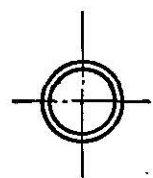
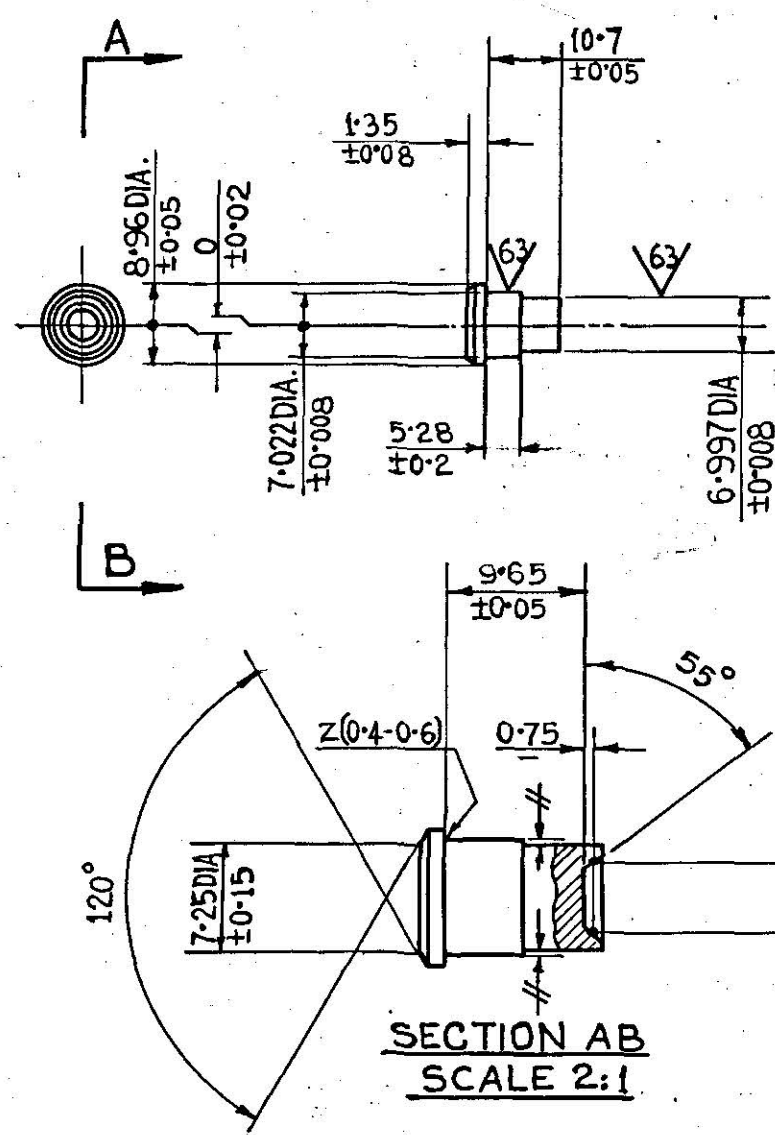


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ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION
OF NON METALLIC INCLUSIONS FOR STEEL.
MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C2,R2,S2.
NMIR TEST AS PER IS: 4163-82.



DC No. 27012-SA, DT. 14-01-2017- MATERIAL AMENDED

MATERIAL:-
IS: 5517-1993 DESIGNATION 55C8
HEAT TREATMENT:- 220-260 HB
PROTECTIVE FINISH:-
PHOSPHATE TO SPECN. JSS: 0465:
01-1988 CLASS II OIL FINISH.
(ACCELERATED), OIL FINISH.

10.05. 2002.	25359-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED. AERESH	MAJOR
23267-SA	20-2-96	MATERIAL AMENDED	MAJOR
22278-SA	22-9-93	NOTE FOR MACRO ETCH TEST AND NMIR TEST ADDED	LT. COL.
22119-SA	20-1-93	"ACCELERATED" ADDED IN PROTECTIVE FINISH.	MAJOR
21608-SA	20-3-92	DS CAT NO. ADDED & FINISH AMENDED.	LT. COL.
19960-SA	3-5-88	CL. NEG. PREPARED & DRG. RE-SEALED	MAJ.

PREVIOUS DC(I) 15414-SA, 16537-SA, 18040-SA, 19719-SA COPY.

AUTHY. DATE ZONE BRIEF RECORD SIG.

DATE	NAME
DGN.	
DRN.	
CHD.	
TRD.	
COMP.	30.4.88 AKSEN
	1/C.D.O.
	SCALE:- 1:1; 2:1
	SEALED: 10.05.2002

ASSY. PART NO. 1005-006817
MATERIAL:- AS STATED
DIMENSIONS ARE IN MILLIMETRES.

SPLIT PIN
(SOLID HALF) LINK.

GQA(SA) ICHAPUR
APPROVED DT. 13-12-77
(CL. NEG. RETRACED)
DRG NO. A1236
PART NO. B32 EC
DS CAT NO. 5315-001524