MATERIAL :–
STEEL BS: 970 Pt.1 1983 Gr.817 M40 (or)
STEEL BS: 970 Pt.1 1983 Gr.826 M31 (or)
STEEL BS: 970 Pt.1 1983 Gr.826 M40.

HARDNESS :– 220 H.V. (Max.)
~~250–300 HV~~ Spheroidised Annealing
(Before Machining process) (b)

UNTOLERATED DIMENSIONS AS PER IS:2102(MED)
DIMENSIONS ARE IN mm.

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE.. 05/06/23
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.

SECTION B-B

SECTION A-A

SECTION D-D (a)

SECTION C-C

HOS/PS2

| AMENDMENTS | SIG. & DATE |
|---|---|
| (b) DA.No.06/2023 Dt.:16/03/2023 | |
| (a) DA.No.21/22 Dt.:24/02/22 | |

| | SIGNATURE & DATE. |
|---|---|
| TRACED | |
| DRAWN | |
| CHECKED | |
| HOS/D&DO | |
| OFFICER/ PROJECT | |
| OFFICER/ D&DO | |
| APPROVED ON. 21.01.2021 | |

SUB: BOLT BLANK S2
FOR: BOLT ASSY.
OF: TAR 7.62 mm
DES.REF.NO.
DRG. No.: TEND–2656*2

ORDNANCE FACTORY TIRUCHIRAPPALLI–16.

SCALE NTS
STORE DRG.NO.
OPERATION NO.
SHEETS: 2
SHEET No.: 2