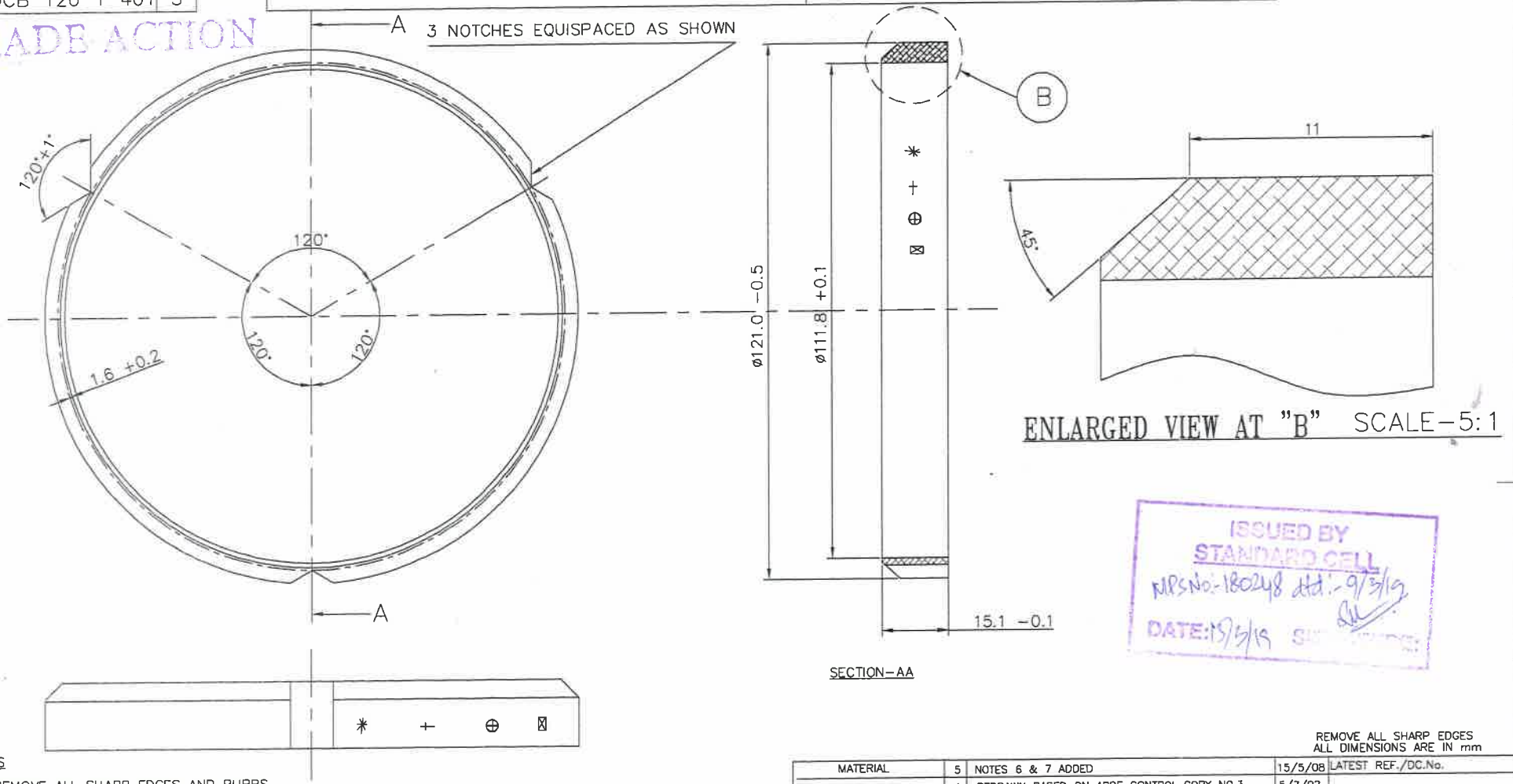
DRG. NO:	REV
C OCB 120 1 401	5

GENERAL TOLERANCE AS PER MEDIUM CLASS TO IS 2102

DRG. CONVENTIONS CONFORM TO INDIAN STANDARD
DIMNS IN mm UNLESS OTHERWISE STATED.

TRADE ACTION



ENLARGED VIEW AT "B" SCALE-5:1

SECTION-AA

ISSUED BY STANDARD CELL
NRS No:-180248 dtd:-9/3/19
DATE:19/3/19

NOTES

1. REMOVE ALL SHARP EDGES AND BURRS
2. SURFACE ROUGHNESS 3.2 ALL OVER
3. MANUFACTURE AND TESTING AS PER SPEC. CQA(A) 0318
4. MATERIAL: NYLON TYPE 66GP MOULDING GRADE
   NATURAL TO SPEC. DEF. STANDARD 93-8/ MARANYL A 100 OR ZYTEL 101
5. TO BE STENCILLED OR RUBBER STAMPED
   - ✳ CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK
   - † DATE OF MANUFACTURE (MONTH & YEAR eg..3-82)
   - ⊕ PART No
   - ⊠ BATCH No
6. THE MACHINING OPERATIONS WILL BE CARRIED OUT IN AIR CONDITIONED ROOM WITH RH 50% TO 55% AND DRY BULB TEMP. 20° ±1° C
7. DIMENSIONS ARE TO BE CHECKED AFTER A LAPSE OF 72 HOURS AFTER MACHINING

REMOVE ALL SHARP EDGES
ALL DIMENSIONS ARE IN mm

REV	ALTERATIONS	DATE
5	NOTES 6 & 7 ADDED	15/5/08
4	REDRAWN BASED ON ARDE CONTROL COPY NO.3	5/7/02
3	DRG No.WAS DB 120 1 501 2	5/1/98
2	NOTCH DEPTH 1.6 WAS FROM I/D	11/6/97
1	ANGLE 41°WAS 45°SPEC.ON NOTE 5 AS PER QA/HAPP INSTRUCTIONS.	

MATERIAL	
REF.NOTES	
HEAT TREAT/GROUND	-----
HARDNESS	-----
SURFACE FINISH	
REF.NOTES	
EST.MASS	0.110 kg
PRO/FINAL	-----

LATEST REF./DC.No.	CQA (A) ISX 457
DRAWN	
CHECK USER SEC	
CHECK HOS/DDO	
APPRD.	
DATE	21/3/97
SCALE	1:1
SHEET	1 OF 1

TITLE :
CENTERING BAND
FOR 120mm FSAPDS

HEAVY ALLOY PENETRATOR PROJECT
TIRUCHIRAPALLI

DRG. NO: C OCB 120 1 401 REV 5