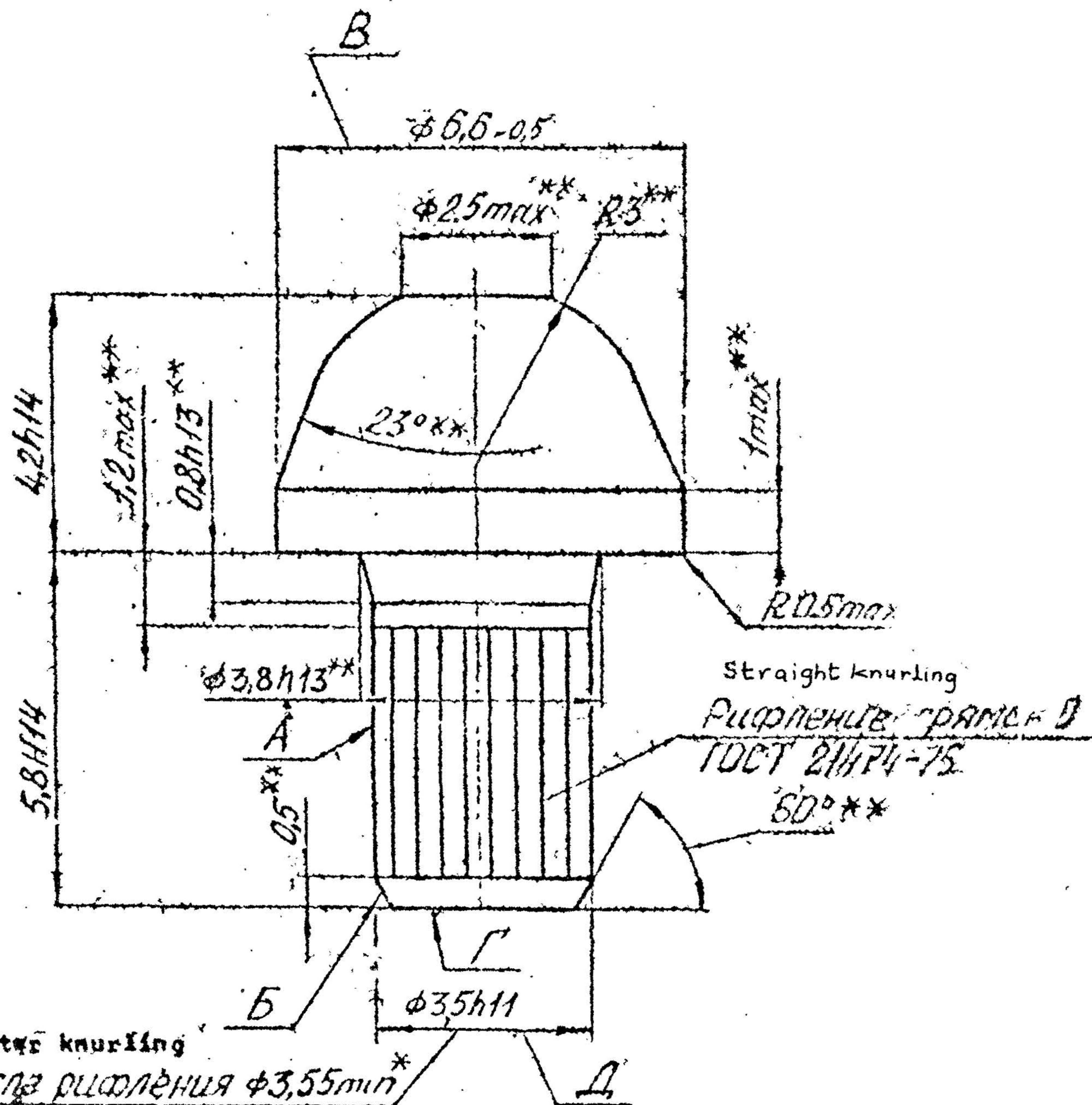


ЕСКД



1. Alternate material is strain hardened steel 20 GOST 1051-73 rounds 3,5 GOST 7417-75 annealed. 20 GOST 1051-73
2. \*Dimensions are subjected to total checking.
3. \*\*Dimensions ensured by tool.
4. Perform cylindrical surfaces once clamped only.
5. Coating should be in accordance with Table.
6. The following is allowed :
  - a) Local underfilling of metal at diameter B as against the standard sample established by manufacture and agreed with customer representative at manufacturing plant;
  - b) Cold cap of metal after knurling in the place of transition of surface A to surface B ;
  - c) Spalling of knurling-totally not exceeding 2 teeth ;
  - d) Seizure of ring gauge not exceeding 1.5 MM from surface A while checking the dimension D , after knurling ;
  - e) Laps and lines are allowed on the parts manufactured by cold extrusion as against the standard sample established by manufacture and agreed with customer representative at manufacturing plant.
7. Other requirements are as per OST B 84-264-81.
8. INDIGENOUS MATL:-  
IS: 1875 - 1992 REAFFIRMED GRADE 20 C8.

|            |                                  |  |            |           |
|------------|----------------------------------|--|------------|-----------|
| 05-01-2011 | DGOA SO Sec I<br>Chap 10 para 40 | Drg scan, clean & edit without change & m/c replaced in supersession of existing dilapidated copy of same No |            |           |
| 08-11-10   | DCI 37271-A                      | INDIGENOUS MATL ADDED AS NOTE NO 8.  |            |           |
| 24-9-87    | DCI 34241-A                      | DRG. PROV. SEALED.   |            |           |
| DATE       | AUTHORITY                        | REVISION   | SIG. AHSP. | SIG. D.O. |

Обозначение по формуле классификатору

APPROVED

KIRKEE

3-0186082

A3-BГ-8H

\*Zinc 6 microns thick, chromated. The coating alloy Cu Zn (70%) 3. Sn3 or Cu3. Sn3 are allowed.

| Обозначение<br>Designation | Покрyтие<br>Coating                                   |
|----------------------------|---|
| ЕИВ.633.050                | 03.Кд 9.хр<br>Допускается покрытие Кд 15.хр           |
| -01                        | У6.хр.<br>Допускается покрытие К-И(70)3.03 или К3.03. |

--Sn3 cadmium 9 microns thick chromated. The coating cadmium 15 microns thick chromated is allowed.

Head

Wire 3,5-20  
GOST 5863-79

|           |        |      |      |
|-----------|--------|------|------|
| СНОВИТ    | DOC NO | SIGN | DATE |
| DRAWN     |        |      |      |
| EDT/CHKO  |        |      |      |
| F/M, DC   |        |      |      |
| DIV. OFFR |        |      |      |
| NAME      | SIGN   | DATE |      |

ORDANCE PROJECT