

DRG. MODIFIED

CONTROL COPY No. 1

66

1	2	3	4
<div>ISS C A AA S SS IC B 0 0 0 0 5 1 0 8 1 2 0 2 0 3 0 4 0 2 0 4 0 2 0 0 D B</div> <div>GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102</div> <div>DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED</div>			
<div>2.8 kg \pm 10%</div> <div>1.7 kg \pm 10%</div> <div>8.0 13.0</div> <div>27.0\pm0.3</div> <div>FREE LENGTH</div> <div>CRAMP TEST:-SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION TO A LENGTH OF 10.0mm FOR A PERIOD OF 12,HOURS AFTER WHICH IT MUST CONFORM TO FREE LENGTH.</div>			
<div>NOTES:</div> <div>STRESS RELIEVED</div> <div>WIRE DIA : 0.70</div> <div>MEAN DIA : 4.0\pm0.2</div> <div>No.OF EFFECTIVE COILS :18</div> <div>WOUND : L H OR R H</div> <div>ONE COIL OF EACH END TO BE CLOSED IN AND GROUND SQUARE TO THE AXIS OF THE COIL, LEAVING 3/4 OF COIL AT EACH END. NON EFFECTIVE</div> <div>Received on 29/11/15</div> <div>20.7.2015</div>			
<div>1. 07/10/14 M-25</div> <div>DRAWING REVISED</div> <div>S No DATE AUTHORITY BRIEF RECORD ZONE</div> <div>CD GO SIGN</div> <div>DRN RGN. CHD MATERIAL:</div> <div>STEEL TO IS:4454 (Pt-1)2001, DH</div> <div>APPD DATE 07/10/2014 For Director</div> <div>PROTECTIVE FINISH: PHOSPHATED TO SPECN.</div> <div>IS: 3618-1966, CLASS ' B'</div> <div>SEALED DATE</div> <div>SCALE 5:1 EST MASS TITLE</div> <div>DESIGN AUTHORITY ARDE PUNE 411021</div> <div>SPRING SEAR</div>			
<div>DRG.No. 0 2 0 4 0 3 0 2 0 2 1 8 0 1 5 0 0 D B</div> <div>IC SS S AA A C SST</div> <div>PART No DS CAT No AHSP</div>			
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