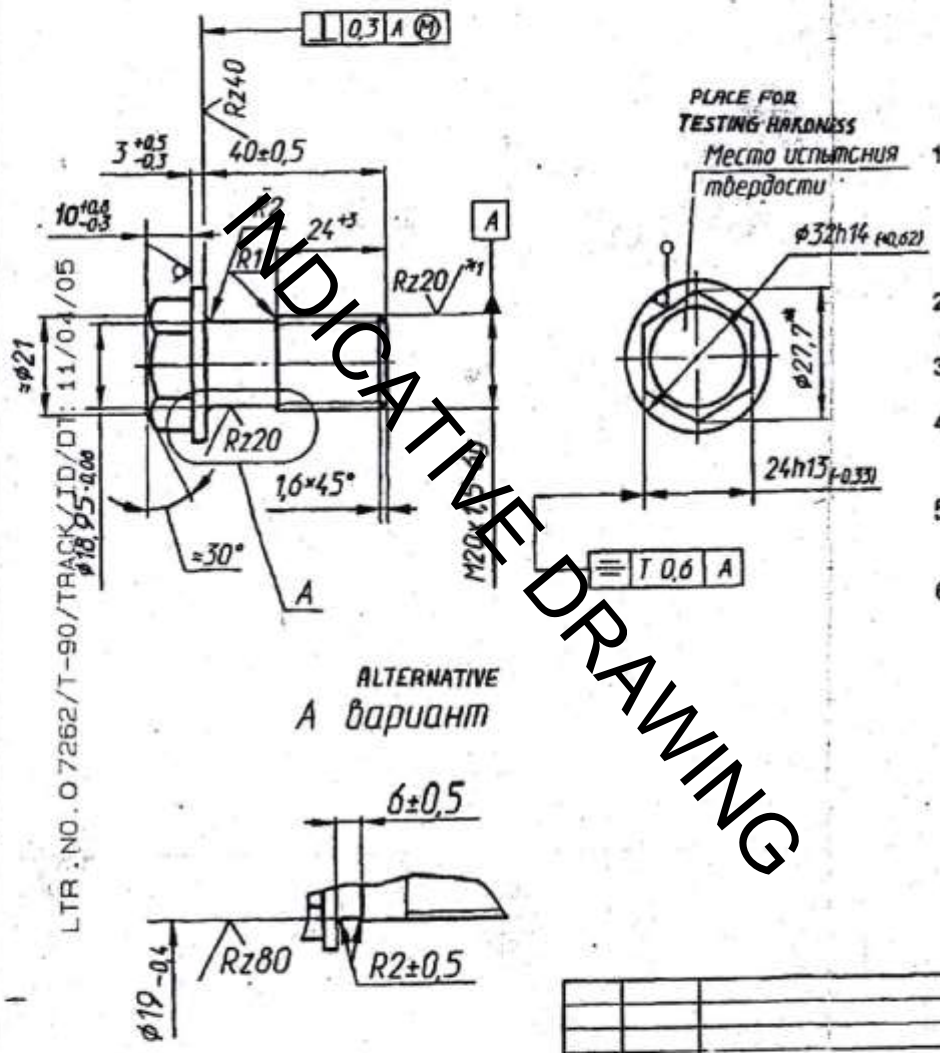
DRAWING NUMBER
172.55.026

SHEET No. 1 OF 1

Rz80 (√)




1. BHN 341...444. isothermal heat treatment. Scope group 1 table 4 of OST 3-4704-80. Impact strength КСИ 7 Kgf-m /cm². Depth of dressing of surface for testing hardness 0
2. *Dimensions are for reference.
3. *1 Surface finish is to be ensured by tool.
4. Deviation from symmetry relative to major dia checked.
5. Coating: Cadmium plating followed by Chromat coat of 12 microns thick).
6. Other requirements should be as per specification 520.TY1; GOST 1759.0-87.

These drawings are only for reference. Actual drawings may be different and shall be issued at the time for procurement.

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INDICATIVE DRAWING

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BY ORDER Sr. GM. HVF

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 1

LTR : NO. O 7262/T-90/TRACK/ID/DT: 11/04/05

356
SUPPLY CODE
U-01-1-1
D 90016
F-16
19
SIZE A3

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

| EST. WT. (Kg) | TO BE STAMPED OR MARKED WHERE INDICATED THUS # ( LETTERS) |
|---|---|
| 0.13 | |

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

| ISSUE | DATE | NATURE OF AMENDMENTS |
|---|---|---|

| | |
|---|---|
| DRN | |
| CHD | |
| APPD | |
| DATE | 10-03-04 |
| SCALE:- | 1 : 1 |
| DIMENSIONS IN mm | |
| TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69 | |
| ALL THREADS TO CONFORM TO | |

MATERIAL:- STEEL 38XC GOST 4543 - 71

USED ON:- IND. SET 172.55.010 cb-1cb

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI

TITLE:- BOLT

D S CAT NUMBER

DRAWING NUMBER 172.55.026