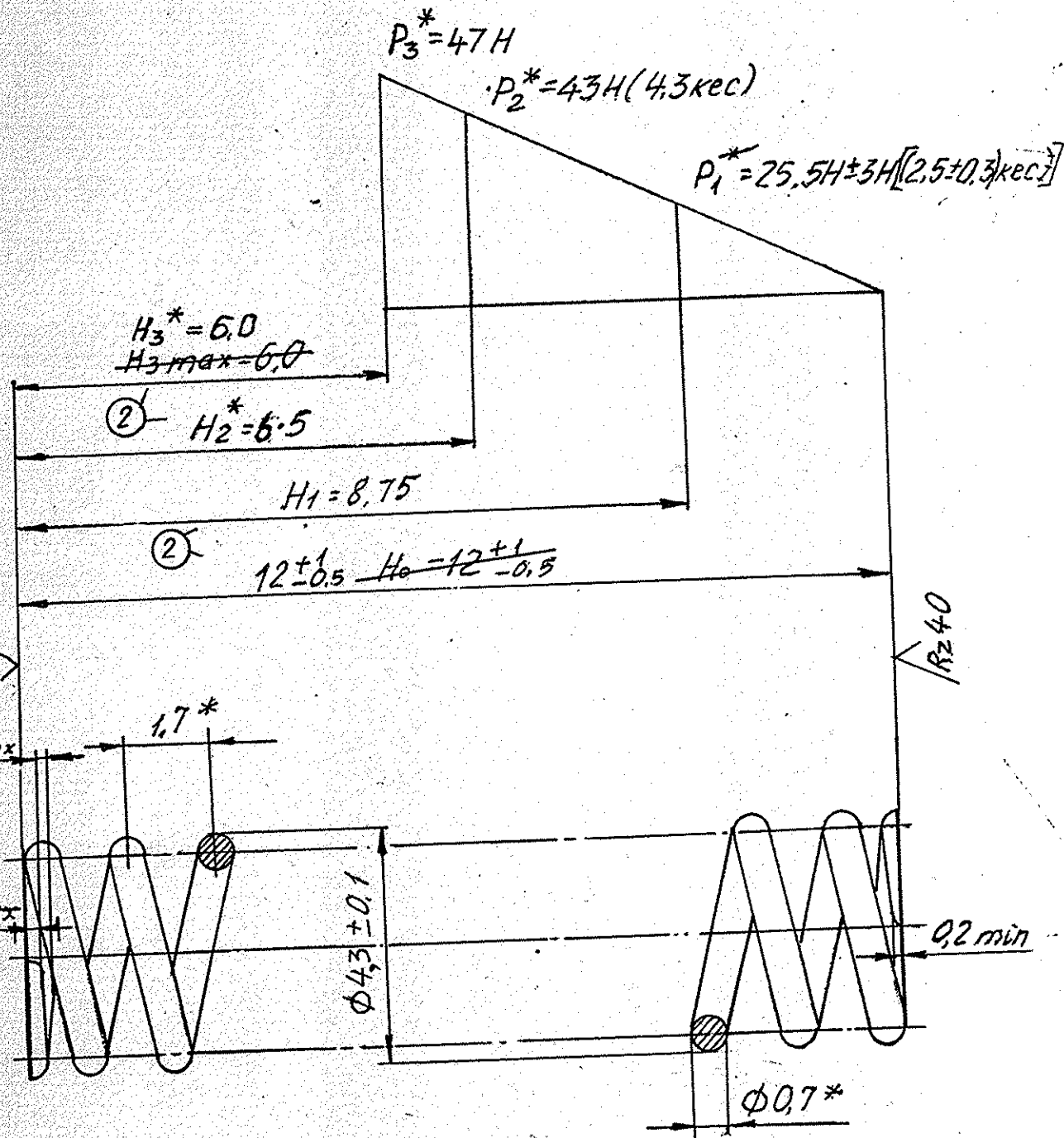


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✓ (✓)



SPRING

Scale 1:1. Material: wire I 0.7, ГОСТ 9389-75. Mass: 0.002

- (1) 1. $G^* = 78400 \text{ MPa (8000 kgf/mm}^2\text{)}$
2. $\tau_{3*} = 1617 \text{ MPa (162 kgf/mm}^2\text{)}$
3. Refer to ГОСТ 16118-70, 2nd acc.cl., for specifications of manufacture, test and acceptance of springs
4. RH coiling
5. $n = 6.5$
6. $n_1 = 8.5_{-0.25}$
7. Thermal treatment: tempering at 240 to 260°C
8. $D_2 = 4.5A_5$
9. *Sizes and parameters for reference
10. Length of extended spring $L^* = 100 \text{ mm}$
11. Time of scragging of the compressed spring: 24 h
12. Coating: accelerated electroless phosphating with chromate treatment and impregnation with adhesive БФ-4, ГОСТ 12172-74, one layer
13. Stamp K and W on the lot tag

GATEWAY

FINAL DRG. FOR MFR. AT OFT
 DATE 09-07-91
 UP-DATED V. Panyuk
 CHECKED O. Kulyk
 F/M-PROJ. ✓
 SCT - COPY VERIFIED: 12.08.91
 DGM / PROJ. 26/8/91

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SPRING			
Пружина	0,1	0,002	1:1
42			