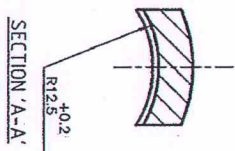
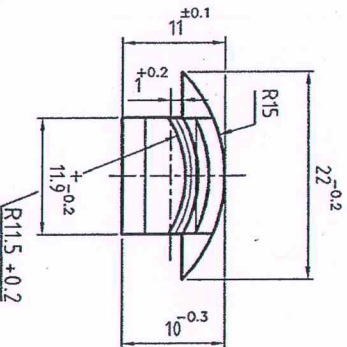
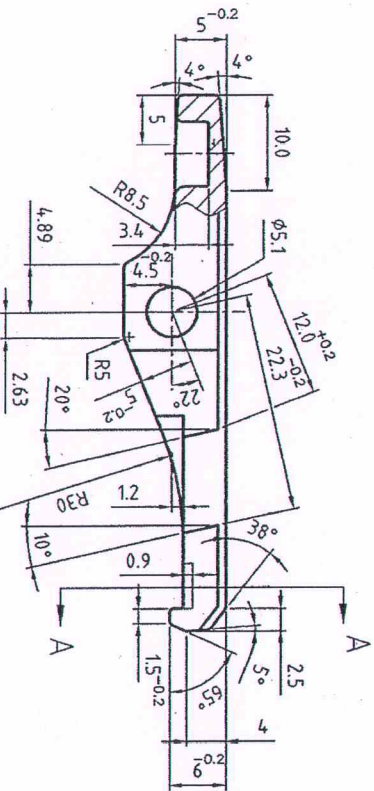
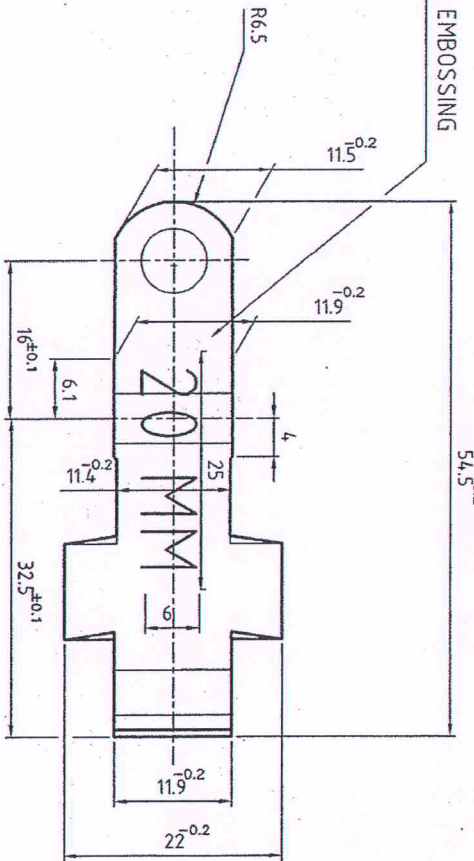


EMBOSsing

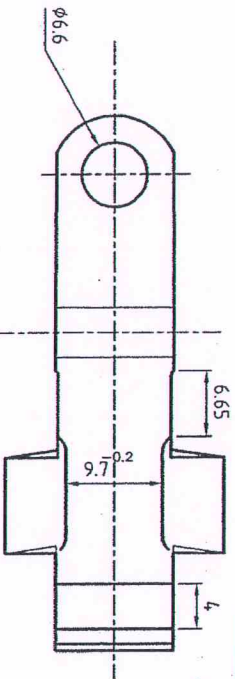
54.5<sup>+0.2</sup>



UN CONTROLLED COPY  
CERTIFIED CORRECT COPY OF APPROVED DIMENSIONS ARE IN mm.  
DRAWINGS AT THIS DATE 11/8/15 2.2 UNTOLERATED DIMS. AS PER IS : 2102 (MED)  
DESIGN & DRAWING OFFICE, MARK DRAWING No. 1519  
ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016. SHARP CORNERS TO BE BLUNT TO R0.2

ALT. MATL: BS. 970 PT-1-1988  
GR. 817 M40

FINAL HARDNESS: RC 42-48



SURFACE FINISH:- PHOSPHATED TO SPECIFICATION, JSS : 0465-01-1988

CLASS-I (ACCELERATED) OIL FINISH

MATERIAL: EN 24, HARDNESS: 260-300 HB

DRAWING PROVISIONAL

|                    |              |                  |                                      |          |           |         |
|--------------------|--------------|------------------|--------------------------------------|----------|-----------|---------|
| PART NO.           | DESCRIPTIONS | SIGNATURE & DATE | NO. OFF.                             | MATERIAL | TREATMENT | REMARKS |
|                    |              |                  |                                      |          |           |         |
| TRACED             |              |                  |                                      |          |           |         |
| DRAWN              |              |                  |                                      |          |           |         |
| CHECKED            |              |                  |                                      |          |           |         |
| TOC/D&DO           |              |                  |                                      |          |           |         |
| OFFICER/PRODN      |              |                  |                                      |          |           |         |
| OFFICER/D&DO       |              |                  |                                      |          |           |         |
| AMENDMENTS & DATE  |              |                  |                                      |          |           |         |
| DA. No 006/07      |              |                  | 4/10/07                              |          |           |         |
| DRG. No. 44P 03021 |              |                  | ORDNANCE FACTORY TIRUCHIRAPPALLI-16. |          |           |         |
| DES. REF. NO.      |              |                  | SHEETS: 1                            |          |           |         |
| OPERATION NO.      |              |                  | SHEET No.: 1                         |          |           |         |