



1. STEEL GRADE, HEAT TREATMENT, METHODS OF ACCEPTANCE AND TESTING ARE TO BE IN COMPLIANCE WITH THE LIST OF COMPONENTS MADE FROM SPECIAL STEEL MEDIUM HARDNESS.
2. REQUIREMENTS TO COMPONENT IN ACCORDANCE WITH 172 TY 5.
3. UNSPECIFIED ADMISSIBLE DEVIATION ON ROUGH DIMENSIONS IS ± 2 mm.
4. INSTEAD OF R3 MAX FOR 8 CORNERS, CHAMFERS $1.6 \times 45^\circ$ MAY BE DONE.
5. MACHINING OF ROUGH SURFACE TO DIMENSION 143 IS PERMITTED WHILE MACHINING TO DIMENSION 139 ± 0.5 .
6. ROUGH SURFACE IS PERMISSIBLE WHILE MACHINING TO DIMENSIONS 35 ± 1 , 57 ± 1 , 10 ± 1 AND 9° .
7. DIMENSION FOR REFERENCE.

DRG. REINDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 4
COMMON TO T-90
R. SARANI, JTO
28-12-05

F-29
SIZE A1

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (kg) TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

4.5
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	Sd/=	MATERIAL:-	USED ON:-
CHD	Sd/=	SPECIAL STEEL	172.10.075cbCb
APPD	Sd/=	SEE POINT 1 OF T.R.	
DATE	14.07.88	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)	AVADI
SCALE:-	1 : 1		
DIMENSIONS IN mm			
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS: 2102 - 69			
ALL THREADS TO CONFORM TO			
ISSUE	DATE	NATURE OF AMENDMENTS	
5	16.07.88	AMDT. LIST 6/II, BOOK-3.	

TITLE:-	HOUSING
D S CAT NUMBER	DRAWING NUMBER
	172.10.133