


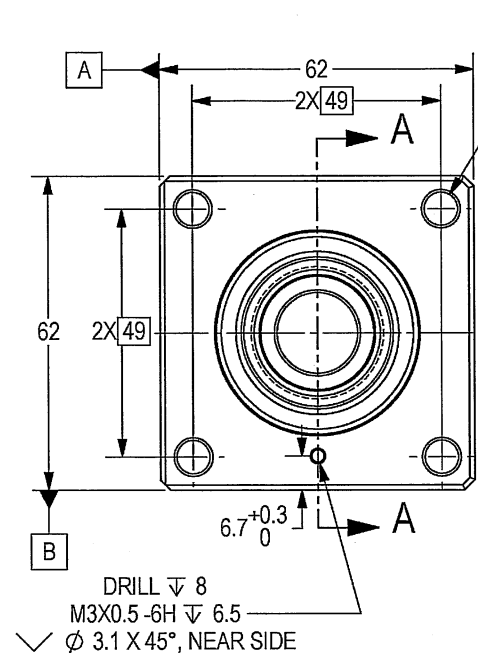
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SHEET REV STATUS
ALL SHEETS ARE THE SAME REVISION

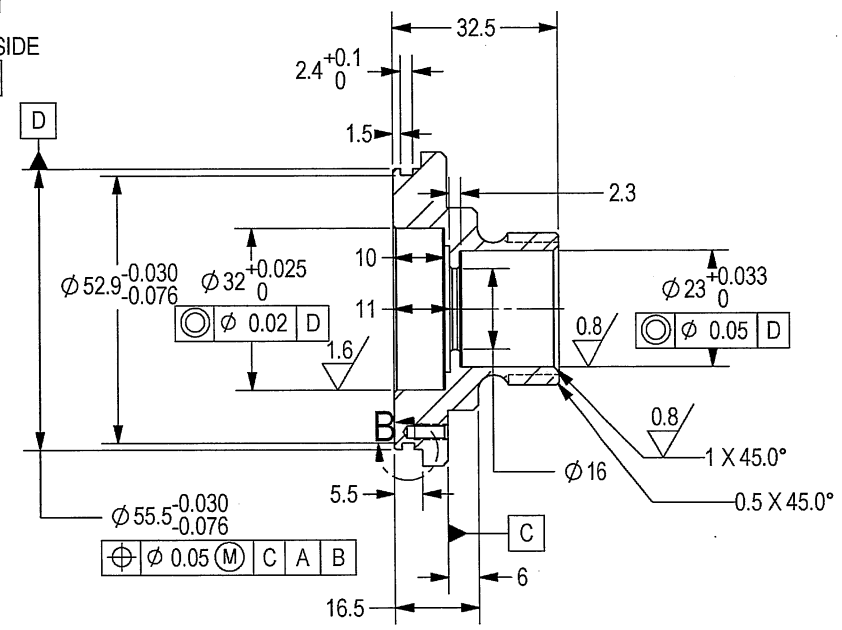
REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
01		2 Rework Freeze	26-Sep-17	E. Reshef
--		Released	12-Apr-18	L. Goldstein

NOTES:

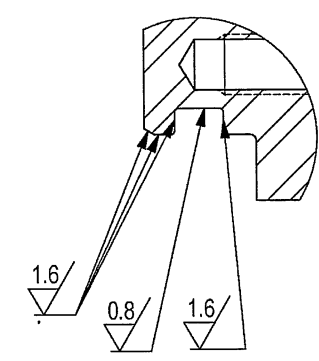
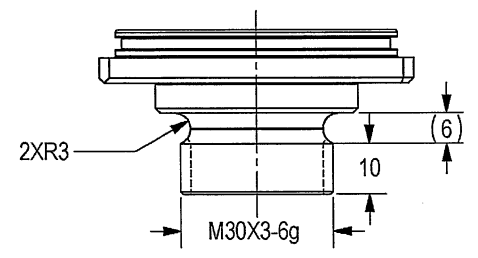
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES 316 PER ASTM-A-240.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.2..0.3.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.3X45 Deg.
- ALL DIMENSIONS ARE BEFORE COATING.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- FINISH:
 - PASSIVATION TREATMENT PER AMS-2700 METHOD 1, TYPE 7.
 - A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE I; 5-13 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
- THREADS, HOLES AND AREAS MARKED BY  MUST BE PROTECTED AFTER PASSIVATION.
- QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



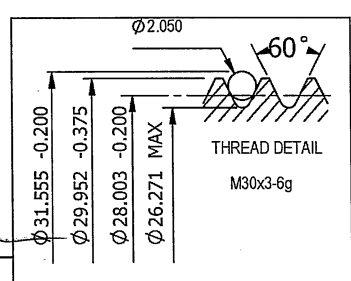
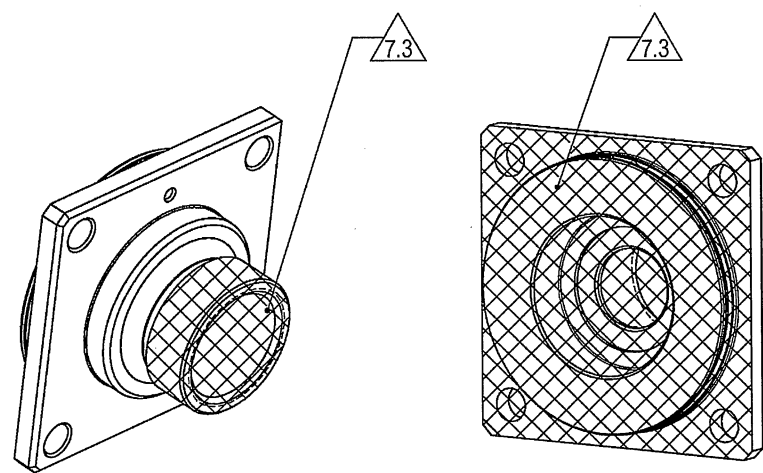
4X ϕ 6.6^{+0.36}₀ THRU
 ∇ ϕ 7.6 X 90°, NEAR SIDE
 \oplus ϕ 0.3 (M) C A B



SECTION A-A



DETAIL B
SCALE 4 : 1



[Signature]
PROJECT OFFICER

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	SEE ATTACHED MEDIA	
DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009		DRAWN	10/10	ORDNANCE FACTORY TIRUCHIRAPPALLI	
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	97th 3/12	COVER, MOTOR	
SEE NOTE 6.	SEE NOTE 6.	OFFICER/PRODN		FOR: COCKING MECHANISM	
1st ANGLE PROJECTION		OFFICER/QC		OF: 12.7MM SRCG	
SURFACE TEXTURE IN MicroMeter		OFFICER/DDO	10/10	SIZE	CAGE CODE
				C	2291A
				DWG NO	Y18725A-00
				SCALE	1:1
				AUTOMATED DRAWING (SW)	YES
				SHEET 1 OF 1	

DWG NO
Y18725A-00

SH
1