

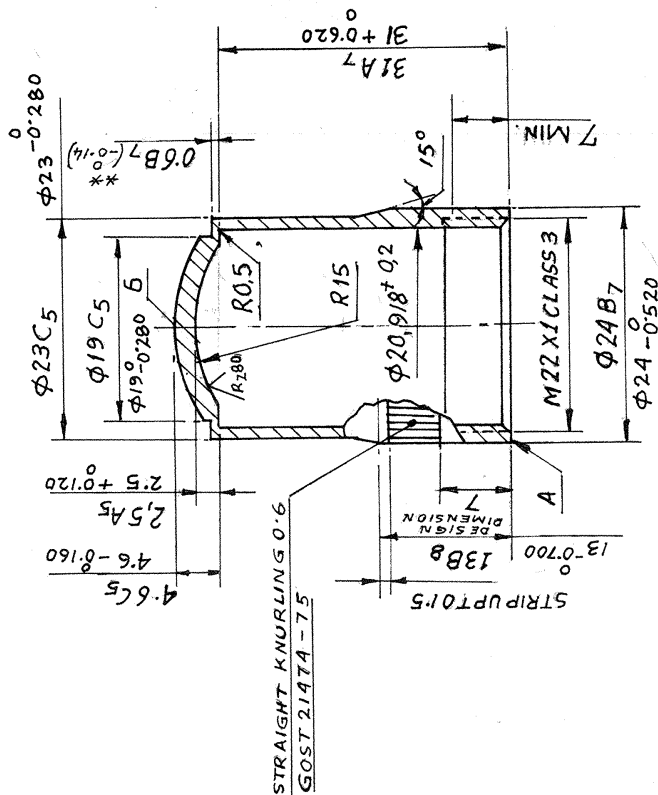
1. Deviations from Perpendicularly of thread
M 22 x 1 class 3, to the surface 'A' not more
than 0.08 mm.
2. The outer Sphere ϕ may have a flat of diameter
up to 2 mm.
3. On the inner sphere R15 along the axis of the
part protection of metal (burns) from cutting
tool with diameter of 0.3 mm max. and height
up to 0.1 mm is allowed.
4. Diamond Knurling 0.8 GOST 21474-75 is allowed
5. 'COATING': CHROMATE PASSIVATION AS PER DEE130
6. Allowed material : Bar ϕ 16.T.KP GOST 21488-76.

EQUIVALENT MATERIAL:- ALUMINIUM ALLOY TO SPEC IS 733 DESIGNATION
'W' CONDITION OR BS 1474 GRADE 2014A IN TA CONDITION. (LATEST ISSUE)
SHOULD BE FREE FROM PERIPHERAL GRAIN GROWTH
Bar ϕ IT KP GOST 21488-76.

DL. BASED ON GAUGE NO. G/OTTF/0479 AND CQA (AMH).
VADKI, PUNE L.NO. QA1A 834 DT. 22-09-2000.

INDIGENOUS EQUIVALENT MATERIAL: ALUMINUM ALLOY TO SPEC 15 733 DESIGNATION 24345 IN 'W' CONDITION OR BS 1474 GRADE 2014-A IN TA CONDITION. (LATEST ISSUE)
COMPONENT SHOULD BE FREE FROM PERIPHERAL GRAIN GROWTH
Bar 01T KP GOST 21488-76.

*** TOL. BASED ON GAUGE NO. G/DTF/F/0479 AND QA(AMIN).
KHADKI, PUNE L.NO. QA 1A 834 DT. 22-09-2000.



26-8-97	DC 35325-A	UNDER INDIGENOUS EQUIVALENT MATERIAL COMPONENT - - - GRAIN GROWTH ADDED			
7-10-96	DC 36095-A	NOTE N0.5 AMENDED.			
19-9-94	DC 35811-A	INDIGENOUS EQUIVALENT MATERIAL ADDED			
13-12-93	DC 35634-A	NOTE 5 AMENDED.			
28-10-85	DC133053A	DRG SEALED PROV.			
RNO	DATE	AUTHORITY	REVISION	ZONE	AHSP. D.O. SIG.

Coating	See Drawings	
	3 - 024044	3 B 15
<u>C A P</u>		1-6
		SCALE 2:1
DTF/PG/002		

AHSP: CIA KIRKEE

FOR C.I.(A)