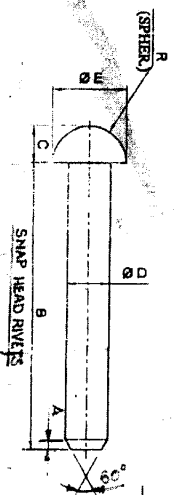


SL. NO.	DRG. NO.	ØD	ØB	B	C	A	QTY. PER GUN	REMARKS	REF. DRG. NO.
11	SK 3145/10	3.97 ^{+0.008}	6.0	14.0 ^{+0.1}	1.0	30.08	4	H/BODY, BARREL EXT. & BRACKET FRONT	ARDE SK 3145/10
10	SK 3543K	3.97 ^{+0.008}	6.0	13.0 ^{+0.08}	1.0	30.08	2	HOUSING BODY & BLOCK REAR	ARDE SK 2689/82
9	SK 3543J	3.97 ^{+0.008}	6.0	12.5 ^{+0.1}	1.0	30.08	2	H/BODY, BARREL EXT. & BRACKET FRONT	ARDE SK 3145/54
8	SK 3543G	2.98 ^{+0.008}	6.0	8.0 ^{+0.1}	1.0	30.08	2	HOUSING BODY & BRACKET	ARDE SK 3143/81
7	SK 3543F	3.97 ^{+0.008}	6.0	11.2 ^{+0.1}	1.0	30.08	4	HOUSING BODY, BLOCK REAR, BRACKET REAR	ARDE SK 3145/49
6	SK 3543E	2.98 ^{+0.008}	6.0	7.0 ^{+0.1}	1.0	30.08	3	COVER & HINGE COVER	ARDE SK 3143/53
5	SK 3543D	2.98 ^{+0.008}	6.0	8.2 ^{+0.1}	1.0	30.08	4	H/BODY, PIECEFILLER & GUARD TRIGGER	ARDE SK 3143/54
4	SK 3543C	2.98 ^{+0.008}	6.0	7.4 ^{+0.1}	1.0	30.08	1	HOUSING BODY & GUARD TRIGGER	ARDE SK 3143/50
3	SK 3543B	2.98 ^{+0.008}	6.0	6.8 ^{+0.1}	1.0	30.08	9	HOUSING BODY & CHANNEL LEFT & RIGHT	ARDE SK 3143/51
2	SK 3543A	2.5 ^{-0.06}	4.0	7.2 ^{+0.1}	1.0	30.08	3	COVER & DOVETAIL FOR P. N. S.	ARDE SK 3143/52
1	SK 3170	1.6 ^{-0.028}	3.25	5.0	0.5	30.08	1	HOUSING BODY & CHANNEL LEFT	ARDE SK 3143/56

NOTE: (1) MANUFACTURING ACTION FOR COMMON RIVETS IS TO TAKEN AGAINST S. A. F. DRG. NOS. ONLY.
 (2) ARDE DRG. NOS. AS SHOWN IN THE DRG. ONLY FOR REFERENCE PURPOSE
 (3) ALL TESTS STIPULATED IN SPEC. IS TO BE DONE TO BE CARRIED OUT FOR ACCEPTANCE OF RIVETS BEFORE USE. (ACCEPTANCE LIMIT OF SHEAR STRENGTH - SEE MARKING)
 MATL. STEEL - B6 970 P.3-1891, 0860 WBR STEEL IS 7887-1992 GRADE 8 OR 9

TREATMENT - ANNEALED PRIOR TO RIVETING. (HARDNESS: 195-170 HV)
 REFER 1. BODY HOUSING RIVETING TO ASSY. DRG. NO. SK 4282
 2. LIST OF COMPONENTS & RIVETS DRG. NO. SK 4282/2

PROTECTIVE FINISH - PHOSPHATED TO SPEC. ISS 0465-01-1988 CLASS II OR FINISH
 DIMENSIONS ARE IN MM.
 HOLE DIMENSIONS ARE MARKED THIS @
 RECOMBINATION HOLE THIS TO BE MINO. ON
 SURFACES INDICATED TO BE GRIND.



SL. NO.	DRG. NO.	ØD	ØE	B	C	A	QTY. PER GUN	REMARKS	REF. DRG. NO.
1	SK 3545 ²	3.97 ^{+0.008}	4.0	23.0	1.0	30.08	1	BARREL EXTEN & BRACKET REAR	ARDE SK 3545/8

Handwritten notes: "Hos memo", "18/07/97", "MATERIAL TREATMENT AMENDED 6/95"

SL. NO.	DATE	ZONE	BY	CHKD.	APP. DRG. NO.	SCALE	DATE	ZONE	BRIF. RECORD	D.A. NO.	J.W. NO. / DO
15	17-6-05	None									
14	23-03-05	E-5									
13	21-11-96	E-3									
12	27-02-97	K-1									
11	17-04-01	D9-4, H-11, I-13, J-14									
10	25-05-98	CD-10									
9	26-07-99	C-8									
8	10-03-99	E-5									
7	04-06-98	D-3									
6	25-02-98	C-8									
5	08-12-97	F-10									
4	10-09-97	G-3									
3	09-07-97	D-7									
2	21-04-97	F-4, F-5, E-4, E-5, E-6									
1	21-11-96	G-2									

SMAL ARMS FACTORY
 N. NUPUR
 RIVETS - OR RIVETING
 L.M.G. 5.56mm
 DRAWN (TRACED) CHND
 DATE: 12/02/2004
 APPROVED: [Signature]
 SK 4282/1