

R240  
A(V)

2A42.10.025

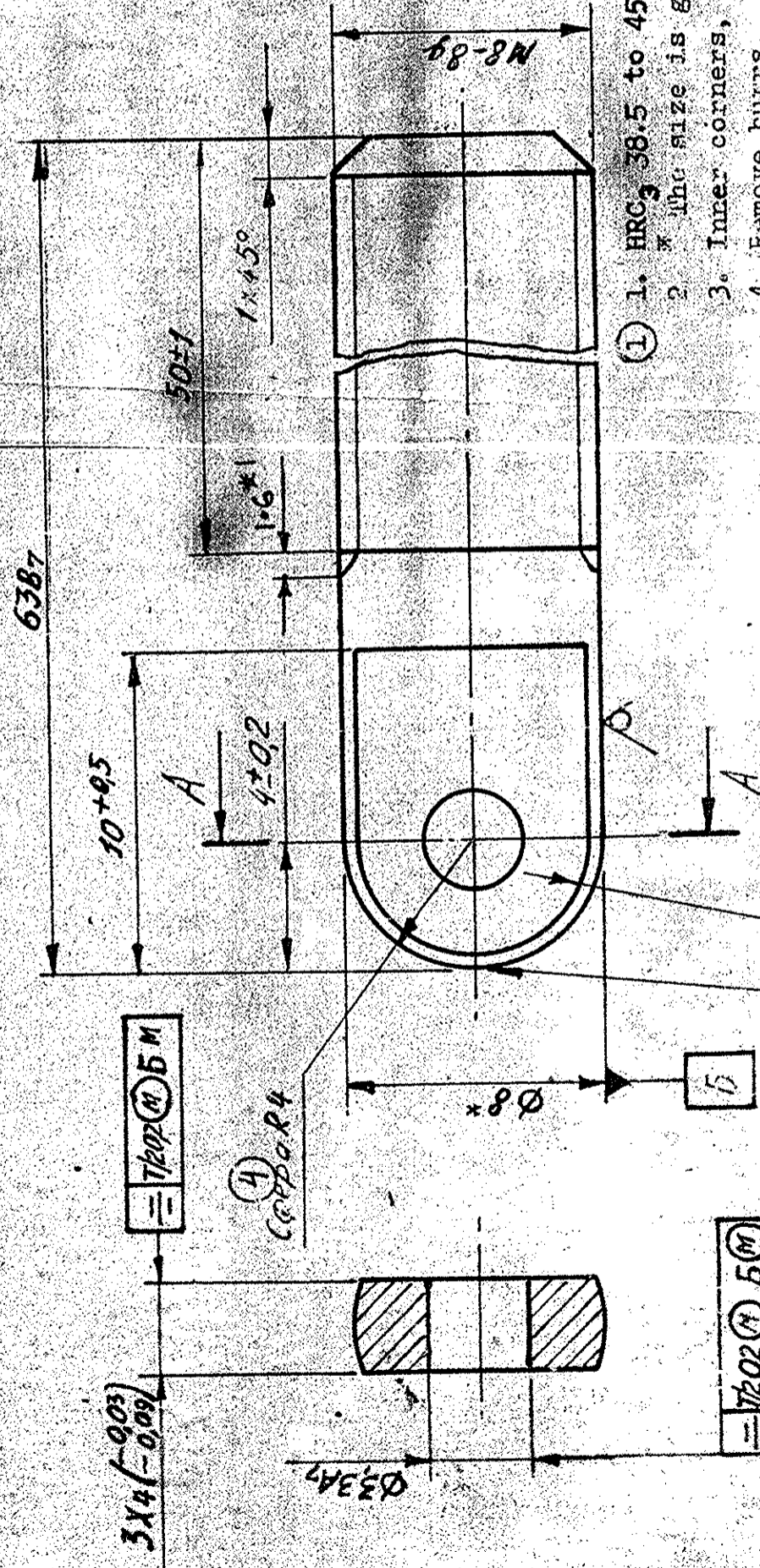
INDIGS MATL:

BS: 970, Pt 1, 530 M40 OR 708 M40, COMPONENTS TO BE HEAT TREATED TO 38.5-45.5 HRC. BASIC MATERIAL SHALL BE TESTED TO CONDN T. OF THE SPECN

INDIGENOUS MATL:

BS: 970 Pt 1, 1983 Cde 530 M40 OR 708 M40 "COLD DRAWN"

A-A



1. HRC = 38.5-45.5
2. Размер для правок
3. Внутренние углы R=0.4 мм
4. Заусеницы удалить
5. Покрытие хромос ускоренное хр. / при клее БФ-4 ГОСТ 12172-74 с нанесением НОН марки А ГОСТ 9307-78, (1).
6. Хлориды хл на бурке к партии.

1. HRC 38.5 to 45.5.
2. \* The size is given for reference.
3. Inner corners, R ≈ 0.4 mm.
4. Remove burrs.
5. Coating: accelerated electroless phosphating with chromate treatment/impregnation with adhesive BF-4, TOCT 12172-74 and nicrosine, Grade A, TOCT 9307-78 (1) OR Phosphating (Accelerated) Gr I, to BS-55:0465-st-88, with coating of Dunlop Adhesive S-758 and nicrosine to JSS 1036. © JSS: 0465.01.1994
6. Perform K<sub>10</sub> on lot tag.

МЕСТО УПРОТЯЖЕНИЯ НЕ ДОПУСКАЕТСЯ

Меняющее отб. в. индиге не допускается.

18174-W 22-9-95	PROV SEALING CANCELLED AND DRG SEALED.	INDIGS MATL AMENDED.	INDIGS ALT MATL AMENDED	18174-W 22-9-95
17928-W 16-3-94				
17796-W 12-11-93				
17751-W 11-10-93	INDIGS EQUIV MATL ADDED & NOTE NOS AMENDED.			
16657-W 15-6-88	DIMN 1.6 *1 ADDED			
16407-W 20-2-86	DRG SEALED PROV.			

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SCREW

MEMO SCALE  
208 5:1  
SMT SHTS 1

CONTROLLER RATE OF INSPECTION (ICV)

ROUND BAR 8-5 TOCT 7417-75  
40X-T-B TOCT 1051-73

18412-W INDIGS MATL AMENDED.  
8-12-97  
18283-W NOTE No. 5 AMENDED  
19-8-96

C9070