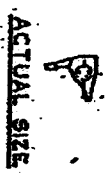
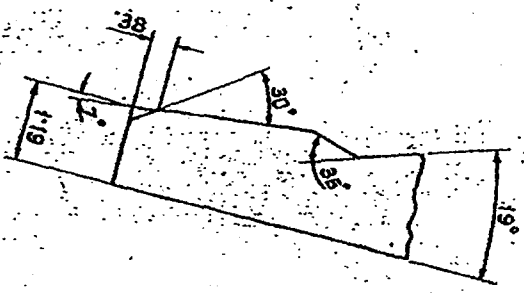
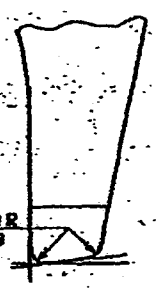


1. FOR EXPLANATION SEE C SAID NOTE SHEET NO. 1
2. WHERE TOLERANCES ARE NOT SHOWN:
 - (1) DIMENSIONS IN WHOLE NUMBERS ± 0.76 mm.
 - (2) DIMENSIONS IN DECIMALS ± 0.13 mm.
 - (3) DIMENSIONS WITH TWO DECIMAL PLACES ± 0.08 mm.
3. MATERIAL:-
IS:3748 : 1990 DESIGNATION 75 T6
4. INVESTMENT CASTING.
MATERIAL SHOULD BE CLEAN AND UNCONTAMINATED. HARDENED & TEMPERED TO AN APPROPRIATE CONDITION IN ACCORDANCE WITH THE INSTRUCTION NO. ENR DOOTH/GEN/INST-3
5. DECARBURIZATION SHOULD NOT EXCEED MORE THAN 2% OF THE BASIC SIZE.
6. HEAT TREATMENT:-
HARDEN & TEMPER GENERALLY TO A D.P.H. 450-500 EQUIVALENT TO ROCKWELL C 55-58-62 TESTED AT POINT 'A'
7. PROTECTIVE FINISH:-
PHOSPHATE TO SPEC. J.S. 0465-01:1996 CLASS II (ACCEL. RATE) PL FINISH.
8. TO BE POLISHED WHERE MARKED 'P' IN DIRECTION OF ARROW.
9. AGREEMENT STANDARD FOR MARK SPECIFICATION AND MARKING OF DIMENSIONS OF NON-STEEL AND NON-FERROUS METALS.
JIS S 2001-1994 (AS PER IS 15581-1994)
WITH AGREEMENT STANDARD IS 15581-1994.
Plymth. TEST NO. PER-144165-01



ENLARGED VIEW TO RIGHT OF B-B
SCALE: 1:100

ENLARGED VIEW BELOW A-A
SCALE: 20:1

JWM / MPM

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / ड्रॉइंग / गेज निशुद्ध
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE 31.07.2017
श्री डी सी / CDD (R)
राइफल फैक्टरी, इशापुर
RIFLE FACTORY ISHAPUR

NO.	REVISION	DATE	BY	CHKD	REASON
1					
2					
3					
4					

DATE ISSUED	MATERIAL	DATE ISSUED	BY	CHKD
15/07/2017	75 T6	15/07/2017	JWM	MPM
ISSUED BY	DATE	ISSUED BY	DATE	ISSUED BY
JWM	15/07/2017	JWM	15/07/2017	JWM
SCALE	SCALE	SCALE	SCALE	SCALE
1:100	1:100	1:100	1:100	1:100
TEXT	TEXT	TEXT	TEXT	TEXT
1:1	1:1	1:1	1:1	1:1
DATE	DATE	DATE	DATE	DATE
15/07/2017	15/07/2017	15/07/2017	15/07/2017	15/07/2017

DATE ISSUED	MATERIAL	DATE ISSUED	BY	CHKD
15/07/2017	75 T6	15/07/2017	JWM	MPM
ISSUED BY	DATE	ISSUED BY	DATE	ISSUED BY
JWM	15/07/2017	JWM	15/07/2017	JWM
SCALE	SCALE	SCALE	SCALE	SCALE
1:1	1:1	1:1	1:1	1:1
TEXT	TEXT	TEXT	TEXT	TEXT
1:1	1:1	1:1	1:1	1:1
DATE	DATE	DATE	DATE	DATE
15/07/2017	15/07/2017	15/07/2017	15/07/2017	15/07/2017

DATE ISSUED	MATERIAL	DATE ISSUED	BY	CHKD
15/07/2017	75 T6	15/07/2017	JWM	MPM
ISSUED BY	DATE	ISSUED BY	DATE	ISSUED BY
JWM	15/07/2017	JWM	15/07/2017	JWM
SCALE	SCALE	SCALE	SCALE	SCALE
1:1	1:1	1:1	1:1	1:1
TEXT	TEXT	TEXT	TEXT	TEXT
1:1	1:1	1:1	1:1	1:1
DATE	DATE	DATE	DATE	DATE
15/07/2017	15/07/2017	15/07/2017	15/07/2017	15/07/2017

METRIC.

SEAR