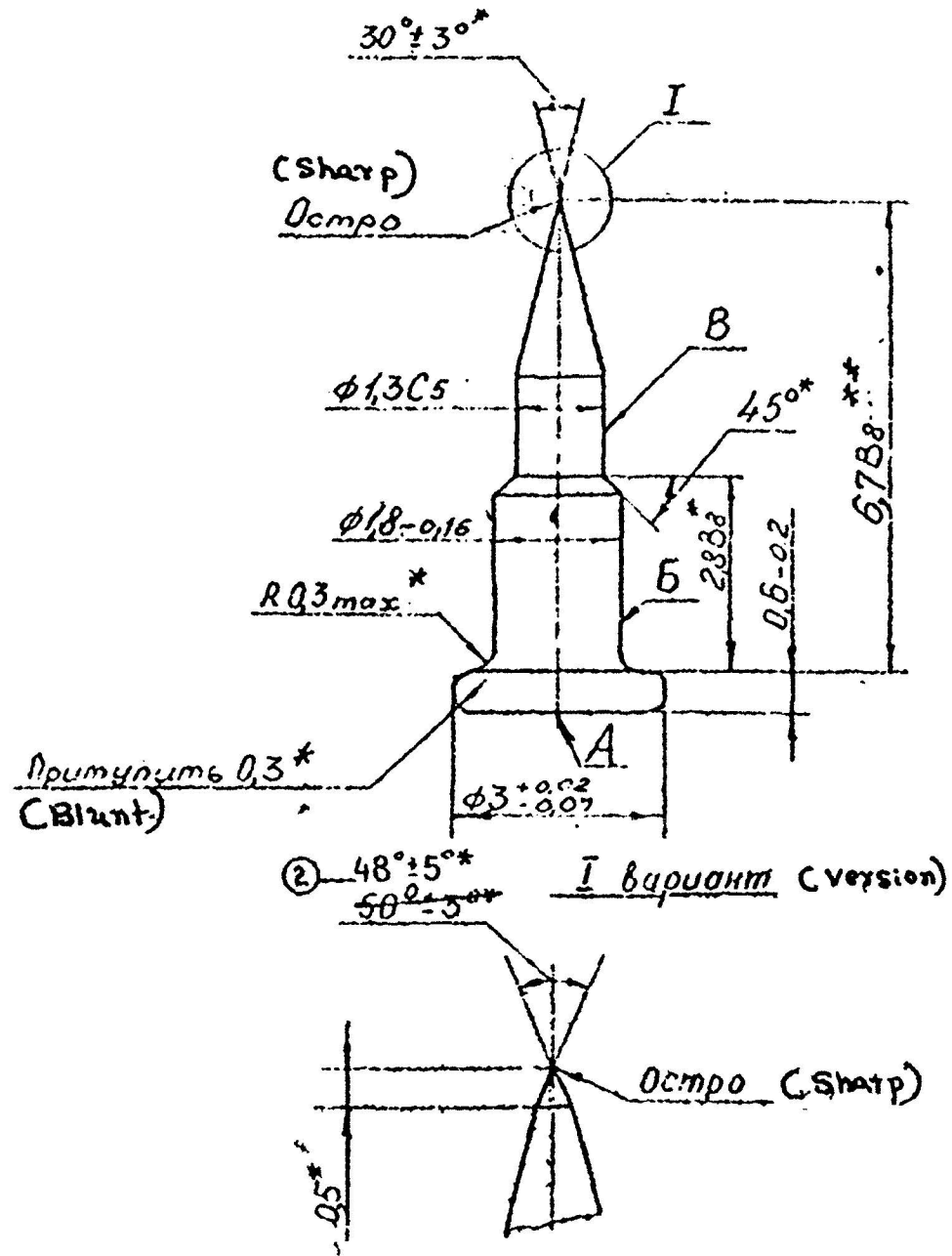




ЕСКА

2040/57



1. Alternate materials are - :
  - a) Wire 50 GOST 17305-71;
  - b) Steel A12-H GOST 1414-75.
2. \*Dimensions ensured by tools.
- 3.\*\* Dimensions subjected to total checking.
4. Perform surface of revolution once clamped only.
5. Coating : Zinc 6 microns thick chromitized.
6. The following is allowed :
  - a) Coating alloy Cu Zn (70%) 3.Sn3 or Cu3.Sn3;
  - b) Any type of transition from surface B to surface A;
  - c) A pit with a diameter upto 1 MM and a depth upto 0.3 MM on surface A.
7. Other requirements are as per OST B 84-264-B1.
- 8 IS: 4431 1978 REAFFIRMED 2004 GRADE 14C 14S14 IN COLD DRAWN CONDITION.

05-01-2011	DGQA S.O. Sec. I Chap 10 para 40	Drg. scan, clean & edit without change 8. m/c replaced in supersession of existing dilapidated copy of same No.		
08-11-10	DC 37271-A	INDIGENOUS MATS ADDED AS NOTE NO 8		
24-9-87	34241-K	DRG PROV SEALED		
DATE	AUTHORITY	REVISION	SIG	SIG
			AHSP	DIO

APPROVED		3-0105875	A3-BF-0321
AHSP: CQA(A) KIRKEE		HW. 012.028	
DRAWN		Firing pin	
EDT/CHKD		Steel 50 strain hardened	
S.M./DC		GOST 1050-74	
S.V.OFFR		ORDNANCE FACTORY PROJECT HYDERABAD	
NAME	SIGN	SCALE: 0.12x10:1	