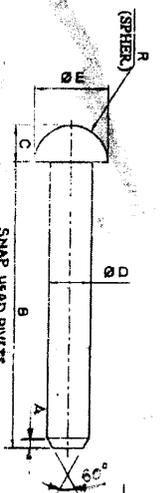


SL. NO.	DRG. NO.	ØD	ØB	B	C	A	QTY. PER GUN	REMARKS	REF. DRG. NO.
11	SK 3145/10	3.97 <sup>+0.008</sup>	6.0	14.0 <sup>+0.1</sup>	1.0	3.008	4	H/BODY, BARREL EXT. & BRACKET FRONT	ARDE SK 3145/10
10	SK 3543K	3.97 <sup>+0.008</sup>	6.0	13.0 <sup>+0.1</sup>	1.0	3.008	2	HOUSING BODY & BLOCK REAR	ARDE SK 2689/82
9	SK 3543J	3.97 <sup>+0.008</sup>	6.0	12.5 <sup>+0.1</sup>	1.0	3.008	2	H/BODY, BARREL EXT. & BRACKET FRONT	ARDE SK 3145/54
8	SK 3543G	2.98 <sup>+0.008</sup>	6.0	8.0 <sup>+0.1</sup>	1.0	3.008	2	HOUSING BODY & BRACKET	ARDE SK 3143/81
7	SK 3543F	3.97 <sup>+0.008</sup>	6.0	11.2 <sup>+0.1</sup>	1.0	3.008	4	HOUSING BODY, BLOCK REAR, BRACKET REAR	ARDE SK 3145/49
6	SK 3543E	2.98 <sup>+0.008</sup>	6.0	7.0 <sup>+0.1</sup>	1.0	3.008	3	COVER & HINGE COVER	ARDE SK 3143/53
5	SK 3543D	2.98 <sup>+0.008</sup>	6.0	8.2 <sup>+0.1</sup>	1.0	3.008	4	H/BODY, PIECEFILLER & GUARD TRIGGER	ARDE SK 3143/54
4	SK 3543C	2.98 <sup>+0.008</sup>	6.0	7.4 <sup>+0.1</sup>	1.0	3.008	1	HOUSING BODY & GUARD TRIGGER	ARDE SK 3143/50
3	SK 3543B	2.98 <sup>+0.008</sup>	6.0	6.8 <sup>+0.1</sup>	1.0	3.008	9	HOUSING BODY & CHANNEL LEFT & RIGHT	ARDE SK 3143/51
2	SK 3543A	2.5 <sup>-0.005</sup>	4.0	7.2 <sup>+0.1</sup>	1.0	3.008	3	COVER & DOVETAIL FOR P. N. S.	ARDE SK 3143/52
1	SK 3170	1.6 <sup>-0.028</sup>	3.25	5.0	0.5	3.008	1	HOUSING BODY & CHANNEL LEFT	ARDE SK 3143/56

NOTE: (1) MANUFACTURING ACTION FOR COMMON RIVETS IS TO TAKEN AGAINST S. A. F. DRG. NOS. ONLY.  
 (2) ARDE DRG. NOS. AS SHOWN IN THE DRG. ONLY FOR REFERENCE PURPOSE  
 (3) ALL TESTS STIPULATED IN SPEC. IS: 1002-1982 TO BE CARRIED OUT FOR ACCEPTANCE OF RIVETS BEFORE USE. (ACCEPTANCE LIMIT OF SHEAR STRENGTH - SEE MARKING)  
 MATL. STEEL - B6 970 P.3-1981, 0960 WBR STEEL IS 7987-1982 GRADE 8 OR 9

TREATMENT - ANNEALED PRIOR TO RIVETING. (HARDNESS: 195-170 HV)  
 REFER 1. BODY HOUSING RIVETING TO ASSY. DRG. NO. SK 4282  
 2. LIST OF COMPONENTS & RIVETS DRG. NO. SK 4282/2

PROTECTIVE FINISH - PHOSPHATED TO SPEC. ISS 0465-01-1988 CLASS II OR FINISH  
 DIMENSIONS ARE IN MM. ALL DIMENSIONS ARE MARKED THIS WAY. REVISIONS AND TOLERANCES TO BE IN ACCORDANCE WITH THE DRAWING SERVICES MANUAL TO BE USED.



SL. NO.	DRG. NO.	ØD	ØB	B	C	A	QTY. PER GUN	REMARKS	REF. DRG. NO.
1	SK 3220	3.97 <sup>+0.008</sup>	6.0	48.0 <sup>+0.1</sup>	1.0	3.008	1	FIXED BUTT HINGE	ARDE SK 3143/82
2	SK 3543 L	2.98 <sup>+0.008</sup>	4.8	42.5 <sup>+0.1</sup>	1.0	3.008	1	H/BODY, BARREL EXT. & BRACKET FRONT	ARDE SK 2689/79
3	SK 3543M	2.5 <sup>-0.005</sup>	4.0	42.5 <sup>+0.1</sup>	1.0	3.008	1	H/BODY & BRACKET REAR	ARDE SK 3143/62

SL. NO.	DRG. NO.	ØD	ØE	B	C	A	QTY. PER GUN	REMARKS	REF. DRG. NO.
1	SK 3545 <sup>2</sup>	3.97 <sup>+0.008</sup>	4.0	23.0 <sup>+0.1</sup>	1.0	3.008	1	BARREL EXTENSION & BRACKET REAR	ARDE SK 3545/8

Handwritten notes: "HOS MCO", "18/07/01", "MATERIAL TREATMENT AMENDED 6/95"

SL. NO.	DATE	ZONE	REVISION	BY	CHKD.	APP. DRG. NO.
15	17-6-05	ZONE	NOTE 2 & 3 ADDED.			
14	23-03-05	L-5	DRG. 6.58 23 WAS 6.86 & 42.05 & 42.05 RESPECTIVELY.			
13	21-11-96	K-1	PROTECTIVE FINISH ADDED			
12	27-03-92	K-1	PROTECTIVE FINISH ADDED			
11	17-04-01	D5-4, H-11, L-13, L-14	SK 3545 <sup>2</sup> REVISIONS: REAR & BRACKET REAR COV. N DIM 10 WAS 2.0 NOTE ADDED			
10	25-05-9K	CD-10	SK 3545 <sup>2</sup> UNDER COLUMN ØE DIM. 6.96 WAS 6.0			
9	26-07-99	C-8	SK 3545 <sup>2</sup> UNDER COLUMN C DIM. 2.5 WAS 1.75			
8	10-03-99	E-5	SK 3545 <sup>2</sup> QTY. PER GUN 4 WAS 3			
7	04-06-98	D-3	SK 3143G UPPER COLUMN B DIM. 8.8 WAS 7.8			
6	25-02-98	C-8	SK 3545 <sup>2</sup> UNDER COLUMN C DIM. 1.75 WAS 2.5			
5	08-12-97	F-10	SK 3543M DIM. Ø4.0 WAS Ø 4.8			
4	10-09-97	G-3	MATERIAL ANNEALED			
3	09-07-97	D-7	SK 3170 DIM. Ø 3.25 WAS Ø 3.56 AND DIM. 0.54008 WAS 1.05005			
2	21-04-97	F-4, F-5, E-4, E-5, E-6	SK 3543C QTY. PER GUN 3 WAS 4 COVER & H/BETA SIGHT DELETED SK 3543E P. 1.0 <sup>+0.1</sup> WAS 8.7 <sup>+0.1</sup> QTY. PER GUN 3 WAS 2 SK 3543E P. 1.0 <sup>+0.1</sup> WAS 8.7 <sup>+0.1</sup> H/BETA SIGHT DELETED & HINGE COVER ADDED			
1	21-11-96	G-2	SK 3543A DIM 2.5 WAS DIM 2.0			

**RIVETS - OR RIVETING**  
 L.M.G. 5.56mm  
 DRAWN: [Signature]  
 DATE: 12/02/04  
 APPROVED: [Signature]  
 SK 4282/1

SMAL ARMS FACTORY  
 N. NUPUR