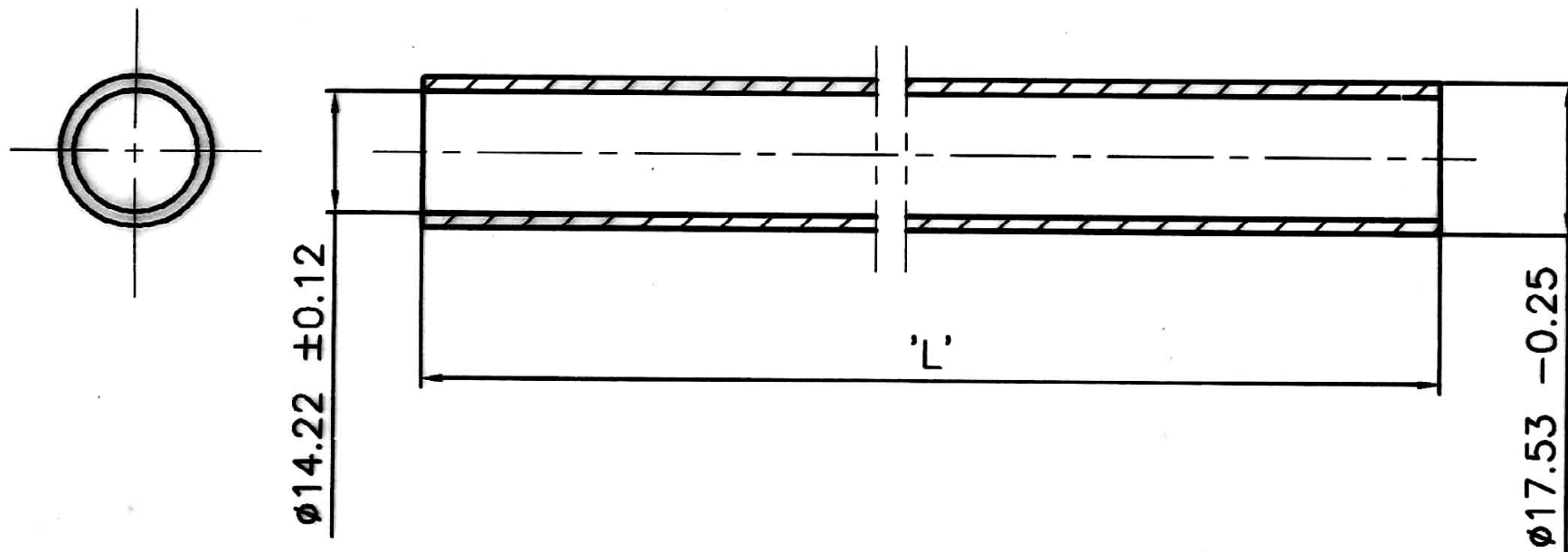


ALL DIMNS. ARE IN mm



MATERIAL :-

BRASS TO SPECN. BS : 2871 : Part 2 : 1972

DESIG. : CZ 126 CONDITION M (STRESS RELIEVED)

OR

JSS 9535-02 : 1995 (REVISION NO.-1)

UNANNEALED AND STRESS RELIEVED

OR

IS : 407 : 1981 (THIRD REVISION) (RA 1991)

GRADE CuZn30As CONDITION HD

NOTE:- 1. 'L' LENGTH OF TUBE 470 mm.

(a) 2. THE TUBING MUST BE SUBJECTED TO AN INTERNAL HYDRAULIC PRESSURE OF 55.13 MPa TO ENSURE MATERIAL IS FREE FROM CRACKS, PERMANENT SET AND OTHER DEFECTS.

D.A. NO. 22/09 DT. 25/08/09 S. Any SWM/ES	(b) 470mm WAS 475mm & MULTI-FILE OF. UPTO LENGTH 1.9m TO 3.8m.	SCHEDULE NO : SCALE-1:1 PROJECTION THIRD ANGLE	COMPT. :- MAGAZINE FOR PRIMER 18A	STORE DRG NO.:- IQX 192
D.A. NO.:- 14/08 DT. 24-04-08 S. Any SWM/ES	(a) NOTE:- 2 ADDED. AS IT IS MENTIONED IN STORE DRG.	DRAWN BY : 21/01/08 CHECKED BY : 21/11/08	TUBE FOR MAGAZINE IQX 192	
DT. & SG.	DESCRIPTION	APPROVED BY : 21/01/08 CONCURRED BY JWM/FUZE	DRG. NO. :- M-10583B	NO. OF SHEETS : 1
AMENDMENTS	DATE 21-01-08 SIGN. [Signature]	M/C : GSF COSSIPORE	SHT. NO. : 1	

(b) Amended vide SWM/ES L.ND. 107/023/Pr-18A/09-10 dt. 21-07-09