

CLASS OR			DEVIATION FOR LINEAR DIMENSIONS (I.S:2102)		
DEVIATION	ABOVE		UPTO & INCLUDING		
	0.5	6.0	6.0	30	120
MEDIUM					
			±0.1	±0.2	±0.3

होस/मपम
 सत्यापित प्रति/ CERTIFIED COPY OF
 ड्राइंग/ ड्राइंग/ या फाइल
 ड्राइंग/ ड्राइंग/ या फाइल
 10.8.17

NOTE: 1. ALL DIMENSIONS ARE IN MILLIMETER.
 2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
 3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER I.S:2102 MEDIUM CLASS
 4. DIMENSIONS ARE TO BE READ AFTER PLATING.

2017	NAME	DESIGNED	DRAWN	CHECKED	APPROVED
		SUDIPTA			

DRAWING NUMBER	RFI SK 10066	SHEET- 1	OF- 1
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SCALE	1:1
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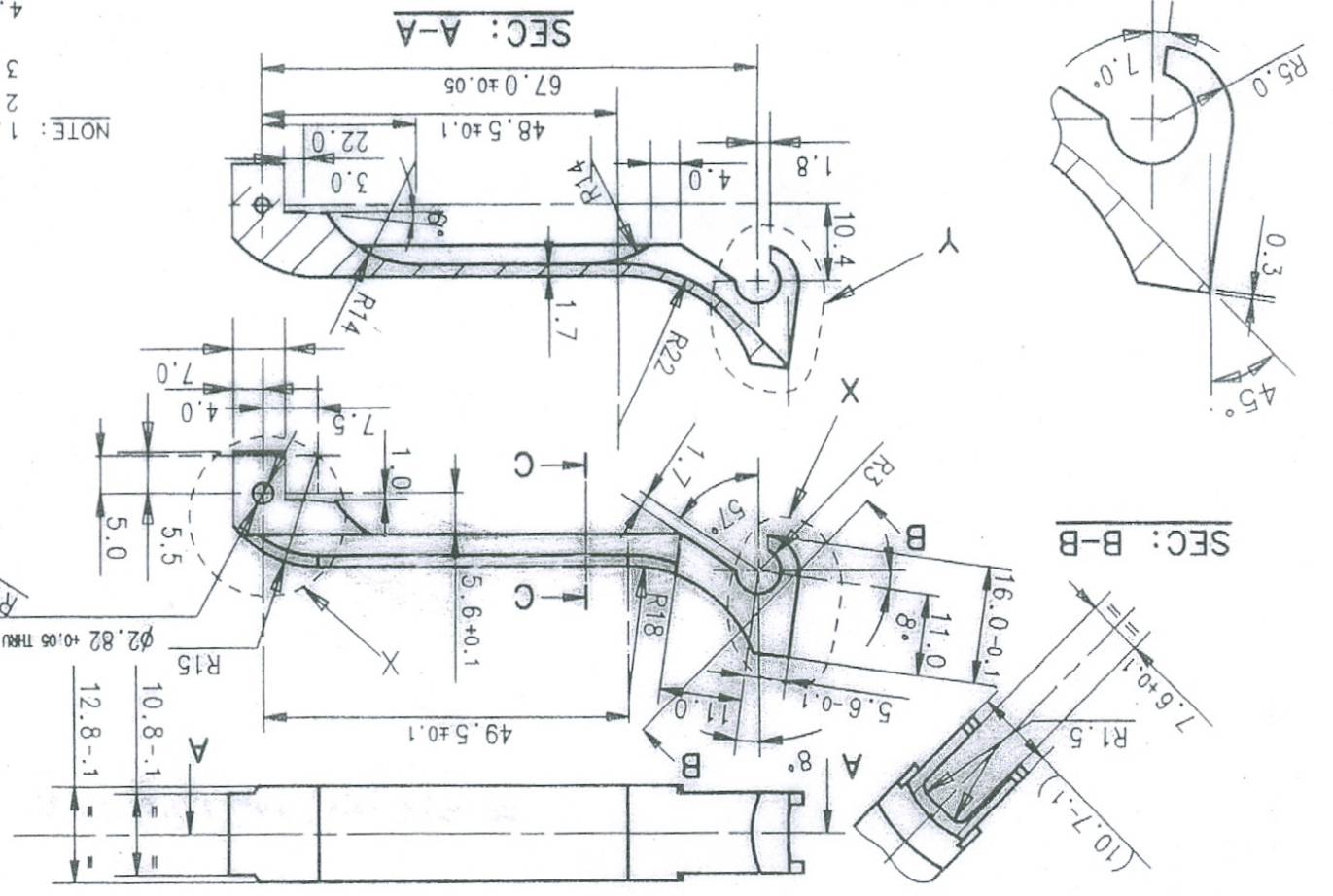
MODIFIED SAFETY LEVER 0.32" PISTOL

INDIAN ORDNANCE FACTORIES

RIFLE FACTORY

ISHAPORE

ASSY. DRAWING NO. -



MATERIAL
 -- STEEL BS:970 PT 1 1983 EN-42
 -- THROUGH MIN ROUTE
 (AISI/SAE 4340, MIN 4340 OR EQUIVALENT)
 TREATMENT
 -- 'X' MARKED HRD. 350 TO 400 H.V.
 TO A DEPTH 0.13 TO 0.26
 PROTECTIVE FINISH :- PHOSPHATED TO SPECN. JSS:0465/01-1994
 CLASS-II OIL FINISH
 S. FINISH
 -- EXTERNAL PORTION BLACK PTFE
 COAT. MATT FINISH(AFTER ASSY.)

ENLARGE VIEW OF 'Y'

