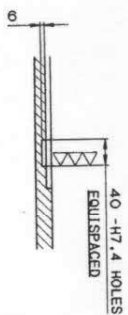
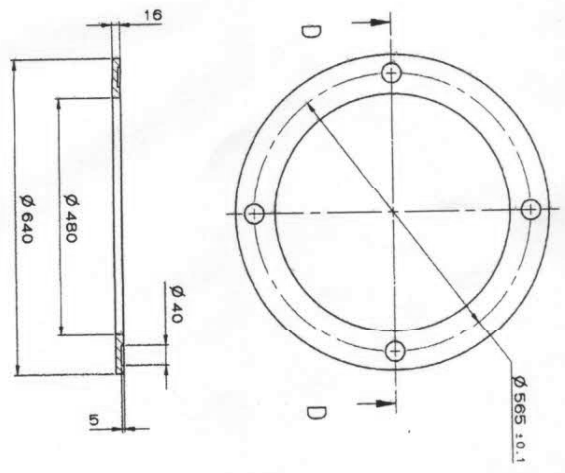


SECTION B-B

ALTERNATE MATERIAL :- EN-8 OR
080M40 BS.970 PART-1-1983

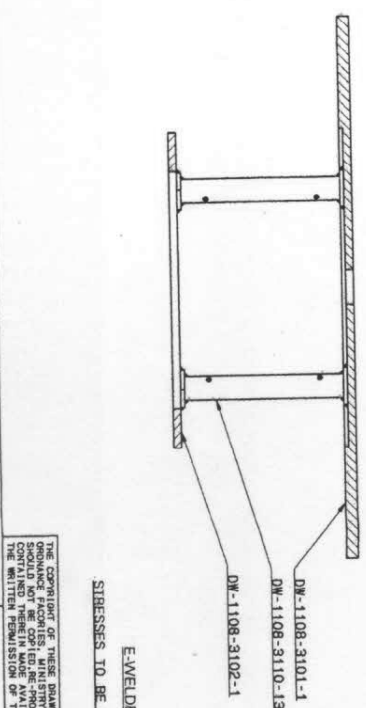


SECTION C-C



SECTION D-D

ALTERNATE MATERIAL :- EN-8 OR
080M40 BS.970 PART-1-1983



E-WELDED TOGETHER
STRESSES TO BE RELIEVED AFTER WELDING

DW-1108-3100-1 TOP PLATE 4008.15:5517 1 1:15
DRAWING NO NOMENCLATURE MATERIAL NO. OFF SCALE

DW-1108-3102-1 BOTTOM PLATE 4008.15:5517 1 1:15
DRAWING NO NOMENCLATURE MATERIAL NO. OFF SCALE

NO. OF	DESCRIPTION	PART NO.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
1	LAUNCHER MOUNTING FRAME(WELDING)					
GENERAL TOLERANCE						
LINEAR DIMENSIONS						
± 0.1	± 0.1					
± 0.2	± 0.2					
± 0.3	± 0.3					
± 0.4	± 0.4					
± 0.5	± 0.5					
± 0.6	± 0.6					
± 0.7	± 0.7					
± 0.8	± 0.8					
± 0.9	± 0.9					
± 1.0	± 1.0					
ANGULAR DIMENSION						
± 1.0	± 1.0					
± 1.5	± 1.5					
± 2.0	± 2.0					
± 2.5	± 2.5					
± 3.0	± 3.0					
WAVE IN "μm"						
± 1.0	± 1.0					
± 1.5	± 1.5					
± 2.0	± 2.0					
± 2.5	± 2.5					
± 3.0	± 3.0					
MACHINE TOOL PROTOTYPE FACTORY, Bangalore						
DW-1108-3100-42						



APPROVED