



PIN CAT-1255
[PIN 41.774 x 90 mm LONG]

MATL:- C 45 TO 90 kg/mm² HEAT TREATMENT.
ALTERNATIVE MATL:- STEEL CARBON 0.45 TO 0.55 UTS-880 MPa (min.)

- NOTE**
1. REMOVE BURRS FROM BORE.
 2. ADHERE TOLERANCES EXACTLY.
 3. GALVANIZED AND CHROMATIZED TO 20-30 μ m.

DRG BASED ON CAT No-1255, DS No. 14/5315-001269.

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|---|---|---|---|--------------------------------------|--|--|-------------------------|--|
| | | | | DRN | | DRG NOT TO BE SCALED. | PERTAINS TO:- | |
| | | | | TCD | S.M BAKSHI | ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF. | IMSA-0167&0168 | |
| | | | | CHD | <i>[Signature]</i> SL | ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED. | | |
| | | | | PSD | <i>[Signature]</i> C/D/M ACIE (DRG) | | | |
| | | | | APPD | <i>[Signature]</i> | NOMENCLATURE | <p>AS STATED</p> | |
| | | | | DATE | 23/11/17 | | | |
| | | | | TOLERANCE UNLESS OTHERWISE SPECIFIED | | SCALE:- 1:1 | <p>IMPD-0988</p> | |
| | | | | GEN | DEC ANG | | | |
| | | | | MEDIUM IS: 2102 | | CONTROLLERATE OF INSPECTION ENGINEERING EQPT | | |
| 8 | 7 | 6 | 5 | 4 | DC(I) | DATE | ZONE | |
| | | | | BRIEF RECORD | SIG | | | |