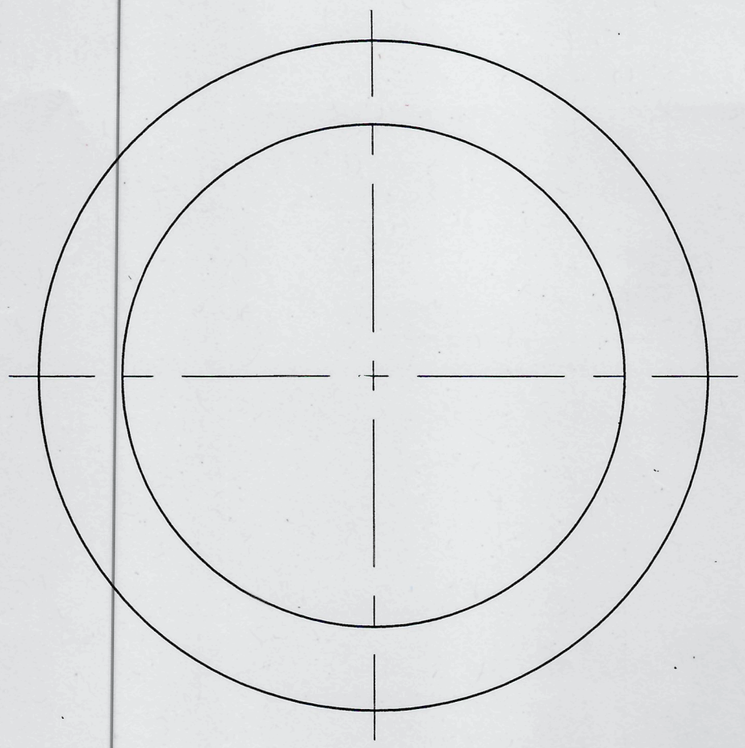
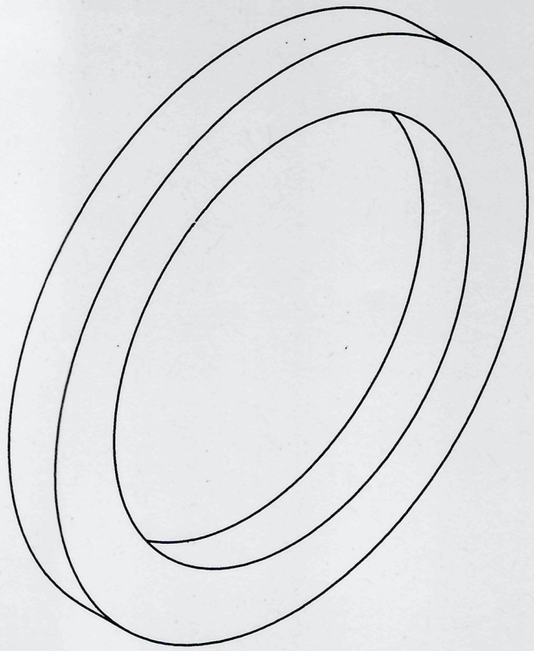
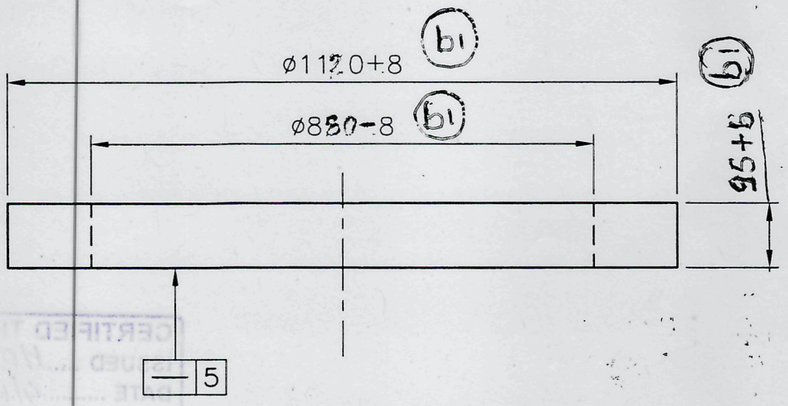
DRG. No. 5 169 122 D

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED







COMPARABLE MATL:- BS 970 Pt 1, 1983, 722 M24, CONDITION 'U'

WEIGHT:- 384 Kg

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	REMARKS
402/61	DIMN ø1120+8, ø850-8 & THK 95+6 WAS ø1140±8, ø865±8 & THK 110±6					

INDEX	AMENDMENTS	SIGN	DATE

GEN. TOL. NOT SPECIFIED

LINEAR DIMENSIONS	
0–6	±0.1
6–30	±0.2
30–120	±0.3
120–315	±0.5
315–1000	±0.8
1000–2000	±1.2

ANGULAR DIMENSIONS	
0–10°	±1°
10–50°	±30'
50–100°	±20'
>100°	±10'

UNMACHINED
▽ ROUGH
▽▽ SMOOTH
▽▽▽ FINISH

FORGING BLANK

GUN CARRIAGE FACTORY, JABALPUR

FOR Sr GM G.C.Fy.

2015	NAME	DATE
DRN.	SANJAY	26/11
CKD.	S.K.JAIN	30/12
APPROVED		

MATERIAL
IS: 5517-1993, Design 25 CrMo 3 Mo6, LRS 150 (TS = 1000-1150 MPa)

SCALE — | REF.DRG.NO.

ASSY/SUB ASSY NO.

DRG. No. 5 169 122 D

SHEET NO. | OF SHEETS