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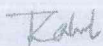
VENDOR QUALIFICATION CRITERIA


Dt: 10.4.1019.

SUB: VQC for item Compressed Air Starting Pipe Line to  
drg.no. Sb 332-00-9

SL. No.	DESCRIPTION / DRG No.	CRITICAL COMPONENT	CRITICAL PROCESS	VQC
1	Compressed Air Starting Tubing Assembly/ Sb 322-00-9	1. Starting Valve Assembly/ Sb 322-13-3. 2. Compressed Air Starting Tubing LH Assy./ Sb 322-14-9 3. Compressed Air Starting Tubing RH Assy./ Sb 322-15-9. 4. Lock Wire/ 354-22. 5. Ring/ 355-08. 6. Ring/355-11.	1.Raw material viz. Steel Bar material and Pipe material as per specification/ size indicated in the drawing. 2. Heat treatment of components as indicated in the connected drawing. 3. Valve assembly. 4. Testing of Valve as indicated in the drawing. 5. Bending of pipes to the required shape. 6. Pipe line Assembly. 7. Complete Assembly.	1. The firm should be in the field of manufacturing of similar Valves and Pipe assemblies. 2. Availability of machining facilities to machine the components to the required dimensions. 3. Availability of Heat treatment facility as per drawing or Tie up with reputed Heat Treatment firms for the same. 4. Availability of facility for Pipe bending. 5. Availability of Assembly facility for sub-assemblies and main Assembly. 6. Availability of Testing facility for Valve and Pipe assemblies. 7. Availability of Stamping/Marking facility.

  
(G. RAMDAS)  
JT.GM / P-2

  
(RAHUL SHARMA)  
WM / DDO

  
(M.B. VASUDEVAN)  
AWM / QC

*Handwritten note:*  
Vendor