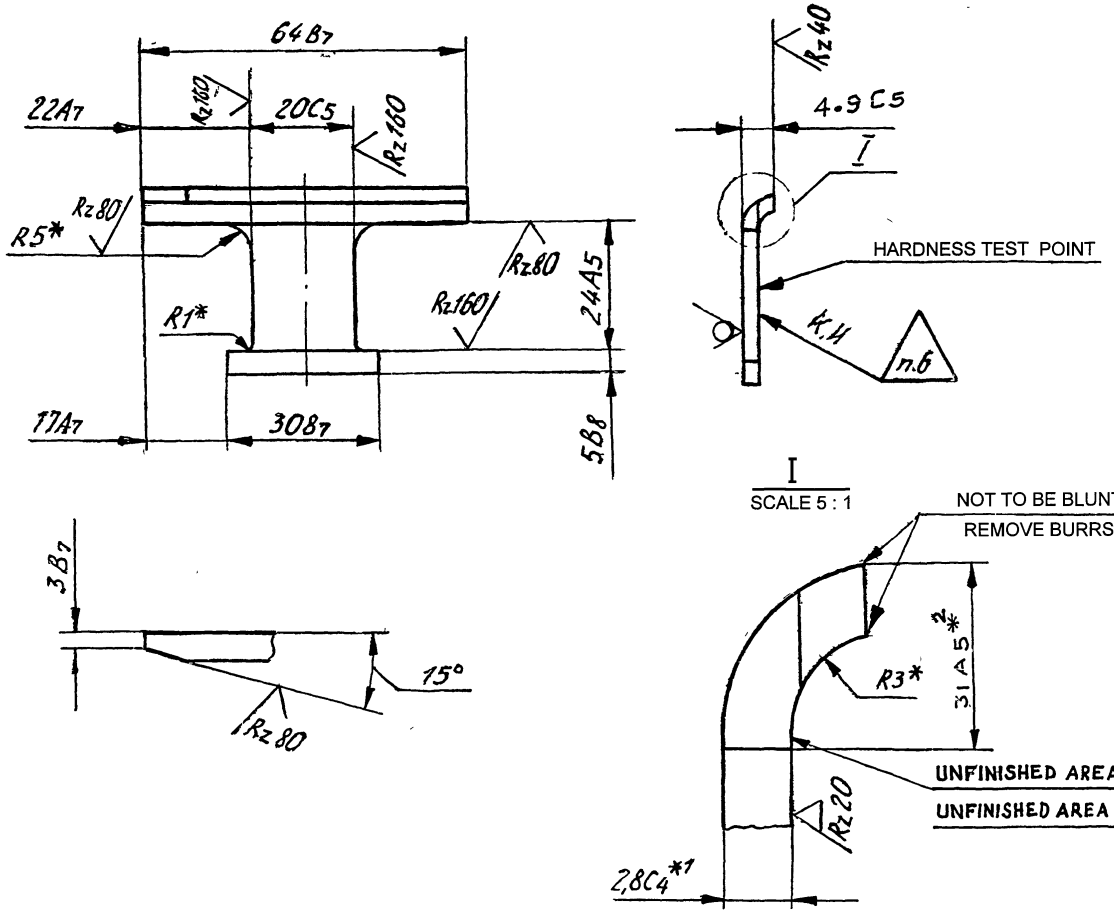
PART No

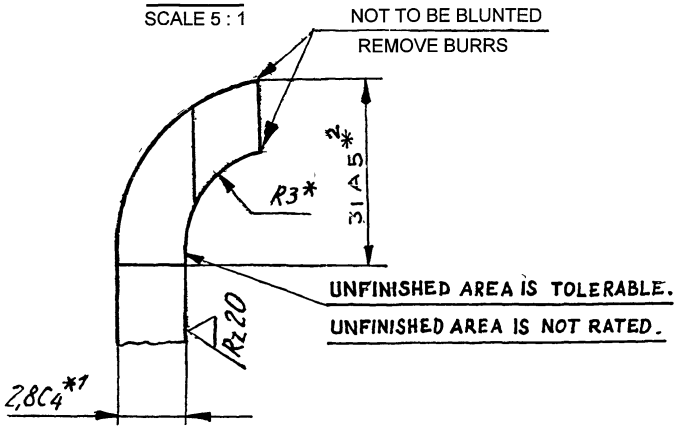
2A42.01.006

Rz320 / (√)

1. HRC ref 38.5 to 45 5
2. * The sizes are provided by tool
3. *1 Size in blank
4. Blunt sharp edges to R ≈ 0.4 mm
5. Coating: accelerated electro ess phosphating with chromate treatmen.
6. Stamp.



I
SCALE 5 : 1



INDIGENOUS MATERIAL :-
IS ; 2507 - 75, GRADE 10 DESIGN50 Cr 4
TO BE HEATTREATED TO ACHIEVE HRC
38 5 - 45.5

MATERIAL ;-
SHEET B - ПВ - 3, ГОСТ 19904 - 74
30 x ГСА - 3 ГОСТ 11268 - 76

DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG. DO
13-7-06			SCANNED & PRINTED WITHOUT CHANGE		

PREV DC Nos:- 16407-W,16975-W,17755-W,18174-W,18225-W & 18845-W DT 13-1-04

DRG SEALED;- 18174-W DT 22-9-95

DO CQA(W)

DRAWN:-	CHD:-		ASSY DRG:-
SCANNED:- PKA	CHD:-		DATE:-
C/D'MAN	DO	AHSP / FOR CQA(W)	SCALE:- 1 : 1
MATERIAL:- AS ABOVE			ESTD mass:- 25 g
PROTECTIVE FINISH:- AS ABOVE			

CQA(W), JABALPUR

DESIGN No.

PART No. 2A42.01.006

DS CAT No.

LIMITER लिमिटर