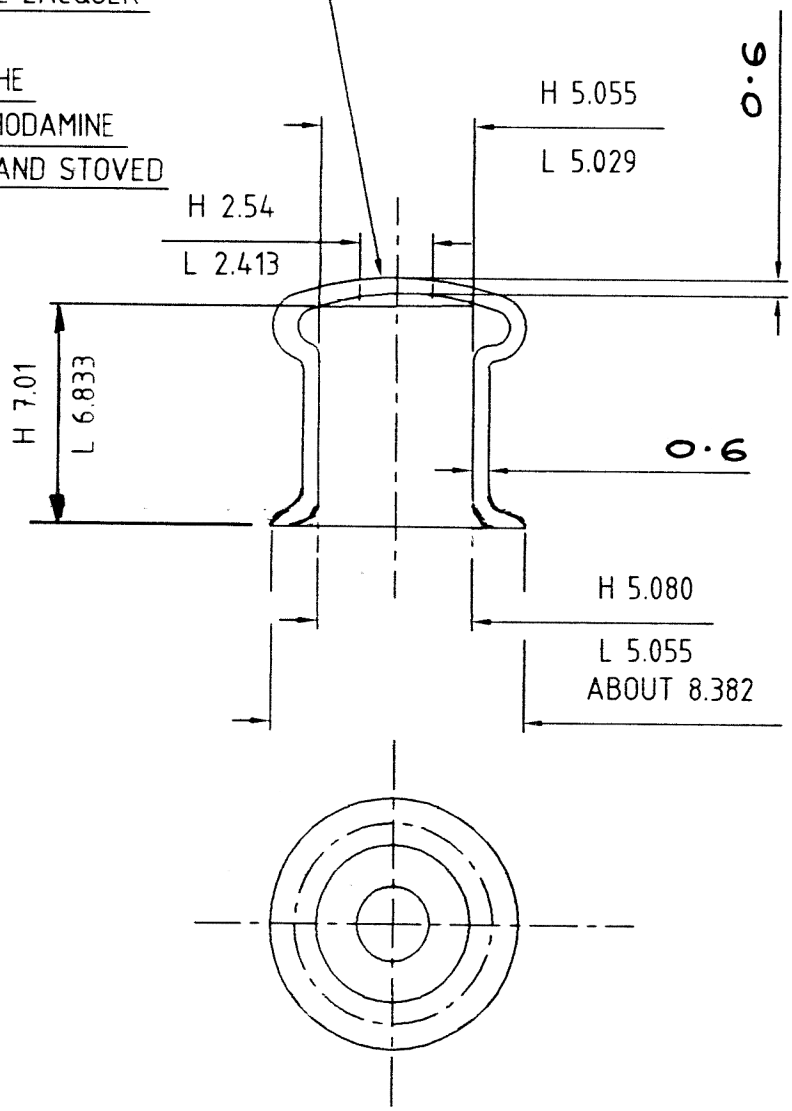
ALL DIMENSION ARE IN mm.
GEN. TOL. MEDIUM CLASS TO IS:2102 (PART-II)

PROV.DRG.

EXTERNAL SURFACE TO BE COATED BY BRUSHING OR SPRAYING WITH PHENOL FORM ALDEHYDE LACQUER TO SPEC.C.S.2465 (QUALITY CORD) WITH THE ADDITION OF 0.1% OF RHODAMINE B BASE SPEC. C.S.1843 AND STOVED



DIMENSIONS AFTER RIVETING IN CASE

MATERIAL :- BRASS TO JSS-9535-2

BRASS STRIP 0.7mm THICK X35.6mm WIDE

ANNEALED TO 55-75 VPN

DATE	LOCN	BRIEF RECORD	DRN	PATOLE	08-03-05
		ALTERATION	CHD		
MATERIAL AS SHOWN		ORDNANCE FACTORY DEHU ROAD			
SCALE SCALE- 4:1			JWM/D.O		
			JWM/UII		
		CAP CHAMBER	JT.GM/TDC		
			DIV.OFFR/D.O.		