTIVE FINISH.
4) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE REFER ARDE SPECN No. DRDO/ARDE/MIM/TSP/001/2019.
5) ALL PROTECTIVE COATING : PHOSPHATED TO SPECN. IS:3618-1966.
6) SURFACE FINISH ▽ ALL OVER EXCEPT WHERE SPECIFIED.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN

DRN: SOURABH
SIGN:
DATE: 07/03/2019
CHECKED

APPD.
DATE: 07/03/2019
FOR DIRECTOR

SEALED
DATE:

SHEET SIZE: A3 | EST. MASS
SCALE: 5:1 | 4.58 gm

DESIGN AUTHORITY
ARDE
PUNE 411021

MATERIAL:
STEEL TO IS:5517-1993, Gd-55C8

PROTECTIVE FINISH:
ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING
AS PER ARDE SPECN. NO: ARDE/SA/2016/COATING-02

TITLE:
SCREW AXIS REAR SIGHT

DRG No.						
0 2 0 4	0 3	0 0	0 1	0 0 4	0 0 0 A	
IC	SS	S AA	A	C	SST	

JVPC | PART No. | DS CAT No. | AHSP