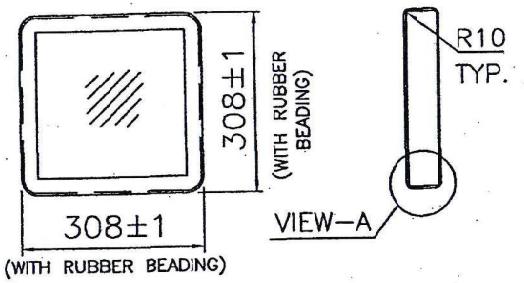
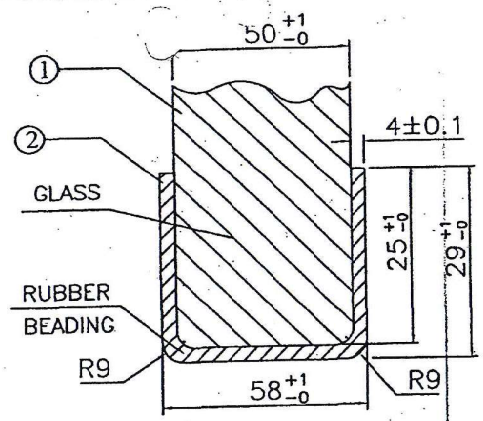
~~PROVISIONAL~~
JWM/ODC

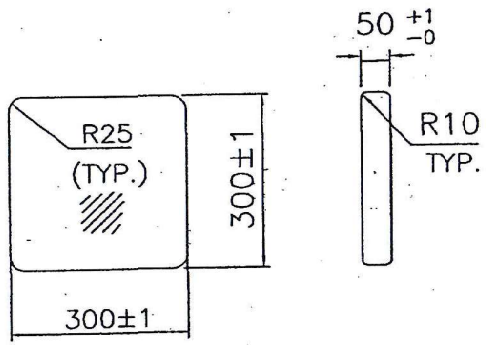
ASSEMBLY DRAWING OF GLASS WITH 4mm THICK U–TYPE RUBBER BEADING





ENLARGED VIEW–A

QTY./VEH= 2 NOS.



GLASS DRAWING

NOTE:
8. LENGTH OF THE RUBBER BEADING SHOULD BE AS PER PERIMETER OF B.P. GLASS FOR WHICH RUBBER BEADING IS GIVEN AND CORNER BENDS ARE TO BE MAINTAINED AS PER GLASS PROFILE AND RADII.
9. RUBBER MATERIAL SHOULD SATISFY THE REQUIRED PROPERTIES AT THE TIME OF RECEIPT.
10. PROPERTIES OF THE MATERIAL:
    a) TYPE OF RUBBER : NEOPRENE (OR) EPDS
    b) SHORE HARDNESS : 60±5 AT THE TIME OF RECEIPT.
    c) TENSILE STRENGTH : 70 + 5 KG/sq. cm.
    d) ELONGATION : 300 % + 10 % min
    e) POLYMER CONTENT : 60 % min.

NOTE:
1. ALL DIMENSIONS ARE IN MM.
2. TOLERANCE ON UNSPECIFIED DIMENSIONS ARE ±1 mm.
3. REFER ANNEXURE – B FOR MATERIAL AND OTHER DETAILS.
4. B.P. GLASS TO BE SUPPLIED ALONG WITH U–TYPE RUBBER BEADING OF 4mm THICK DULY MOULDED ALONG PROFILE OF THE GLASS.
5. GLASS SHOULD GIVE PROTECTION AGAINST 6 ROUNDS OF FIRE WITH 7.62 SLR FROM 10 MTRS. DISTANCE.
6. GLASS SHOULD BE SPLINTER PROOF TYPE.
7. THE CROSS SECTION OF THE RUBBER BEADING SHOULD BE AS SHOWN IN THE DRAWING.

ITEM	DESCRIPTION	NO.OFF	MATL	TREAT/SIZE	REMARKS
2	RUBBER BEADING OUTER	2		58x29x4t	
1	REAR GLASS	2		300x300x5Ot	

UPGRADED MPV 4X4

DIR/ODC
WM/ODC
JWM/ODC
DRN
CKD

INDEX	ALTERATION	SIGN	DATE

ALTERNATE NOTE | MODEL APPLICABLE

DIMS.	TOL.
0 - 30	±0.1
30-250	±0.2
250-800	±0.3
800-2000	±0.5
>2000	±0.8
GEN.TOL.	

REAR GLASS (WITH RUBBER BEADING) FOR UPGRADED MPV 4x4

ODC | VEHICLE FACTORY JABALPUR

645-10-1015-(I) REF.DRG. NO. | SCALE 1:1

REPLACED BY | DATE 23.03.18

REPLACEMENT FOR

DRG.NO. 2674-57-31 | SHT. 1/1

TECHNICAL SERVICES SECTION
Vehicle Factory, Jabalpur
प्रमाणित सत्य प्रतिलिपि
CERTIFIED CORRECT COPY
JWM/VFJBP-1
11.03.2022
JWM /TSS