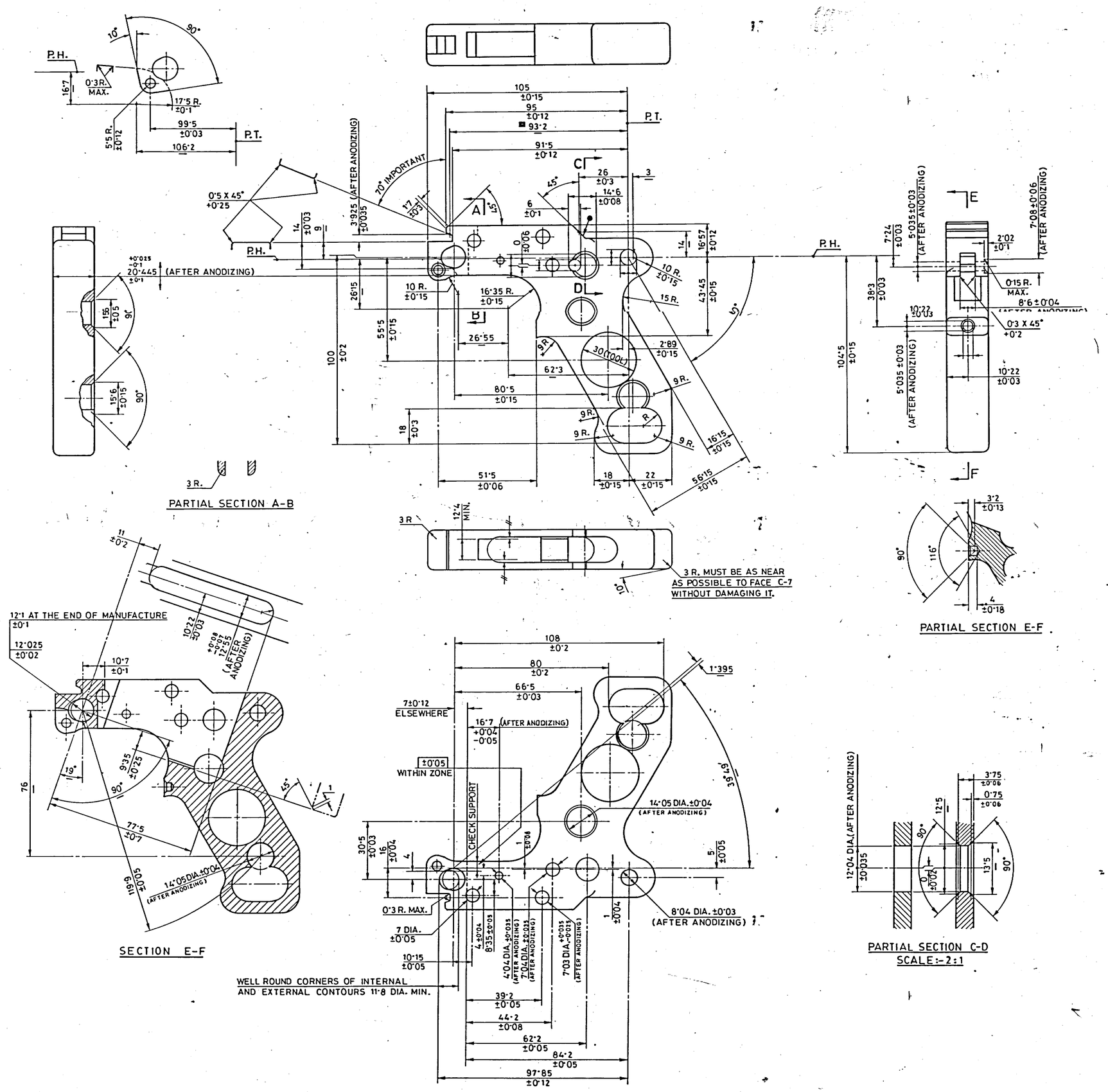
D.S.CAT NO. 1005-006602

DIMNS. ARE IN m.m.



NOTE :-
MARKING SUITABLY ON SAMPLE :-
YEAR OF MANUFACTURE.
MANUFACTURER'S CODE.
D.S.CAT. NO.

MATERIAL :-
AL. ALLOY TO CHEMICAL COMPOSITION DTD 5104 A OR 5094 A.
OR IS : 734-1975 DESIGNATION 24345 CONDITION W.P

HEAT TREATMENT :-
QUENCHED & TEMPERED MIN. 110 HB(10/500) OR 130 H.V.

ANODIZING TYPE 2 AS PER IS: SPECN. NO. 7088-1973 APPENDIX 'A'.

ALLOWED DEVIATION FOR :-
P.H. ±0·03
P.T. ±0·03

ABBREVIATION :-
P.H. = PLANE HORIZONTAL.
P.T. = PLANE TRANSVERSE.

SURFACE FINISH :-
AS PER IS:3073
WHERE NOT SPECIFIED SHOULD BE ▽
FOR HOLES ▽

03.04.2002.	25317-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.			
31-3-2000	24683-SA	PROFORMA CHANGED, MATL., HEAT TREATMENT & SURFACE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.			
		PREVIOUS D.C.NOS. 16256-SA, 17156-SA, 17928-SA, 21061-SA, 21685-SA, 21740-SA, 22879-SA AND 23242-SA.		COPY.	COPY.
DATE	AUTHY.	BRIEF RECORD.	ZONE	I/C;D.O.	G.O.
SEALED :- D.C.NO. 25317-SA DT. 03.04.2002.				SIGN.	

NOMENCLATURE :- FRAME TRIGGER

DRN.	CHD.	TRD.	COMP.
SCALE :- 1:1 & 2:1		EST. MASS.	
		APPROVED. DT. DT. 31.3.2000 I/C;D.O.	(NEG. RE-TRACED)
MATERIAL :- AS STATED.			
H.T./HARDNESS :- AS STATED			
PROTECTIVE FINISH :-			

AHSP. CQA(SA), ICHAPUR

ASSY. 1005-006847

DGNR'S REF. C 393

PART NO.

DRG. NO.

D.S.CAT. NO. 1005-006602