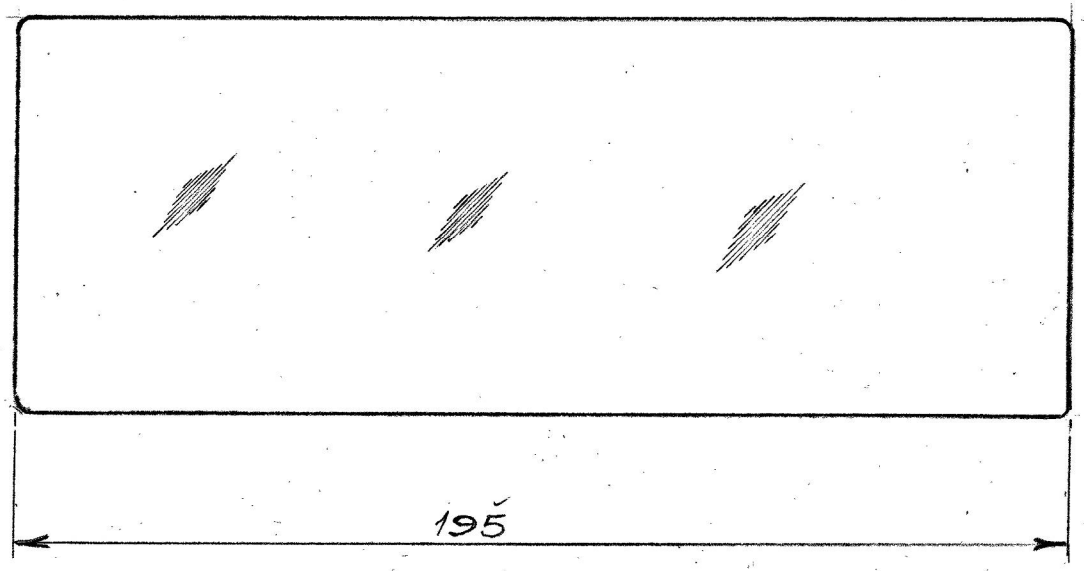
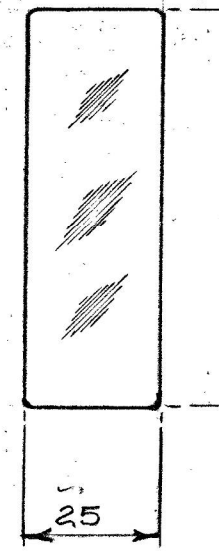
THIRD ANGLE PROJECTION

IF IN DOUBT 'ASK'





NOTE:-
THE MOULDS WILL BE HOMOGENEOUS, FREE FROM FELPS FOLDS AND FROM EDGE OR SURFACE CRACKS. THESE WILL BE REASONABLY FREE FROM STRIAE REAM, CORDS BUBBLES AND SEEDS ONLY LIGHT STRIAE WHICH ARE SENSIBLY PARALLEL TO THE FACE OF THE MOULDS MAY BE ACCEPTED ON THE AVERAGE NOT MORE THAN ONE BUBBLE PER 16 CUBIC CENTIMETRES OF GLASS THE SIZE OF ANY INDIVIDUAL BUBBLE NOT EXCEEDING 0·08 mm IN DIA MAY BE ACCEPTED.

GLASS TYPE - ~~BSC 510644 OR BK1~~
Nd - ~~1·50970~~
V. - ~~64·44~~

* GLASS TYPE - BSC 517642 (BK-7)
Nd - 1·51680
V - 64·17

GRA
AS PER
GRADE E
GRADE
GENERAL TOL
CHAMFER
CORNER

आयुध निर्माणी
ORDNANCE FACTORY
देहरादून
DEHRADUN

प्रा०
DR
अनु०
TR
पड़ता०
CH
अनुमोदित APPROVED
आई सी०/डीओ० DGM/PL
IC/DO

GUNNER'S UNITY WINDOW
WINDOW GLASS

IRDE-2051/11

* D.A. No 24/2005 Dt. 16/10/05

जुगाड़ का नाम TITLE OF | संक्रिया OPERATION

AMENDMENTS
OFD/DO/002