

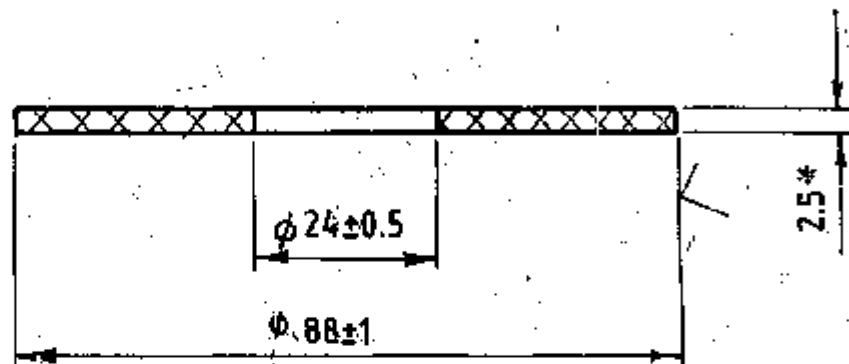
DRAWING NUMBER

329 25 2

EXPLANATORY NOTE:2. REFERENCE MATERIAL QUOTED:

BOARD K-P-T-1 MEANT FOR FILTERING DIESEL FUEL TO TY 81-04-421-76

- | | |
|--|------------|
| 1. MASS OF 1m ² - - - - - | 680±50g |
| MASS OF 1m ² OF TWO BOARD LAYERS - - - - - | 1360±100g |
| 2. THICKNESS - - - - - | 2.5±0.25mm |
| THICKNESS OF TWO BOARD LAYERS - - - - - | 5.0±0.5mm |
| 3. DAMPNESS MAXIMUM - - - - - | 0% |
| 4. RESISTANCE TO AIR CURRENT (mmH ₂ O) - - - - - | 2.5 - 5.5 |
| RESISTANCE TO AIR CURRENT THROUGH
TWO SHEETS (mmH ₂ O) } - - - - - | 5.0 - 11.0 |
| 5. ABSORBAILITY (MOISTURE CAPACITY) MAXIMUM - - - - - | 20% |



1. * DIMENSION FOR REFERENCE.

BOARD SHOULD BE MANUFACTURED OUT OF UNBLEACHED SULPHATE CELLULOSE MERCERIZED AND UNMERCERIZED, AND OUT OF BLEACHED AS PER CELLULOSE WITH AN ADMIXTURE OF COLOPHONY GLUE AND MELAMINE RESIN.

- (A) 6 EACH BATCH OF CARDBOARD IS TO BE CHECKED FOR COMPLAINE WITH SECTION 1, POINT 1.2.1 TY 81-04-421-76

DRAWING INDINIZED BASED ON ISSUE 4

KVD.No. 78531

(A-8)

SIZE A3

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT.
0.0037 Kg

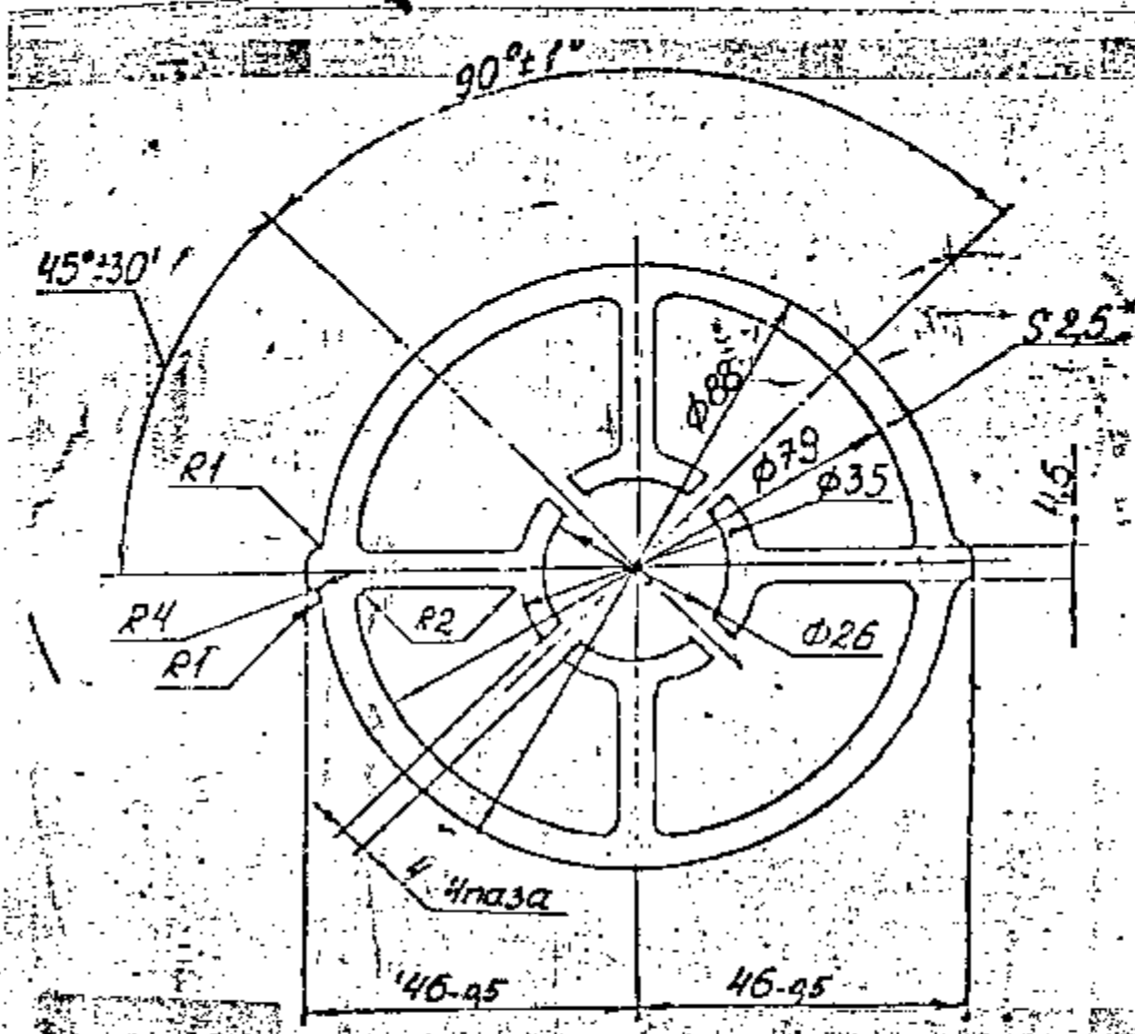
TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINDD CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

			DRN	<i>llj</i>	MATERIAL: FILTER BOARD	USED ON:
			CHD	<i>Naresh Kumar</i>	K-P-T-1TY-81-04-421-76	CG 329 61-1
			TCD	<i>Navani Puri</i>		CG 329 65-1 (B)
			APPD	<i>Km/s</i>	CONTROLLERATE OF INSPECTIONHEAVY VEHICLES)	
			DATE	<i>82-6-86</i>	AVADI	
				SCALE: 1 : 1	TITLE: FILTER PLATE	
				DIMENSIONS IN mm		
				TOLERANCE ON DIMNS UNLESS OTHERWISE STATED		
				ALL THREADS TO CONFORM TO	D S CAT NUMBER	DRAWING NUMBER
						329 25 2
			ISSUE	DATE	NATURE OF AMENDMENTS	
			B	29.10.91	AUTHY LT.No.90215/AHSP/ED/AL dt 17.10.91	
			A	23.11.97	AUTHY No. 82-345	



DRAWING NUMBER
329-34-3



EXPLANATORY NOTE:

MATERIAL QUOTED: GASKET BOARD B 2-5 GOST 9347-74.

CARD BOARD & CARD BOARD GASKETS INTENDED FOR GASKETS FOR FLANGES AND OTHER JOINTS.

B = B = UNIMPREGNATED: 2.5 ± 0.25 - THICKNESS OF CARDBOARD.

TECHNICAL REQUIREMENTS:

1. FIBRE COMPOSITION %
 - a) UNBLEACHED CONIFEROUS SULPHATE PULP OF GRADE HC2 (NS-2) = 27 (MIN)
 - b) WASTE PAPER OF GRADE MC-1 AND MC-5 = 73 (MIN).
2. WEIGHT PER UNIT VOLUME g/cm³ = 0.75 (MIN).
3. ABSORPTIVITY AFTER 6 HOURS OF COMPLETE IMMERSION % IN WATER = 120
4. ULTIMATE TENSILE STRENGTH IN TRANSVERSE DIRECTION IN kgf/mm² = 16 (MIN)
5. LINEAR DEFORMATION IN TRANSVERSE DIRECTION AFTER HOLDING THE SAMPLE IN HYDROSTAT FOR 24 HOURS % = 0.8 (MAX).
6. MOISTURE CONTENT % = 10 ± 2
7. CARD BOARD SHOULD HAVE NATURAL FIBRE COLOUR.

1. COARSE FLUFFINESS AND TEAR-OUTS ARE NOT ALLOWED ALONG THE CONTOUR.
2. UNSPECIFIED TOLERANCES OF DIMENSIONS ± 0.5mm.
3. * DIMENSION FOR REFERENCE.

⊕ ALT. MATERIAL ^(A)

POLYAMIDE ПA6-21 SECONDARY
OST 6-06-C4-79

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.005 Kg TO BE STAMPED OR MARKED WHERE INDICATED THIS # 1 LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	G. N. N. N.	MATERIAL	⊕ ALT. MATERIAL ^(A)	USED ON	CB 329-61-1
CHK	B. N. N. N.	GASKET BOARD B 25	⊕ (A)		
TCD	N. N. N. N.	GOST 9347-74			
APPO		CONTROLLERATE OF QUALITY ASSURANCE-HEAVY VEHICLES			
DATE	2-6-89	AVADI			
SCALE	1:1				
DIMENSIONS IN mm		TITLE			
TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS-2102-69		OUTLET DISTANCE PIECE			
ALL THREADS TO CONFORM TO		D S CAT NUMBER		DRAWING NUMBER	
A 14-11-94 AUTHY: LT. No. 90241/AHSP/ENG. DT. 13-9-94				329-34-3	
ISSUE DATE	NATURE OF AMENDMENTS				

DRAWING INDIANISED BASED ON RUSSIAN ORIGINAL
ISSUE No:2 (BK 84-179)

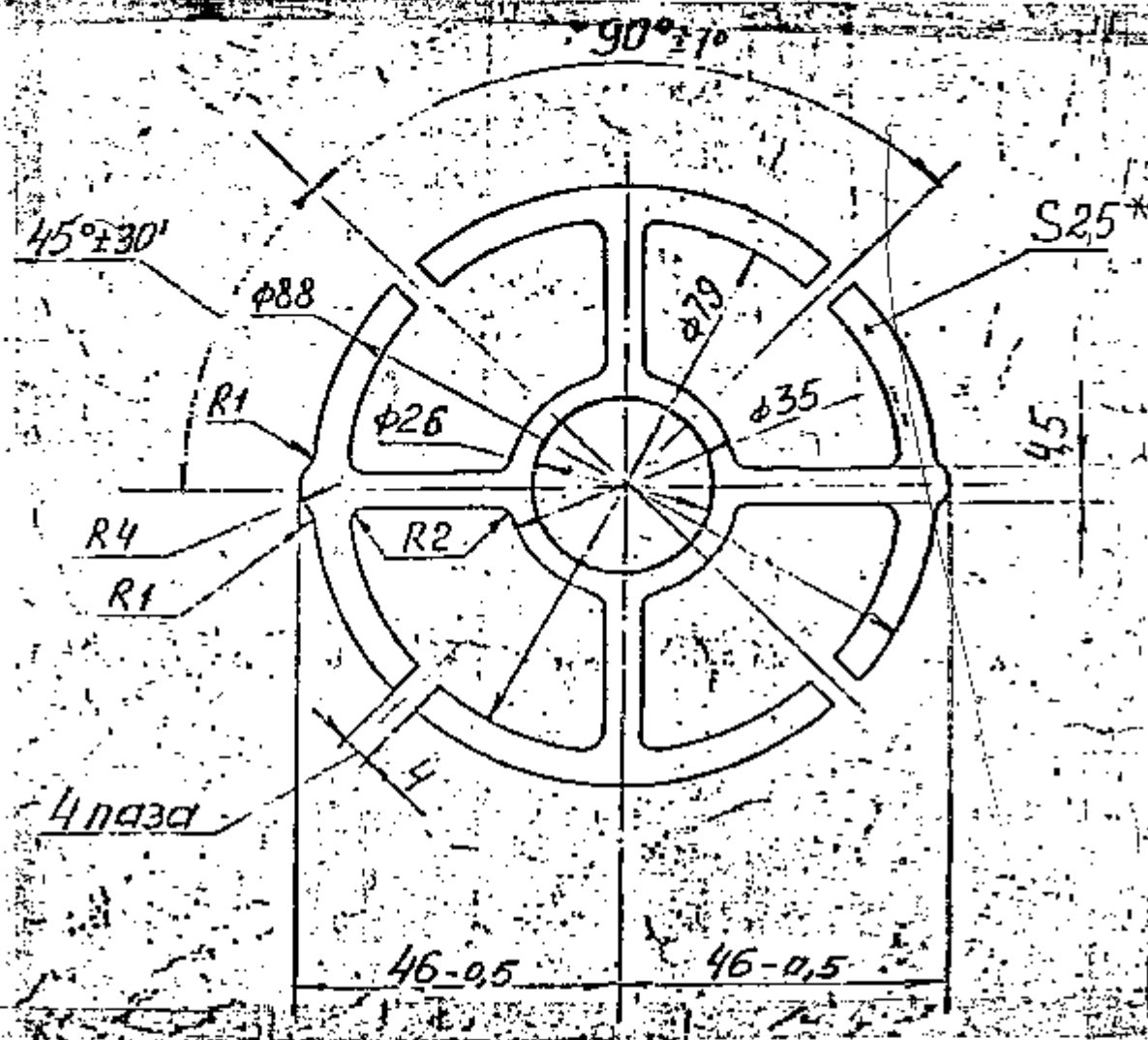
SIZE A3

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DRAWING NUMBER
329-37-2



EXPLANATORY-NOTE:

MATERIAL QUOTED: GASKET BOARD B 2.5 GOST 9347-74.

CARD BOARD & CARD BOARD GASKETS INTENDED FOR GASKETS FOR FLANGES AND OTHER JOINTS.

B = B = UNIMPREGNATED: 2.5 ± 0.25 * THICKNESS OF CARDBOARD.

TECHNICAL REQUIREMENTS:

1. FIBRE COMPOSITION %
 - a) UNBLEACHED CONIFEROUS SULPHATE PULP OF GRADE HC2 (NS-2) = 27 (MIN)
 - b) WASTE PAPER OF GRADE MC-1 AND MC-5 = 73 (MIN).
(MS) (MS)
2. WEIGHT PER UNIT VOLUME g/cm³ = 0.75 (MIN).
3. ABSORPTIVITY AFTER 6 HOURS OF COMPLETE IMMERSION % IN WATER = 120
4. ULTIMATE TENSILE STRENGTH IN TRANSVERSE DIRECTION IN KGf/CM² = 45 (MIN)
5. LINEAR DEFORMATION IN TRANSVERSE DIRECTION AFTER HOLDING THE SAMPLE IN HYDROSTAT FOR 24 HOURS % = 0.8 (MIN).
6. MOISTURE CONTENT % = 10 ± 2
7. CARD BOARD SHOULD HAVE NATURAL FIBRE COLOUR.

1. COARSE FLUFFINESS AND TEAR-OUTS ALONG THE CONTOUR ARE NOT ALLOWED
2. UNSPECIFIED TOLERANCES OF DIMENSIONS ± 0.5mm.
3. * DIMENSION FOR REFERENCE.

⊕ ALT. MATERIAL ^(A)

POLYAMIDE ПА6-21 SECONDARY
OST 6-06-C4-79

DRAWING INDIANISED BASED ON RUSSIAN ORIGINAL
ISSUE No: 2 (BK 04-179)

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.005 Kg TO BE STAMPED OR MARKED WHERE INDICATED THUS # 1 LETTERS)

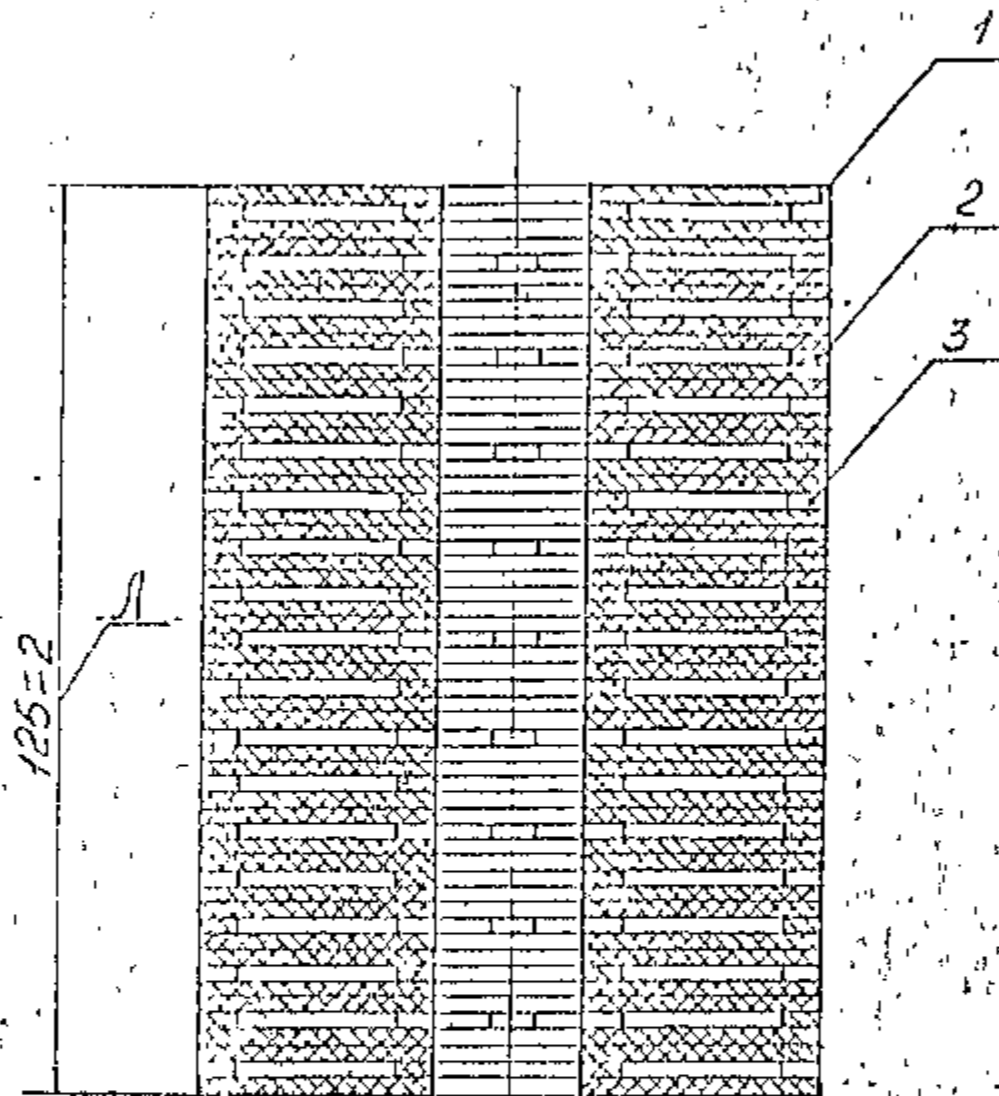
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

DRM	<i>G. Mary</i>	MATERIAL: ⊕ ^(A) GASKET PAPER B 2.5 GOST 9347-74.	USED ON CB 329-61-1
CHD	<i>G. Mary</i>		
TCD	<i>V. X.</i>		
APPO	<i>[Signature]</i>		
DATE	2-6-89	CONTROLLERATE OF QUALITY ASSURANCE-HEAVY VEHICLES AVADI	
SCALE	1:1		
DIMENSIONS IN mm TOLERANCE ON DIMMS UNLESS OTHERWISE STATED IS-2702-69			TITLE INLET DISTANCE PIECE
A	14-11-94	AUTHY: LT. NO: 90241/AHSP/ ENG. DT: 13-9-94	D S CAT NUMBER DRAWING NUMBER 329-37-2
ISSUE	DATE	NATURE OF AMENDMENTS	



SIZE A3





1. Чередование входных поз.3 и выходных поз.2 проставок должно соответствовать чертежу, при этом первой должна устанавливаться деталь поз. 1.

2. Набор пластин пакета склеить дисперсией поливинилацетатной ГОСТ.18992-73.

3. ~~Складку пакета производить на оправке диаметром 21-0,02 мм. Выступы проставок располагать в одной плоскости. При необходимости оправку смазать маслом, применяемым для смазки изделия.~~

4. Двойные пластины поз.1 склеить двумя поясками шириной 3±2 мм, расположенными по наружному и внутреннему диаметрам пластины.

5. Проставки поз.2 и 3 перед установкой опустить в поливинилацетатную дисперсию и при необходимости выдерживать 1-2 мин. для стока дисперсии.

6. Собранный пакет сжать до размера А и выдерживать в сжатом состоянии не менее 30 мин. При сжатии пластин выступающую дисперсию удалить салфеткой.

7. Допускается добавлять две пластины поз.1 и одну проставку поз.2.

8. Допуск, соосности поз.1,2,3 относительно общей оси 1 мм в диаметральном выражении, обеспеч. инструментом.

- 1) ALTERNATION OF INLET AND OUTLET DISTANCE PIECES SHOULD COMPLY WITH THE DRAWING, IN THIS CASE COMPONENT, 1 SHOULD BE INSTALLED FIRST.
- 2) SET OF STACK PLATES SHOULD BE GLUED WITH POLYVINYL ACETATE DISPERSION IN ACCORDANCE WITH GOST 18992-73
- 3) PROJECTIONS OF DISTANCE PIECES SHOULD BE POSITIONED IN ONE PLANE, IF NECESSARY THE MANDREL MAY BE LUBRICATED WITH OIL
- 4) DOUBLE PLATES, 1 SHOULD BE GLUED BY TWO RINGS 3±2 mm WIDE POSITIONED ALONG THE OUTER AND INNER DIAMETER OF PLATES
- 5) DISTANCE PIECES, 2 AND 3 BEFORE MOUNTING SHOULD BE IMMERSED IN POLYVINYL ACETATE DISPERSION AND IF NECESSARY, KEPT FOR 1 OR 2 MINUTES, FOR DISPERSION DRAINING
- 6) ASSEMBLED STACK SHOULD BE COMPRESSED TO DIMENSION A AND KEPT IN THE COMPRESSED CONDITION FOR NOT LESS THAN 30 MINUTES, DURING COMPRESSION OF PLATES, SQUEEZED OUT DISPERSION SHOULD BE REMOVED BY CLOTH
- 7) TWO PLATES, 1 AND ONE DISTANCE PIECE MAY BE ADDED
- 8) TOLERANCE ON MISMATCHING OF CAM PLATES 1, 2, 3, RELATIVE TO COMMON AXIS IS 1MM DIAMETRICALLY AND IS TO BE ENSURED BY TOOL

2	1	ВК84-179
Г	2	ВК81-106
	поб	21-0,02
Д	1	12 ПОЧУМ.

PILOT SAMPLE SHOULD BE APPROVED BY A H.S.P BEFORE BULK PRODUCTION

		EST. MASS 0,24 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THIS # LETTERS:
		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED FACED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	
ISSUE DATE	NATURE OF AMENDMENTS	MATERIAL -	USED ON - СБ 329-05-7
DIN	SCALE: 1:1	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	
CHD	DIMENSIONS IN mm	TITLE STACK ASSY	
TCD	TOLERANCE ON DIMS UNLESS OTHERWISE STATED	DRAWING NUMBER СБ 329-61-1С6	
APPD		D S CAT NUMBER	
DATE	ALL THREADS TO CONFORM TO		



