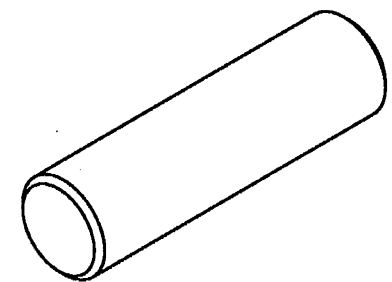


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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES BAR TYPE 17-4PH PER AMS-5643 PURCHASED IN CONDITION H1150.
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3 MM.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
5. GENERAL TOLERANSEC ACCORDING TO ISO 2768-m.
6. PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
7. BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191 °C.
8. QUALITY ASSURANCE PROVISIONS:
 - 8.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
 - 8.2. MAJOR CHARACTERISTICS NRS 101 TO 102.
9. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
10. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
11. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT : 0.09 Kg APPROX.)

2

DWG NO 063796A-00

SH 1

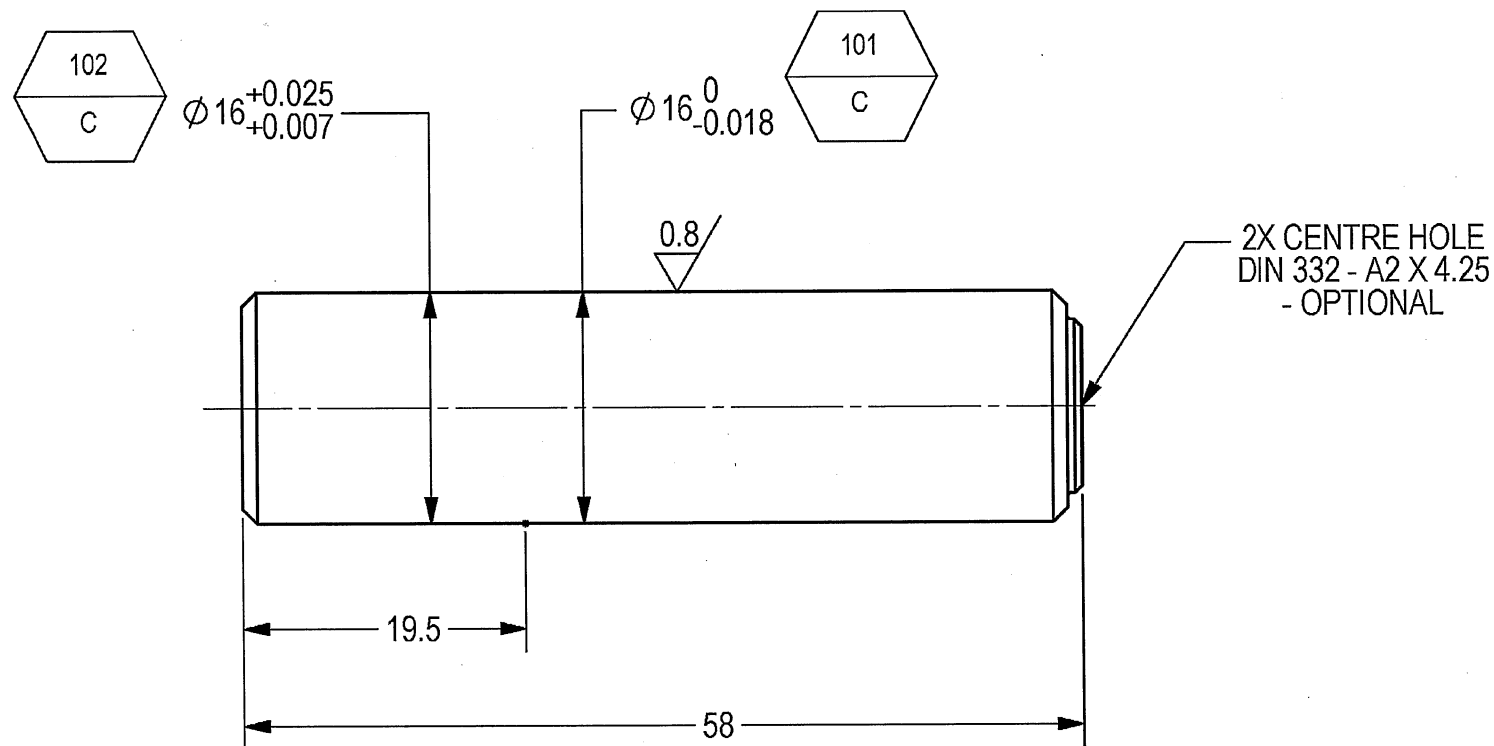
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SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	30-Jun-12	
02		Freeze	01-Dec-13	
03		Freeze	29-Jan-14	M. Levin
04		Restricted	21-Jul-14	L. Goldshtein
--		Identical To Previous Released	09-Apr-18	L. Goldshtein



SEE ATTACHED MEDIA

1.6 (0.8)

EPDM DRAWING REV.	EPDM MODEL REV.	EPDM MODEL STATUS	EPDM MODEL NAME
		WIP	063796A-00 GUIDE_RECOIL_REAR

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5M -1994		DRAWN	11/9/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/7/20	FOR: CRADLE BASE ASSY	
SEE NOTE 5	SEE NOTE 5	OFFICER/PRODN		OF: 12.7MM SRCG	
1st ANGLE PROJECTION		OFFICER/QC		SIZE	CAGE CODE
		OFFICER/DDO		B	2291A
SURFACE TEXTURE IN Micro METER				DWG NO	063796A-00
PROJECT OFFICER				SCALE	2:1
				AUTOMATED DRAWING (SW)	
				SHEET 1 OF 1	

PROJECT OFFICER

PLM Control

1

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B

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