

THIS DATE 02/01/17

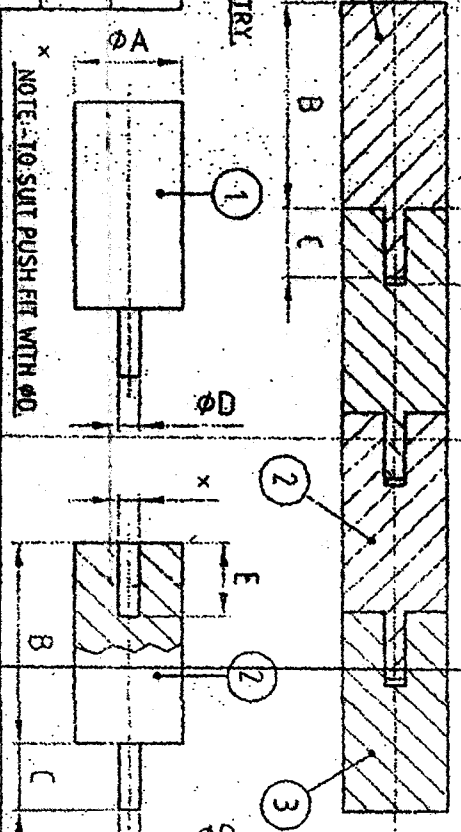
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DRAWING CONVENTIONS CONFORM TO SP:46-1986. DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

PRODUCT SPECIFICATIONS

PRODUCT: PVC COMPOUND  
 GRADE: PM-88 (PVC-ABS BLEND)  
 APPLICATION: MOLDING OF CABINETS AND OTHER COMPONENTS FOR TV, COMPUTERS, AUTOMOBILE INDUSTRY, BUSINESS MACHINE, LUGGAGE ETC.

Sl.No.	CHARACTERISTICS	UNIT	SPECIFIED VALUE
1	COLOR		NATURAL OPAQUE
2	SPECIFIC GRAVITY		1.30±0.3
3	TENSILE STRENGTH (MIN)	kg/cm <sup>2</sup>	500
4	ELONGATION AT BREAK (MIN)	%	20
5	IZOD IMPACT STRENGTH (MIN)	kg/cm/cm NOTCH	12
6	FLEXURAL STRENGTH AT YIELD (MIN)	kg/cm <sup>2</sup>	820
7	VICAL SOFTENING POINT	°C	19±2
8	VOL. LOSS AT 130°C FOR 3HRS. (MAX.)	%	0.5



Sl.No.	ØA	B	C	ØD	E
1	15.3-0.1	30	10	3	-
2	15.3-0.1	30	10	3	11
3	15.3-0.1	30	-	-	11

P.N.D.	NOMENCLATURE	NO. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
3	PALETS	01	PVC COMPOUND (PM-88)			AS SHOWN	
2	PALETS	02	PVC COMPOUND (PM-88)			AS SHOWN	
1	PALETS	01	PVC COMPOUND (PM-88)			AS SHOWN	

GEN. TOL. NOT SPECIFIED  
 UNLESS OTHERWISE SPECIFIED

Sl. No.	UNIT
1	mm
2	mm
3	mm
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100	mm

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INDIAN ORDNANCE FACTORIES  
 RIFLE FACTORY  
 ISHAPORE

PALETS FOR 303 ANTI RIOT GUN

SCALE 1:1

DRAWING NUMBER RFSK 10007

SHEET - I OF - 1

2016	NAME	DATE
DESIGNED		
DRAWN		
CHECKED		
APPROVED		