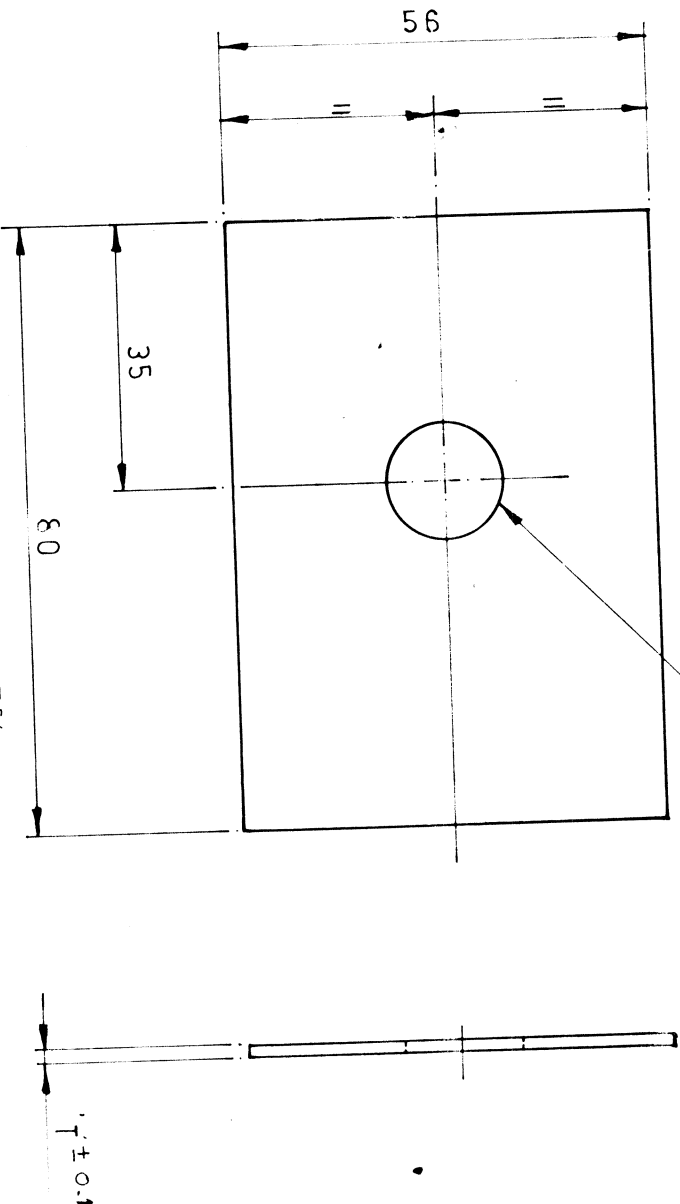


DRG. NO:- X 4413410
X 4413510

ALL DIMENSIONS ARE IN MM.

ONE HOLE TO 15 DIA



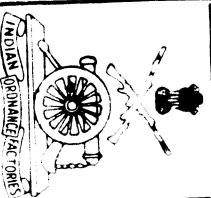
NOTE:-
FABRICATED COMPONENTS TO BE PHOSPHATED
TO CLASS 'C' AS PER IS: 3618.
MACHINED SURFACE TO BE APPLIED WITH
RUST PREVENTIVE OIL TO IS: 1154

PART NO	THICKNESS 'T'
X 4413710	0.5
X 4413410	2.0
X 4413510	3.0

NOTE:- PART NO TO BE ETCHED WITH SOURCE CODE.
MATERIAL :- SHEET STEEL TO IS: 513 Gr. 'D'
SHARP EDGES TO BE REMOVED.

Item	Description	No. of	Material	Standard	Size/Weight/Pattern	Date	Name	Remarks	Approved
	DRG. RETRACED. ALTERATION					16/2/02	JM		
	Index					16/2/02	JM		
	Description								
	SHIM PLATE								
	FRAME								
	STALLION MK-III								
	Scale								
	1:1								
	Ref. Drg.								
	Replaced By								
	Replacement for								
	Drawn								
	Traced								
	Checked								
	Drawn								
	Checked								
	Drawn								
	Checked								

Gen. Tol Not Specified	Linear Dimension	Angular Dim.
0 - 6	± 0.1	± 1°
6 - 30	± 0.2	± 1°
30 - 120	± 0.3	± 1°
120 - 315	± 0.5	± 1°
315 - 1000	± 0.8	± 1°
1000 - 2000	± 1.2	± 1°
0 - 10	± 1°	
10 - 50	± 30'	
50 - 100	± 20'	
>100	± 16'	



- (19) Umachined
- (20) V Rough
- (21) W Smooth
- (22) VVV Finish
- (23) C. Hard
- (24) Hardened
- (25) Gr. after Hard

V.F.J.

VEHICLE FACTORY
JABALPUR.

X 4413410
X 4413510

A