



1. TURN THE COMPONENT AT POS.1 ON COMPOUND GR. 3PK AS PER TY ON ARTICLE (POSITION 11) AND RETURN UP TO ALIGNMENT OF HEXAGON.
2. PLACE THE VALVE AT POS.2 WITHOUT COMPONENTS 1803 WITH 50-54KA, 642604, 642603 AND 800403/A.
3. ACCEPTANCE MARK "4" TO BE PUT ON TAG.

जांची गई सही प्रति
CERTIFIED CORRECT COPY OF
मुद्रित रेखाचित्र की
SEALED DRAWING AS ON

18/6/13

कृते नियंत्रक गुणता
FOR CONTROLLER OF QUALITY
आश्वामिन (क व आ) आवडि चेन्ने 54
ASSURANCE (AVA) AVADI CHENNA. 54

1. Деталь поз.1 завернуть на компаунде марки ЭПК по ТУ на изделие (Прил. 11) и отвернуть до совмещения шестигранников.
2. Клапан поз. 2 ставить без деталей 1803 с 50-54 кд, 642604, 642603 и 800403/A.
3. Маркировать Ч на бирке.

ASSY DRG.
2A 46M.C607

12/18		371AVA	DS CAT No. AMENDED	SCALE: NTS		CQA(AVA)AVADI
27.2.12		0008-AVA	DS CAT. No. ADDED.	ESTD MASS 0.1 Kg.		
DATE	AUTHORITY	NATURE	SIG AHSP	SIG DO	MATL:	
AMENDMENT				DRN:	DESIGN No:	
DRG SEALED: (PROV.) DC No. 0008-AVA DATE: 5-6-06				CHD:	PART No:	
CHARGING VALVE				APPROVED:	2A46M.C607-10C5	
				SHT		SHTS.
				DS CAT No:		SHTS
				4810-007900		

