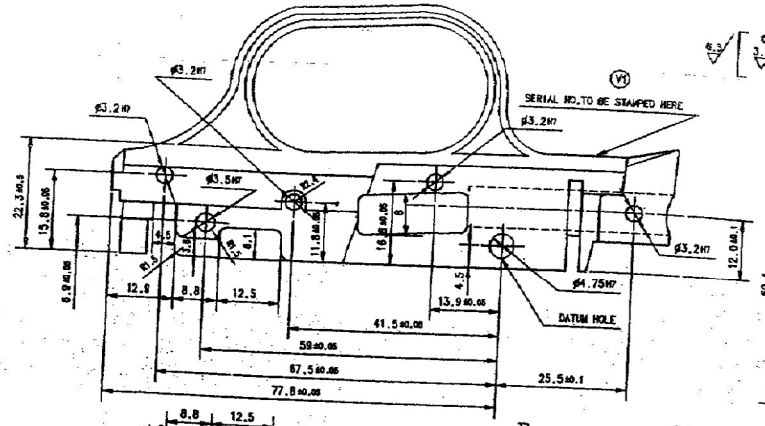
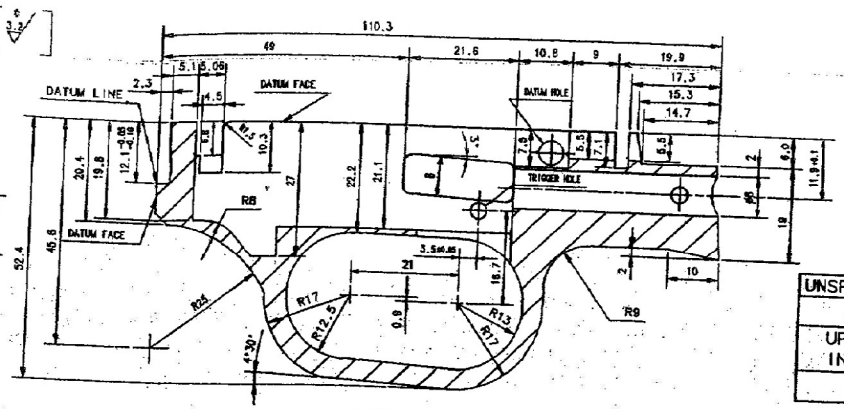
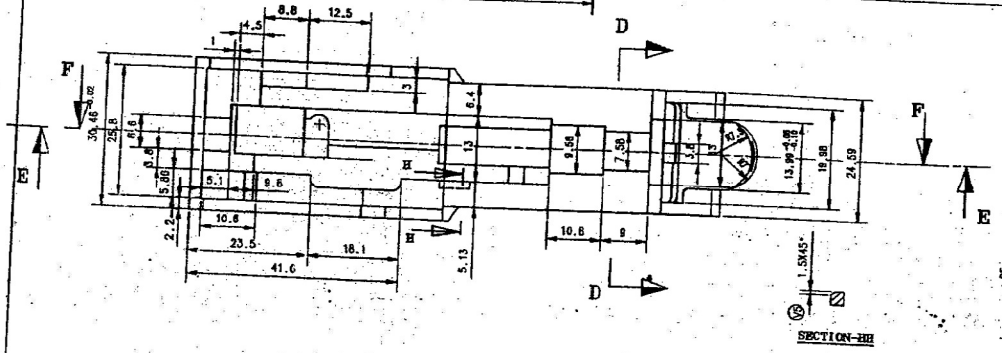


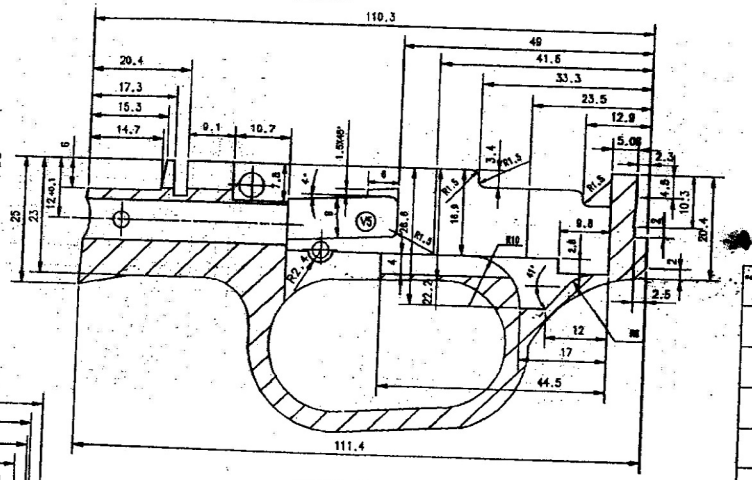


SECTION–EE

SECTION–FF

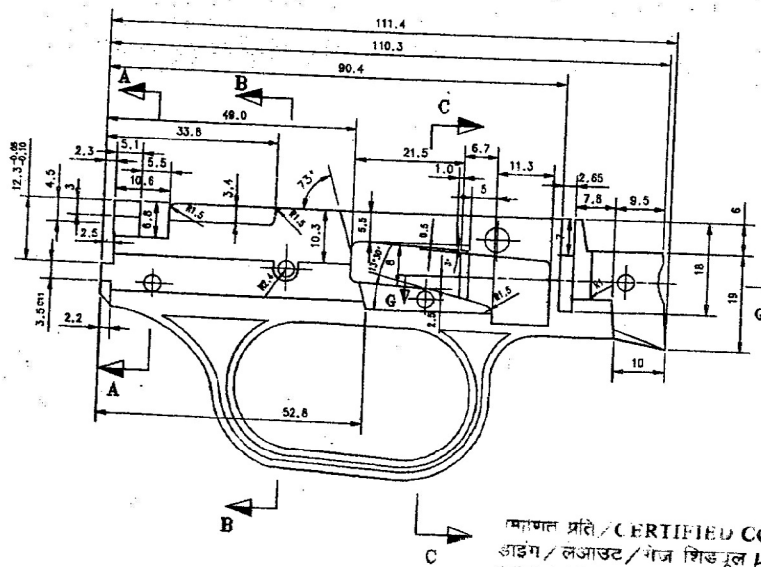
UNSPECIFIED TOLERANCES AS PER IS:2102					
ABOVE	–	6	30	120	315
UP TO AND INCLUDING	6	30	120	315	1000
FINE	±0.05	±0.1	±0.15	±0.2	±0.3

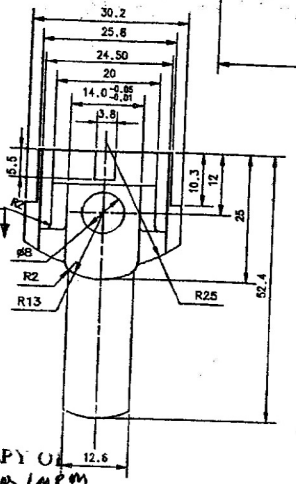




SECTION F-F

TOL.ON FIT.	TOL.ON MM.
ø3.2 H7	+0.012 +0.000
ø3.5 H7	+0.012 +0.000
ø4.75 H7	+0.012 +0.000
ø7 H11	+0.030 -0.000
3.5 C11	+0.145 +0.070





NOTE:- 1.UNSPECIFIED RADII SHALL BE NOT MORE THAN 1 MM.
2.ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF
3.ALL PIN HOLES SHALL BE MACHINED TO SURFACE ROUGHNESS OF 3.2 MICRONS.
* 4.FOR SECTION AA,BB,CC,DD & GG REFER SHEET 2 OF 2
5.ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER.

NOTE: ALL HOLES DEPTH TO BE 2mm FROM SURFACE TO BE MAINTAINED

NOTE:- MANUFACTURER'S INITIAL/CODE NO. YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE.

PROVISIONAL

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शिड्यूल HOT / MPM
DRG/LAYOUT/GAUGE SCHE
दिनांक / AT THIS DATE 02-02-18
सी डी डी / CDD
आर्डनेंस फैक्टरी, इशापुर
O.F. FACTORY ISHAPUR

MATL:-1.IS:617,1975,Grd.4420'R'CONDITION OR Grd.24345 IS:784-75 'WP'CONDITION.

ORDNANCE FACTORY BOARD
RIFLE FACTORY
SHAPUR

SCALE

2013	NAME	DATE
DGN		
DRN	M.M.K	16-02-13
CKD		
APPD		

TRIGGER HOUSING
DIE CASTING
12 BORE MODIFIED PUMP ACTION GUN

DRG.NO.
RFI SK 8877

SHT.NO. 1 NO.OF SHTS. 2

REF.DRG.NO.SD-0020/A, GUN CARRIAGE FACTORY, JABALPUR