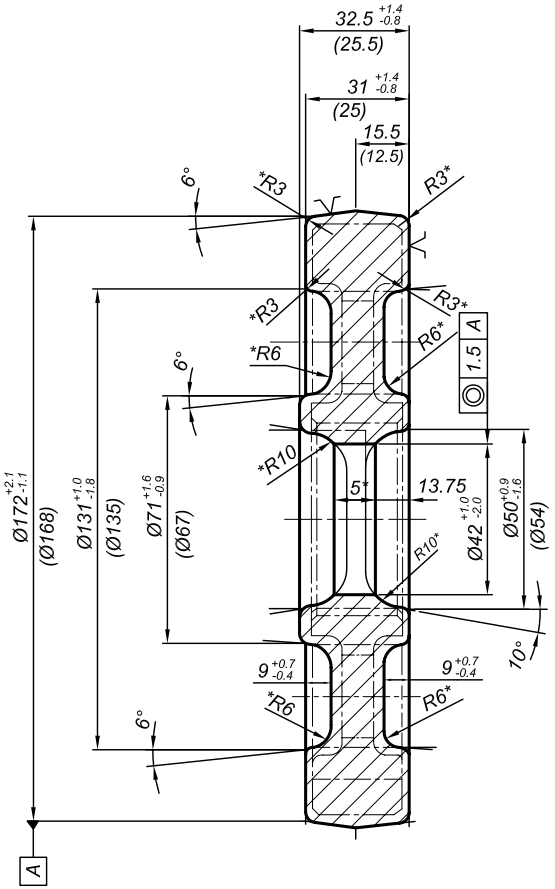

1.Forging is machined as per GOST 7505-89.
1.1 Class of accuracy T4.
1.2 Steel grade M2.
1.3 Degree of Complexity C2.
1.4 Die parting surface Configuration - П (flat).
1.5 Initial Index - 13.

2. Shift of die parting surface should not be more than 0.7mm.

3. The remaining fins along the contour of trimming should not exceed 0.9mm, and in broached holes burrs are not inspected.

4. Local surface defects upto a depth of not more than 0.5 of the actual allowance is permitted.

5. Forging Group Гр II 156....217 HB($\Phi_{imprint}$ 4.1....4.8mm) GOST 8479-70.

6. Dress the scale from the forgings.

7.* - Dimensions are ensured by tool.

					3308-62	
MOD.	SHEET	DOC.NO.	SIGN.	DATE	FORGING (GEAR)	CAST / WEIGHT / SCALE
DRAWN By.						
CHECKED By						
T. INSPECTION						SHEET / SHEETS
N. INSPECTION					Steel 12XH3A TY14-1-381-72	
APPROVED By						
					ENGINE FACTORY AVADI	F-11