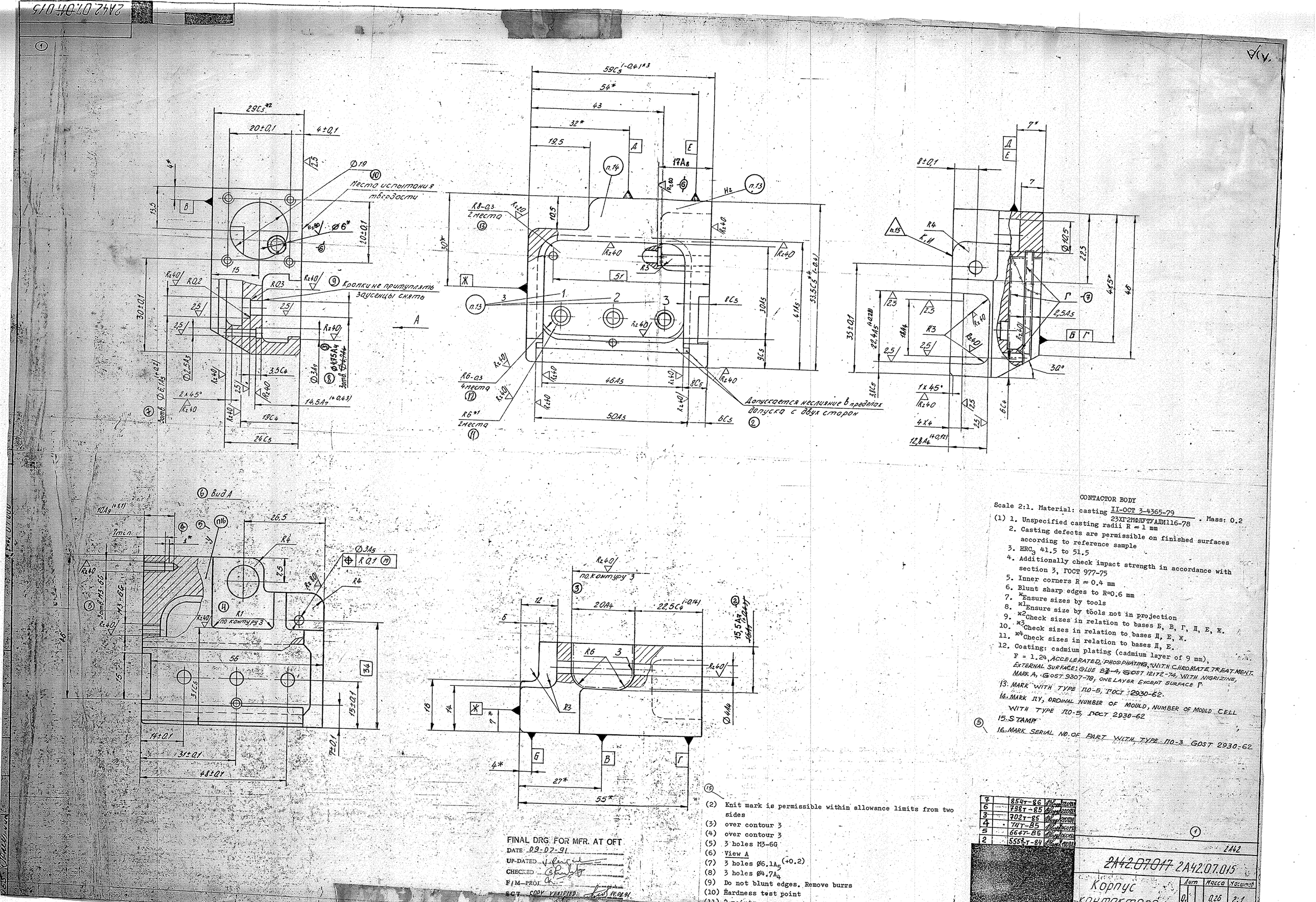

CONTACTOR BODY

Scale 2:1. Material: casting II-ОСТ 3-4365-79 / 23ХГ2МФЛУТУАЛИ116-78. Mass: 0.2

(1) 1. Unspecified casting radii R ≈ 1 mm
2. Casting defects are permissible on finished surfaces according to reference sample
3. HRC_3 41.5 to 51.5
4. Additionally check impact strength in accordance with section 3, ГОСТ 977-75
5. Inner corners R ≈ 0.4 mm
6. Blunt sharp edges to R≈0.6 mm
7. *Ensure sizes by tools
8. *1 Ensure size by tools not in projection
9. *2 Check sizes in relation to bases Б, В, Г, Д, Е, Ж.
10. *3 Check sizes in relation to bases Д, Е, Ж.
11. *4 Check sizes in relation to bases Д, Е.
12. Coating: cadmium plating (cadmium layer of 9 mm), F = 1.24, ACCELERATED, PHOSPHATING, WITH CHROMATE TREATMENT. EXTERNAL SURFACE: GLUE ВФ-4, GOST 12172-74, WITH NIGRIZINE, MARK A, GOST 9307-78, ONE LAYER EXCEPT SURFACE Г.
13. MARK WITH TYPE ПО-5, ГОСТ 2930-62.
14. MARK ПУ, ORDINAL NUMBER OF MOULD, NUMBER OF MOULD CELL WITH TYPE ПО-5, ГОСТ 2930-62
15. STAMP
16. MARK SERIAL NO. OF PART WITH TYPE ПО-3 GOST 2930-62

(15)
(2) Knit mark is permissible within allowance limits from two sides
(3) over contour 3
(4) over contour 3
(5) 3 holes M3-6G
(6) View A
(7) 3 holes $Ø6.1A_5^{(+0.2)}$
(8) 3 holes $Ø4.7A_4$
(9) Do not blunt edges. Remove burrs
(10) Hardness test point
(11) 2 [illegible]

FINAL DRG. FOR MFR. AT OFT
DATE 09-07-91
UP-DATED
CHECKED
F/M-PROJ.
SCT. COPY VERIFIED 14.08.91

7		854т-86	[illegible]	220883
6		798т-85	[illegible]	220883
3		702т-85	[illegible]	210884
4		711т-85	[illegible]	060883
5		664т-85	[illegible]	060883
2		555$\frac{2}{3}$т-84	[illegible]	180883

(1)

2А42

~~2А42.07.017~~ 2А42.07.015

Корпус контактора

Лит	Масса	Масштаб
0	0.26	2:1