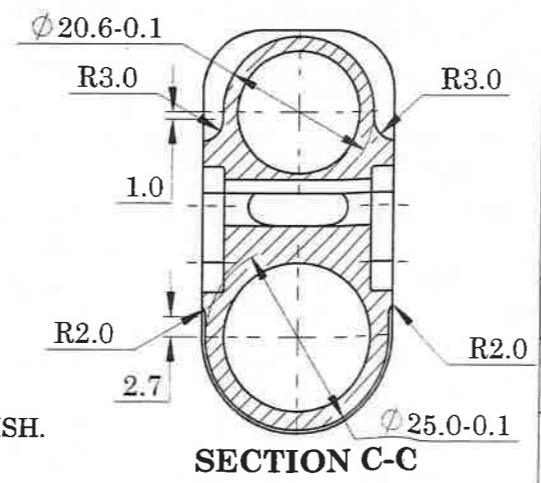
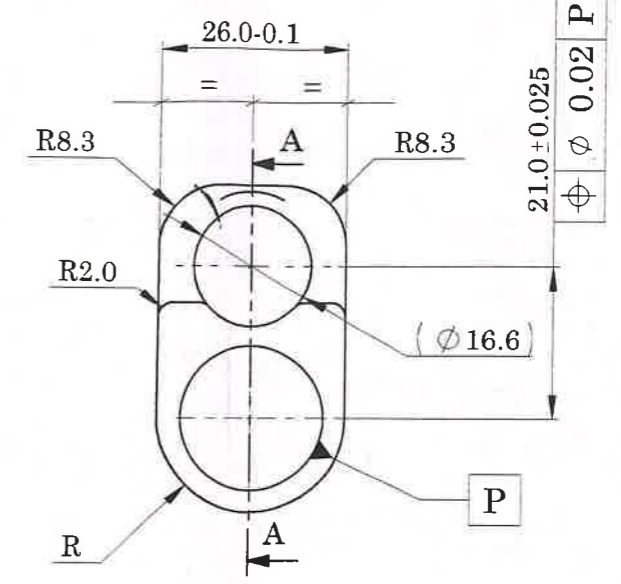
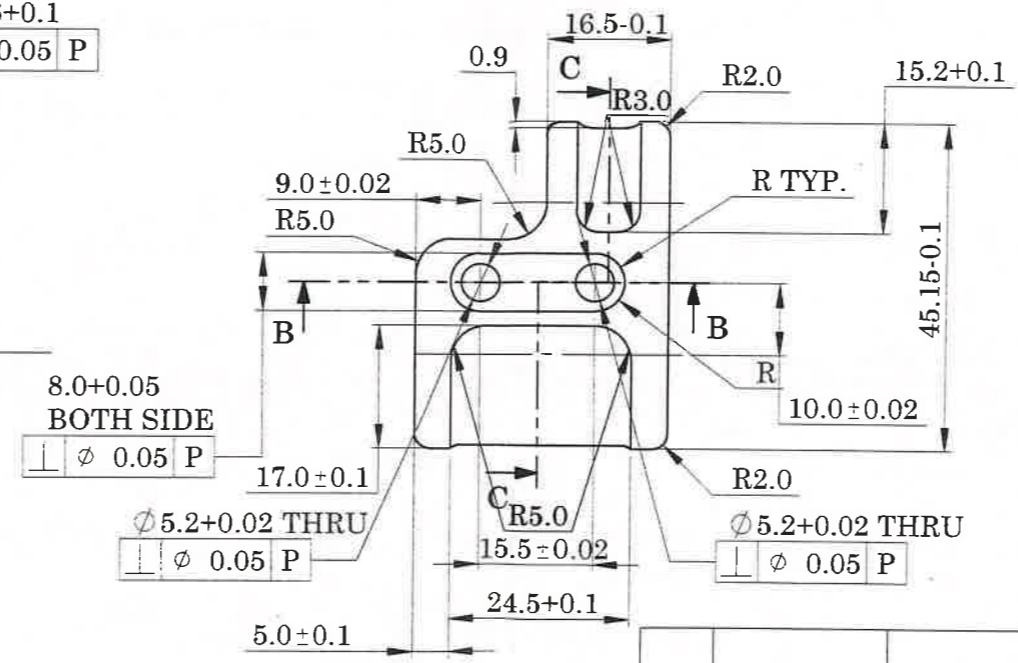
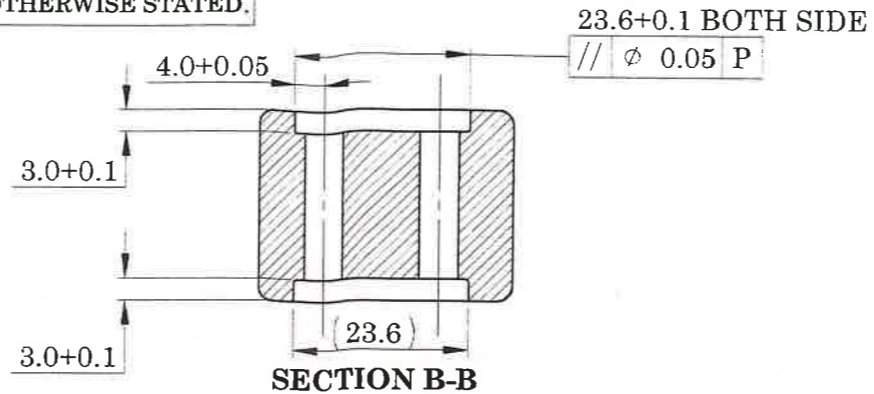
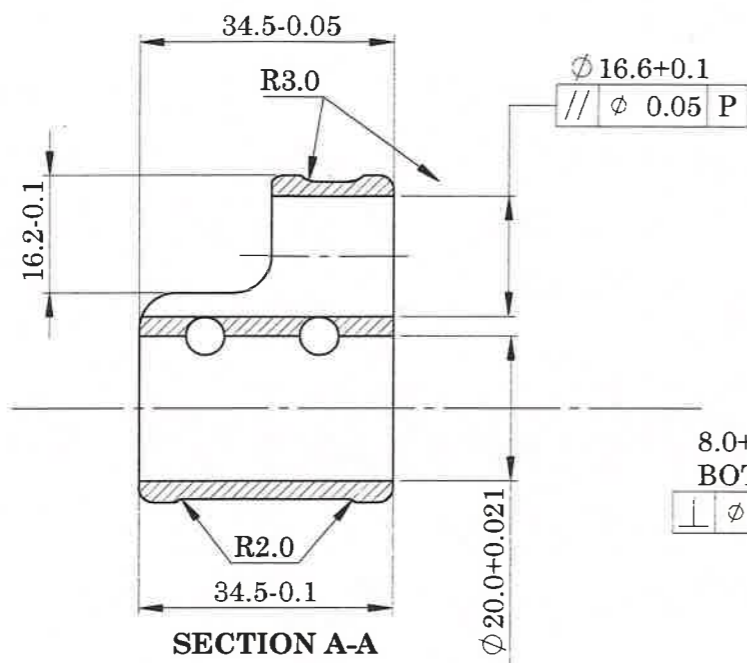
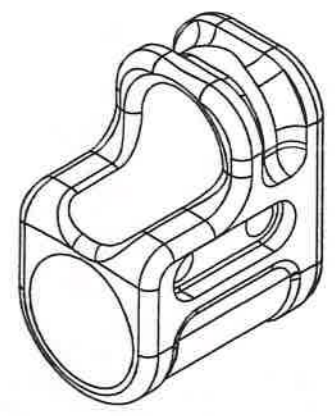


DRG No. 2101012  
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS  
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

GENERAL TOL. : FINE / MEDIUM / COARSE  
 CLASS TO IS: 2102

CONT



NOTE:  
 1. REMOVE ALL SHARP EDGES AND BURRS.  
 2. ANGULAR TOLERANCE IS 30° OR OTHERWISE STATED.  
 3. DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.  
 4. HARDNESS BEFORE COATING: 300 TO 350 HV.  
 5. HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C  
 COATING HARDNESS : 600±100 HV.  
 COATING THICKNESS: 15 µm Min.  
 6. SURFACE FINISH ∇∇ ALL OVER UNLESS OTHERWISE SPECIFIED.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
DRN: SOURABH	DATE: 24/08/2022	CHECKED	MATERIAL: STEEL TO IS:5517-1993,Gd.40Ni6Cr4Mo3(EN-24)			
APPD.	DATE: 24/08/2022	FOR DIRECTOR	PROTECTIVE FINISH: SEE NOTE			
SEALED DATE:	SHEET SIZE: A3	EST. MASS	TITLE: BARREL MOUNT			
	SCALE: 1:1	90.79 gm				
DESIGN AUTHORITY	ARDE	PUNE 411021				
DRG No.	2101012	0102051100100DA				
	IC	SS	S	AA	A	C
9 mm	PART No.	DS CAT No.	AHSP			