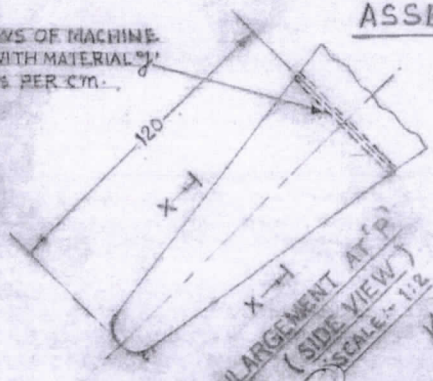


COORDINATED BY
B.C.M.A (N)
(Signature)
(B.C.MANDLO)

ASSEMBLY

THREE ROWS OF MACHINE STITCHED WITH MATERIAL 'J' 24 STITCHES PER CM.



△ △	J	THREAD SEWING NYLON '66' BL 4.5 kg BONDED NAVY BLUE	(ADRDE/TDM/TH/2009/1 dt 27-10-2009)
	h1	CORDAGE NYLON 66. 182 kg	IND/ADE/0558
△ △	C1	DUCK COTTON 476 gm OG.	IS : 1422 - 1983
S No.	NOMENCLATURE		SPECN/DRG No.

LIST OF MATERIAL

—	BOTTOM CORNERS UNFOLDED	—	2
—	CARRYING BAG	1	1
ITEM No.	NOMENCLATURE	No. OFF	SHEET No.

DETAIL - INDEX

SECTION XX

STANDARD TEXTILE TOLERANCES

DIMENSIONS IN mm	TOLERANCES
UP TO 2	± 1
MORE THAN 2 mm BUT UP TO 50	± 2
MORE THAN 50 BUT UP TO 250	± 3
MORE THAN 250 BUT UP TO 750	± 6
MORE THAN 750 BUT UP TO 1500	± 10
MORE THAN 1500	± 15

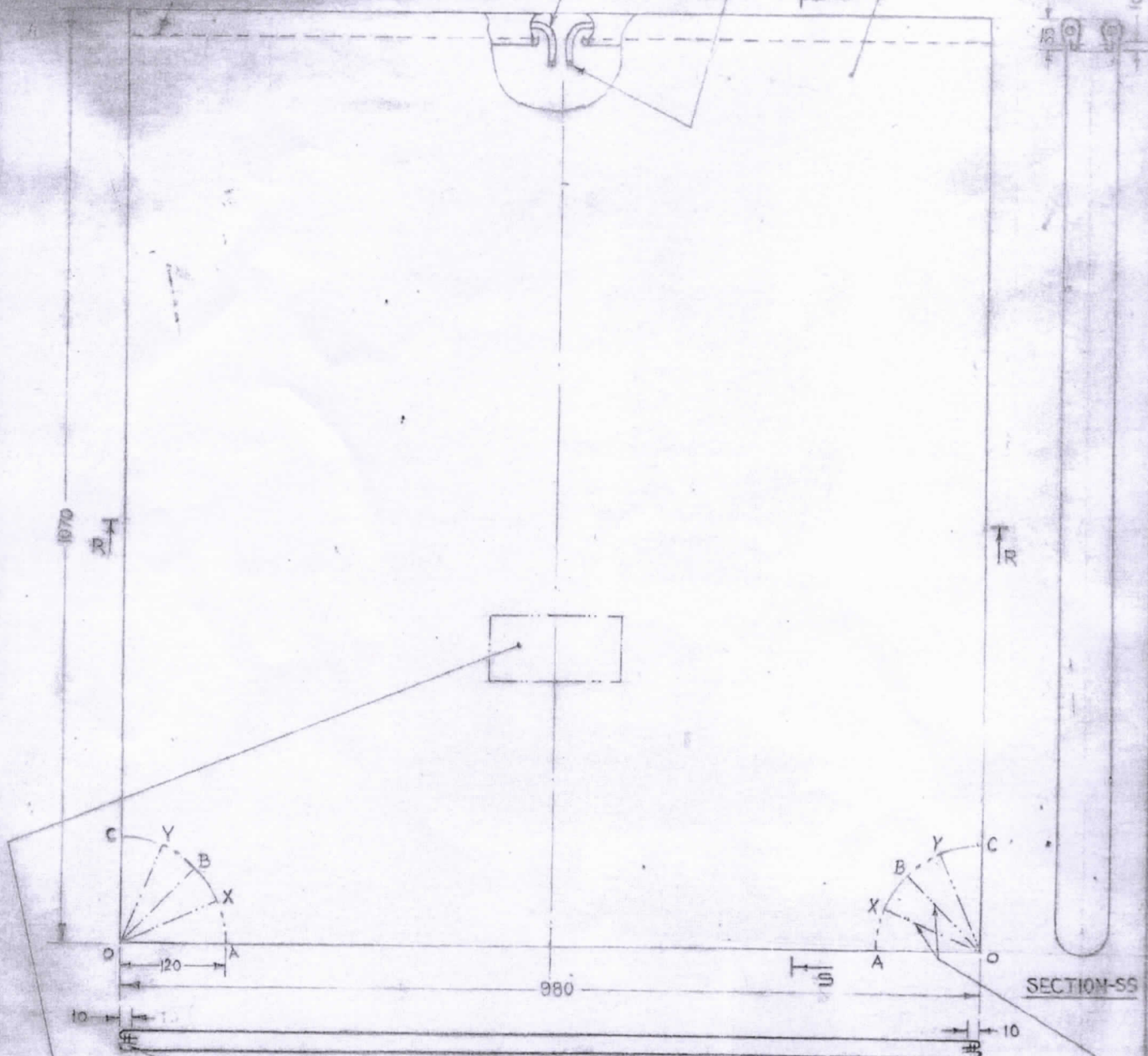
C	06-3-18	QMS/PG/ABS/CS/01	AMENDED AS PER CHANGE SHEET No. 20
b	24-8-16	C-2	ADRDE/QMS/PG/ABS/634
Q	19508	6-0	C.S.N. No. 4
R	DATE	ZONE	AUTHORITY
No	BRIEF RECORD		DATE
DRN	DRD	MATERIAL	ADRDE, AGRA
CHD	PGD	FINISH	
TRD	PROJ. OFFR	HEAT TREATMENT	
COMP	DIV. HEAD.	APPROVED	
SCALE: 1:5			
DIMENSIONS IN mm			
TOLERANCE			
CARRYING BAG			
BRAKE PARACHUTE			

MACHINE STITCHING WITH MATERIAL 'g', 2-3 STITCHES PER CM.

MATERIAL 'e', CUT LENGTH 2250 MM

ENDS OF MATERIAL 'h' TO BE HEAT SEALED

MATERIAL 'c'



TWO ROWS MACHINE STITCHED WITH MATERIAL 'g' 2-3 STITCHES PER CM.

PLACE FOR MARKING NOMENCLATURE OF THE STORE, CAT. NO. MANUFACTURER'S NAME OR RECOGNISED TRADE MARK, YEAR OF MANUFACTURE AND INSPECTOR'S STAMP WITH INK MATERIAL 'v'!

SECTION-RR

TO BE FOLDED ALONG OB & THEN AT OX & OY SEPARATELY IN OPPOSITE DIRECTION (FOR METHOD AND STITCHING SEE SECTION-XX IN SHEET-1)

CARRYING BAG, BOTTOM-CORNERS UNFOLDED

R No	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C PGD
DRN	DRD	MATERIAL	ADRDE, AGRA		
CHD SR	TRD	FINISH			
COMP	o/c	PGD			
SCALE:- 1:5	PROJ. OFFR.	HEAT TREATMENT			
	DIV. HEAD.		APPROVED		

COORDINATED BY R.C.M.A. (N)

DIMENSIONS IN mm

CARRYING BAG BRAKE PARACHUTE

APPROVED