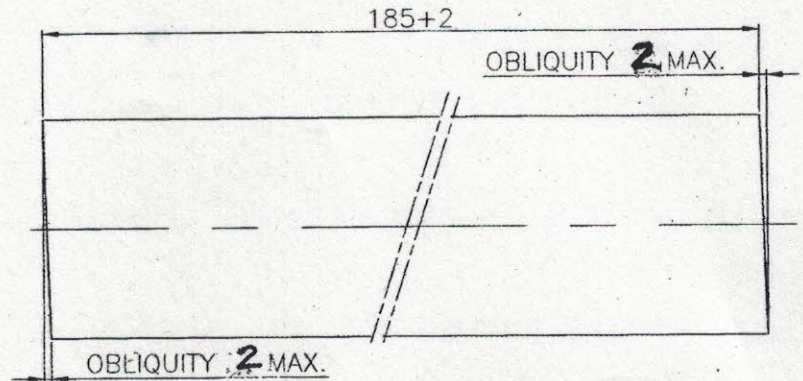
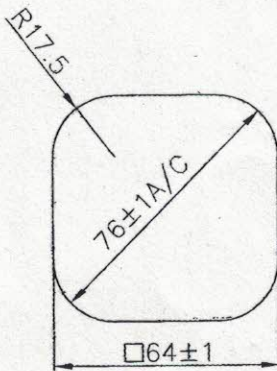


DRG. NO.- **F-630**

UN-TOL. DIMENSIONS AS PER MEDIUM CLASS OF IS: 2102.

AMENDMENTS

| REV | DATE | DESCRIPTION | SIGN. |
|-----|------|-------------|-------|
| | | | |



COPY ISSUED BY DDJIOFAJ
 यह प्रति सी डी डी/ओ. एफ. ऐ. जे.
 द्वारा दी गई है।
 दिनांक 20/11/18 क.का.प्र./सी.डी.डी
 Date 20/11/18 JWM/CDD

NOTE: ALL THE FOUR SURFACES SHOULD NOT BE CONVEX AND SHOULD NOT HAVE ANY SCORE MARK, ROLLING DEFECTS .

1. PARTING OF BILLETS ARE TO BE GOVERNED BY WEIGHT & NOT BY LENGTH.
2. 25-30mm WITH YELLOW COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH PARTED BILLET ON ONE SIDE, CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON EACH PARTED BILLETS.
3. ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. PLASMA CUT IS NOT ALLOWED.

WEIGHT REQUIRED - 5.5+0.2 Kg

MATERIAL: SS-EN 10083-2-1.0535. HOWEVER Mn CONTENT SHALL BE 0.4-0.9%

| | | | | | |
|------------------------|--------------------|--------------------|--------------------|-------------------------------|--|
| DIMENSIONS ARE IN mm. | | | MATERIAL- AS ABOVE | | आर्डनैन्स फैक्टरी अम्बाझरी ORDNANCE FACTORY AMBAZHARI |
| THIRD ANGLE PROJECTION | | | NOMENCLATURE | | |
| SCALE - 1:2 | | | PARTED BILLET | | DRG. NO : F-630 |
| 2018 | NAME | DATE | | | SHEET NO. - 1 |
| DRAWN | <i>JWM</i> | 12.5.18 | | | NO OF SHEETS-- 1 |
| CHECKED | | | | | OPN. |
| HOS/CDD | <i>[Signature]</i> | 12.5.18 | | | COMPT. SHELL BODY |
| JWM/SF | <i>[Signature]</i> | 12.5.18 | DRG NO. 304066988 | | |
| APPVD. | WM/SF | <i>[Signature]</i> | 12.5.18 | MACHINE : NEUSON PRESS (FC-1) | |
| | | | | STORE : 84 MM HEDP 502 | |