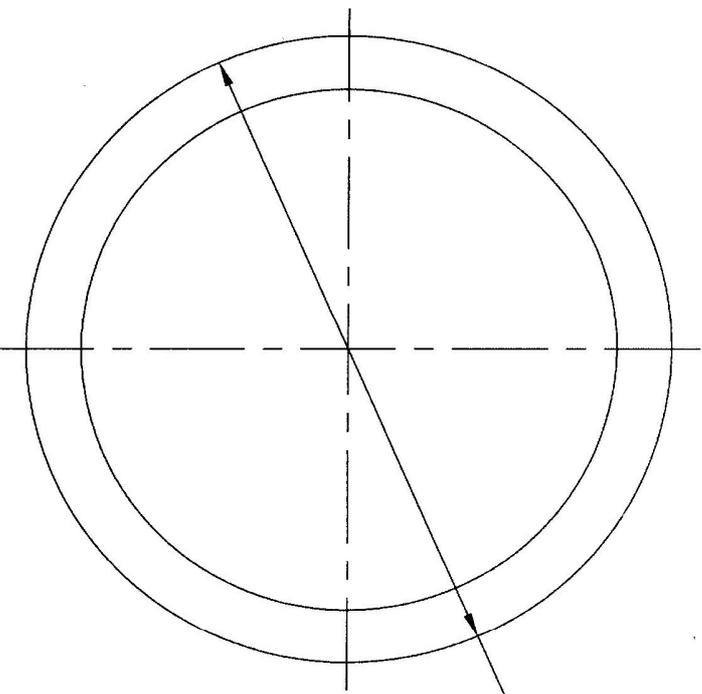
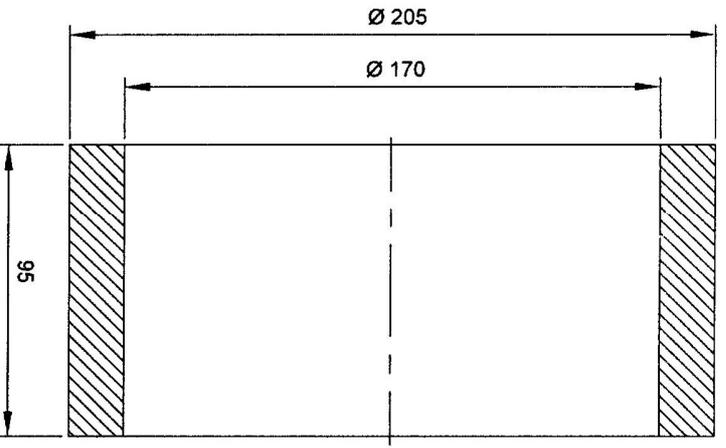


1 2 3 4 5 6 7 8
 V X 2 2 1 2 0 0 0 0 1 0 2 0 3 0 9 8
 DRG CONVENTIONS CONFORM TO INDIAN STD.
 DIM IN mm UNLESS OTHERWISE STATED



4 SEP 2015



Government of Maharashtra
 State Institute of Technology
 PUNE

- NOTE:
1. THIS PART MAY BE SUITABLY HARDENED AND TEMPERED TO ACHIEVE FINAL FINISHED COMPONENT HARDNESS TO 325 - 380 HV.
 2. ULTRASONIC TESTING TO BE CARRIED OUT ON HEAT TREATED FORGINGS AFTER PROOF MACHINING, TO CHECK CRACKS AND FLAWS AS GIVEN IN QAP. CRACKS AND FLAWS ARE NOT ALLOWED
 3. FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT - 03 & 13

R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN P K SINGH	CHD SOP	<i>[Signature]</i>	MATERIAL : STEEL TO IS: 5517-1993, 40N16C4Mn03			
APPD DATE	26/3/15	SRS FOR DIRECTOR	PROTECTIVE FINISH			
SEALED DATE			NEXT OPERATION DRG. No.			
SCALE - 1:2	EST MASS		TITLE			
DESIGN AUTHORITY ARDE			RING MACHINING (FOR ULTRASONIC TESTING)			
DRG No	8603	02	01	00	00	021
PART No	IC	SS	S	AA	A	C
DS CAT No						
AHSP						22XA
						140