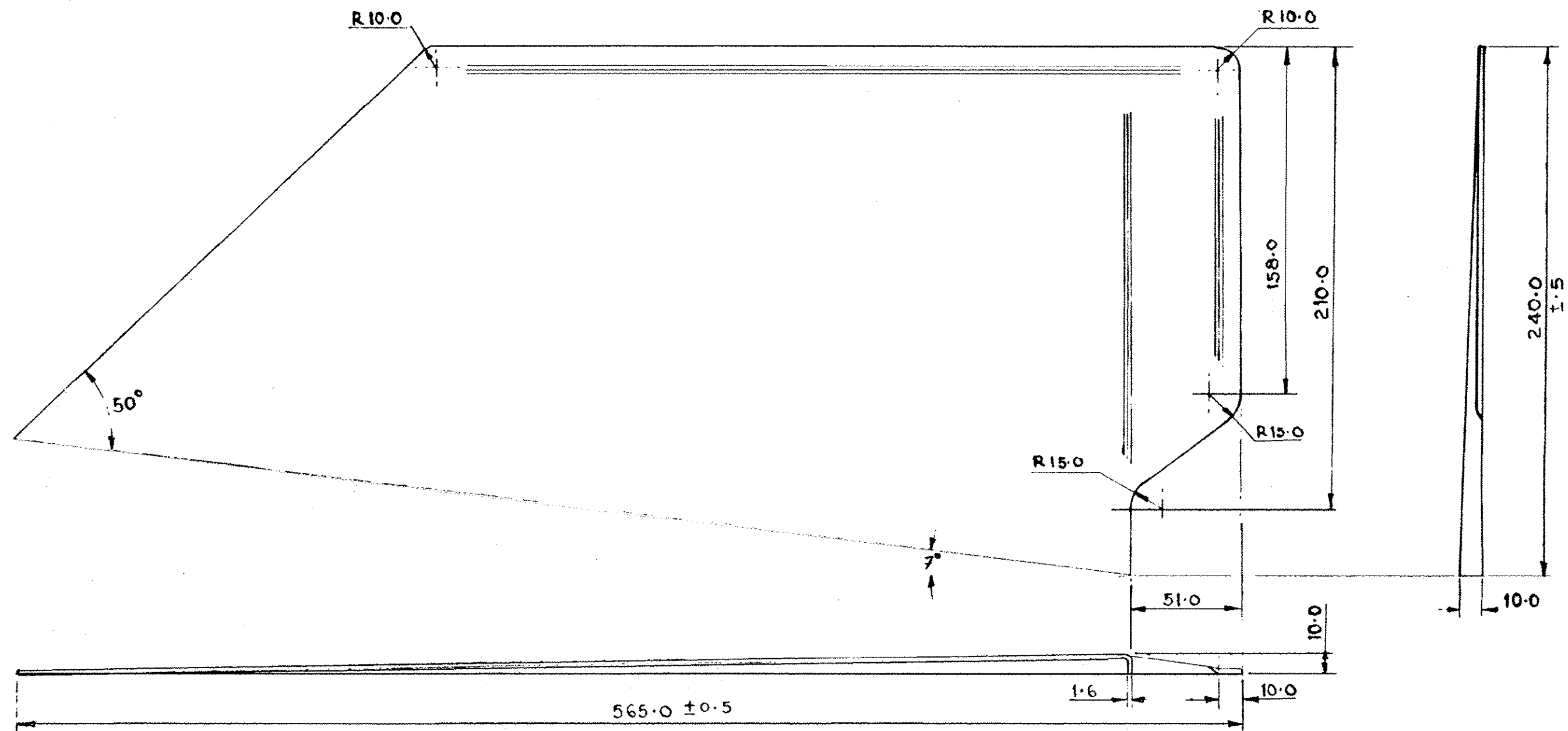


8 7 6 5 4 3 2 1

ON PART  
DET No. 1 SHTS. 20 SHTS. No. 9  
**ARDE**  
2121  
DRG No.

DRAWING CONVENTIONS CONFORM TO IS : 696  
DIMNS ARE IN m.m. UNLESS OTHERWISE STATED  
GEN. TOL. MEDIUM/COURSE/FINE CLASS TO IS : 2102

- NOTES:-**
1. ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
  2. FIN TO BE MANUFACTURED BY DIE-PUNCH METHOD ONLY.
  3. SURFACE OF THE FIN SHOULD BE SMOOTH REGULAR & PLAT.



						DRN. <i>[Signature]</i>	CHD. <i>[Signature]</i>	TRD.	COMP.
						CD <i>[Signature]</i>	PASSED <i>[Signature]</i>	SCALE: 1:2	
2	14.11.17	RCMA(AA)1434/3/11.10.17	DRG. AMENDED VIDE AL. NO.21/2017	MATL.	@mm	APPROVED <i>[Signature]</i>	FOR DIRECTOR	EST MASS:	
1	6.6.94		AMENDED VIDE AL. NO. 10/94					GAUGE SCHD:	
R. NO.	DATE:	AUTHORITY	BRIEF RECORD	ZONE	CD	GO	MATL: STEEL TO IS:513:2008 DESIGNATION CR 2	DATE:	
					SIGN		PROTECTIVE FINISH: PHOSPHATED TO IS:3618 CLASS B		

ASSY DRG. ARDE 2121/1 SHT 7  
DESIGN AUTHORITY  
**ARDE PUNE - 411021**

DRG. No.  
**ARDE 2121**

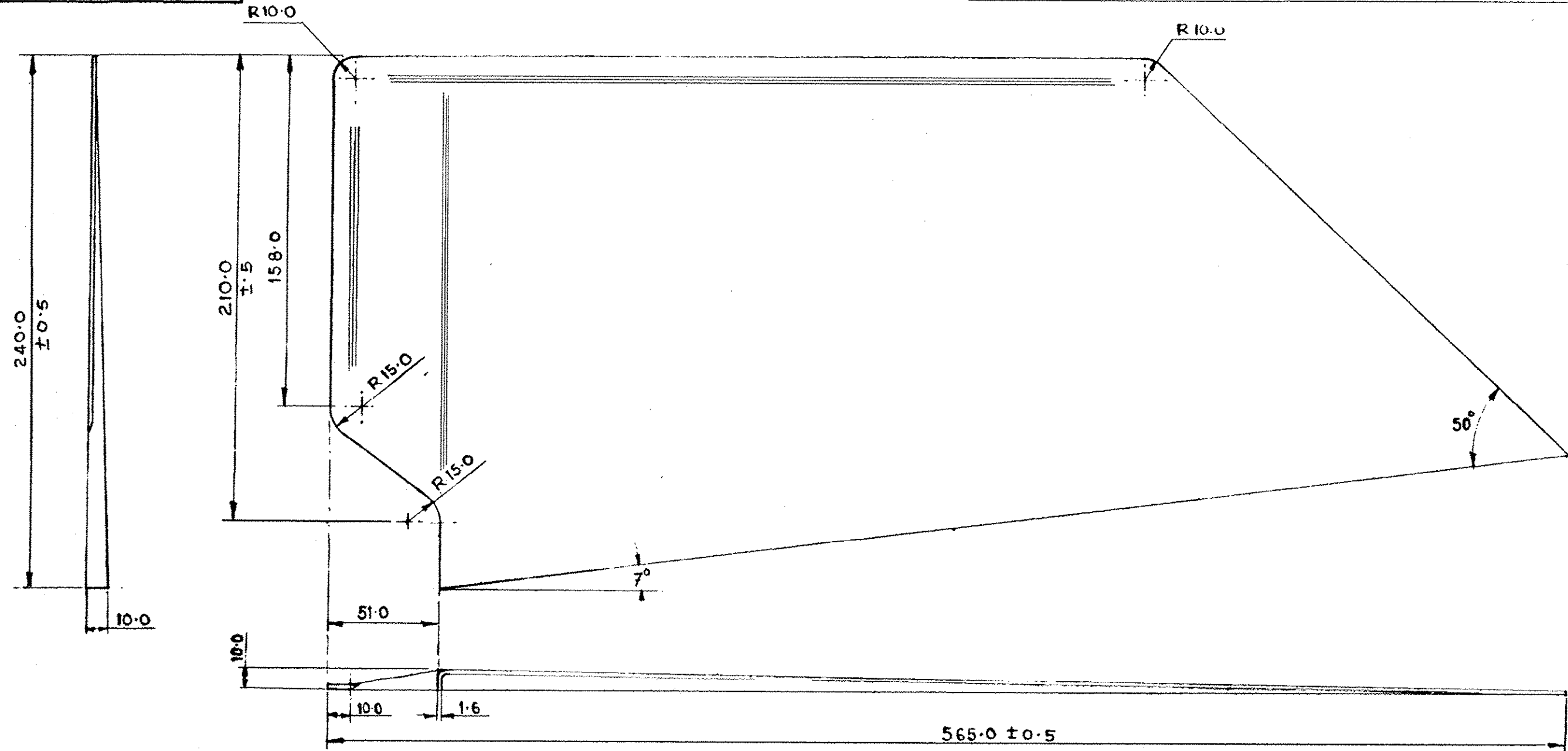
DET. No. 1 | SHTS. 20 | SHT.No. 9  
PART No.  
D. S. CAT. No.  
A.H.S.P. **10**

TITLE:  
**FIN LEFT**

DRG. No. ARDE 2121  
 DET. No. 1 SHTS. 20 SHTS. No. 8

DRAWING CONVENTIONS CONFORM TO IS : 696  
 DIMNS ARE IN m.m. UNLESS OTHERWISE STATED  
 GEN. TOL. MEDIUM/COURSE/FINE CLASS TO IS : 2102

- NOTES:—
- 1 ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
  - 2 FIN TO BE MANUFACTURED BY DIE-PUNCH METHOD ONLY.
  - 3 SURFACE OF THE FIN SHOULD BE SMOOTH REGULAR AND FLAT



DRN.	CHD.	TRD.	COMP.	ASSY DRG. ARDE 2121 / 1. SHT 7
CD	PASSED	SCALE: 1:2	EST MASS:	DESIGN AUTHORITY
APPROVED	FOR DIRECTOR	GAUGE SCHD:	DATE:	ARDE PUNE - 411021
MATL: STEEL TO IS:513:2008 DESIGNATION CR 2	DRG. No. ARDE 2121			
PROTECTIVE FINISH: PHOSPHATED TO IS: 3618 CLASS B	DET. No. 1 SHTS. 20 SHT.No. 8			
	PART No.			
	D. S. CAT. No.			
	A.H.S.P.			9

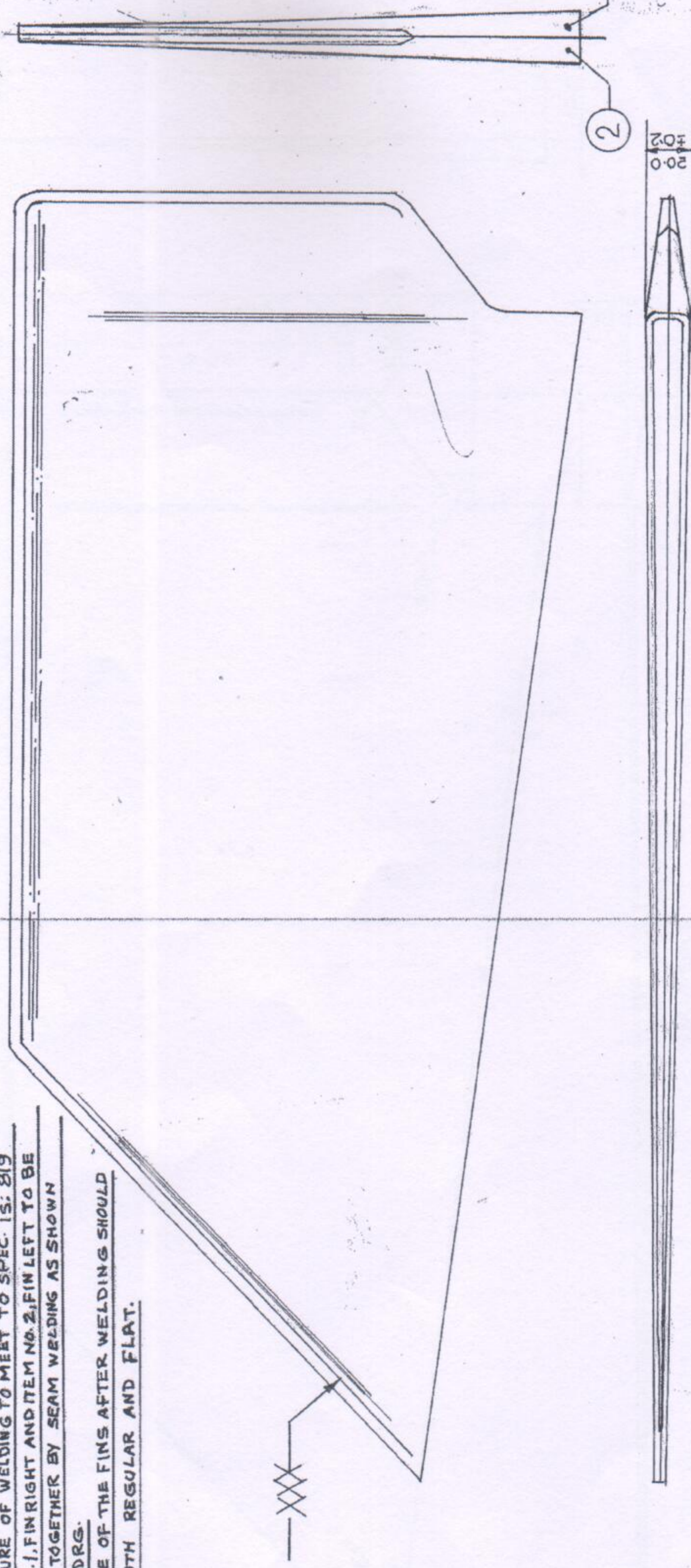
TITLE: FIN RIGHT

DRG. No. ARDE 2121  
 DET. No. 1 SHTS. 20 SHT.No. 8  
 PART No.  
 D. S. CAT. No.  
 A.H.S.P.

8		7		6		5		4		3		2		1	
DET PART		ON L&P		DRAWING CONVENTIONS CONFORM TO IS: 696		DIMENS ARE IN mm		UNLESS OTHERWISE STATED		LIST OF COMPONENTS.		DET. NO.		PART NO.	
ARDE 2121		ARDE 2121		GEN. TOL MEDIUM/COURSE/FINE CLASS TO IS: 2102						ITEM NO.		DRG. NO.		PART NO.	
										1		ARDE 2121		1 SHT 8	
										2		ARDE 2121		1 SHT 9	
										FIN RIGHT					
										FIN LEFT					

**NOTES:-**

1. WELDING SYMBOLS ARE TO SPEC. IS: 813
2. PROCEDURE OF WELDING TO MEET TO SPEC. IS: 819
3. ITEM NO. 1, FIN RIGHT AND ITEM NO. 2, FIN LEFT TO BE JOINED TOGETHER BY SEAM WELDING AS SHOWN ON THE DRG.
4. SURFACE OF THE FINS AFTER WELDING SHOULD BE SMOOTH REGULAR AND FLAT.



R. NO.		DATE		AUTHORITY		BRIEF RECORD		ZONE		SIGN		CD		GD		MATL:	
DRG. SEALED (PROV)		sd/-		19 JULY 90 CRE (AA)		PROTECTIVE FINISH											
DRN		sd/-		CD		sd/-		PASSED		sd/-		THU		SCALE 1:2		COMP	
APPROVED		sd/-		FOR DIRECTOR		DATE		EST MASS		GAUGE SCHD		ASSY DRG: ARDE-2121/1 SHT 11		DESIGN AUTHORITY		ARDE PUNE - 411021	
TITLE		FIN ASSY		DRG. No		ARDE 2121		DEF. NO 1		SHTS 20		SHT NO. 7		D S CAT NO			

Comp. Part Eshu 13/06/00 TRACED FROM DRG. RECEIVED FROM DT&P VIDE LETTER NO. 512/57/DT&P(A&S) Dtd 25/03/93 TRACED BY: MILICHA KRABORTY DT-20-03-94