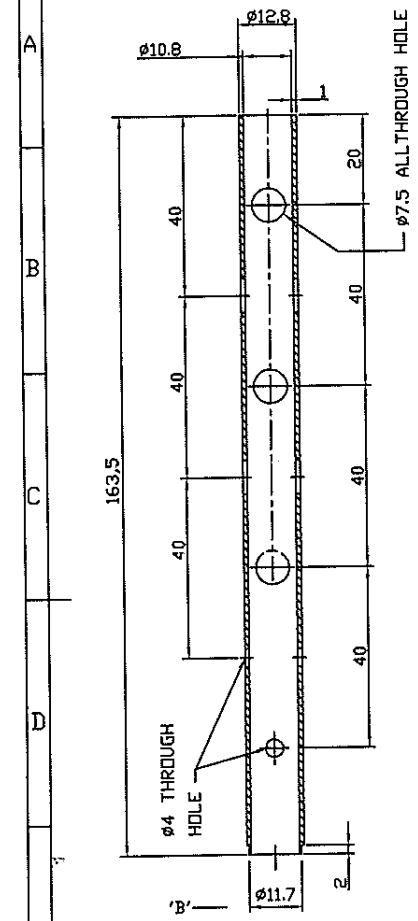

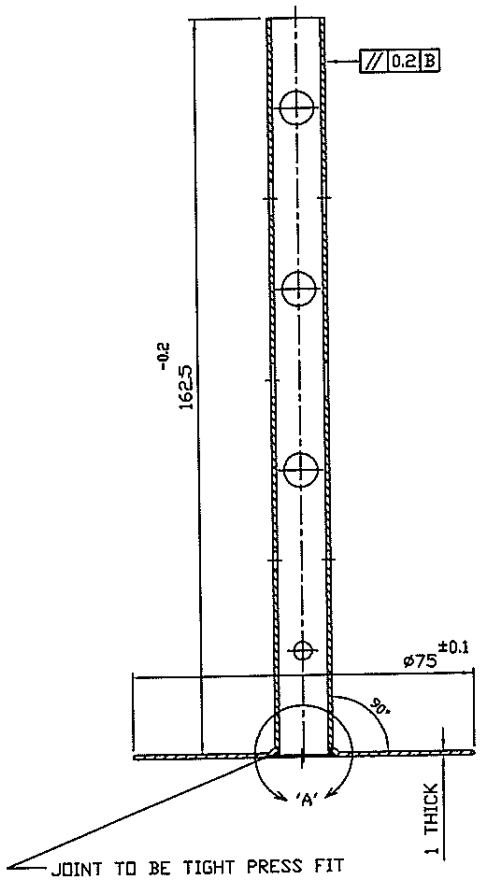

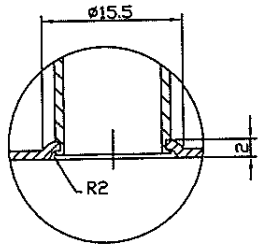

ENLARGED VIEW AT 'A'

MATL:- STEEL SHEET IS : 513 GRADE DD OR EDD IN ANNEALED/SKIN PASSED CONDITION .

PROTECTIVE FINISH:- CADMIUM PLATING FOLLOWED BY CHROMATE PASSIVATION TO SPECN. IS : 1572 Cd 8 OR ZINC ELECTROPLATED COATING TO SPEC. IS:1573 (1986).

DEVIATION FOR UNTOLERANCED DIMENSIONS TO CONFORM TO SPEC. IS: 2102 MEDIUM	DRAWING CONVENTIONS CONFORM TO IS SPEC.
SCALE: NTS	DRAWING :
EST. MASS : 72 ±3g	DRN. DATE:18-05-2018
GAUGE SCHD :	CHD. PASSED
ALL DIMNS. ARE IN mm UNLESS OTHERWISE STATED	
MATL : AS ON DRG.	APPROVED
PROTECTIVE FINISH : AS ON DRG.	ASSY.DRG.HEMRL/PYRO/SK.0275 DET.NO.1
TITLE : CENTRAL TUBE WITH DISC	DRG. No. HEMRL/PYRO/SK.0275
DESIGN AUTHORITY: HIGH ENERGY MATERIALS RESEARCH LABORATORY, PUNE - 411021	DET. No. 4 SHTS. SHT. No.
	PART No.
	D.S. CAT. No.
	A.H.S.P.

REVISION

R. No.	DATE	AUTHORITTY	ZONE	BRIEF RECORD	CD . GD. SIGN.