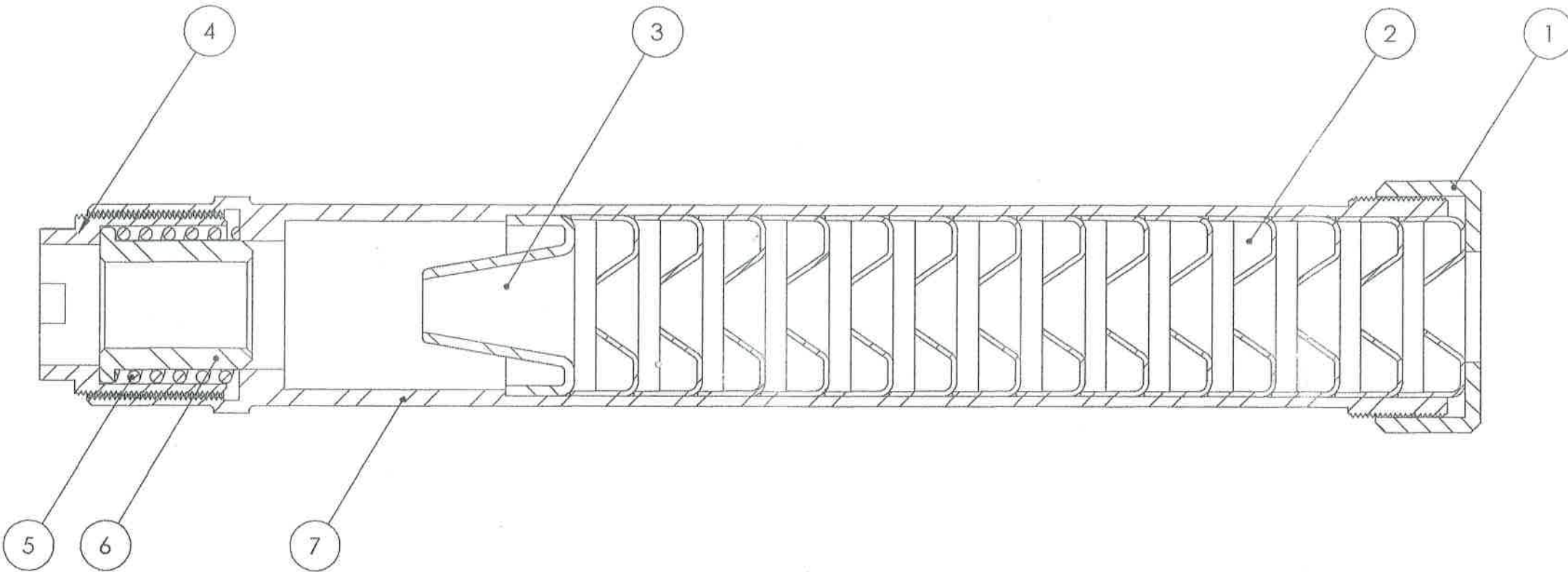


DRG NO 0204 0100 0007 00DA
IC SS S AA C SST

GEN.TOL. : ±0.2

DRAWING CONVENTION CONFORM TO INDIAN STDS.
DIMN. IN mm UNLESS OTHERWISE STATED



Sr No	NOMENCLATURE	DRAWING No.	QTY
1.	CAP CYLINDER	0204 04 01 00 00 007 00DA	1
2.	BAFFLE	0204 04 01 00 00 006 00DA	14
3.	FRONT BAFFLE	0204 04 01 00 00 005 00DA	1
4.	LOCK CYLINDER	0204 04 01 00 00 004 00DA	1
5.	SPRING CYLINDER	0204 04 01 00 00 003 00DA	1
6.	SLIDING CYLINDER	0204 04 01 00 00 002 00DA	1
7.	OUTER CYLINDER	0204 04 01 00 00 001 00DA	1

Redon 26.11.15

R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD
					SIGN	
DRN PRANAV	CHD		MATERIAL			
DATE 08/05/15			PROTECTIVE FINISH			
APPD						
DATE						
SEALED						
DATE						
SCALE 1:1	EST MASS		TITLE			
DESIGN AUTHORITY ARDE			SILENCER ASSEMBLY			
DRG NO	0204	04	01	00	00	00000000DA
	IC	SS	S	AA	A	C SST
PART NO		DS CAT NO		AHSP		

1 2 3 4

ISS C A AA S SS IC DRG.No. 0204 04 01 00 00 007 00DA

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

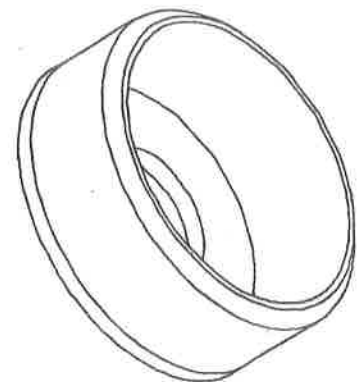
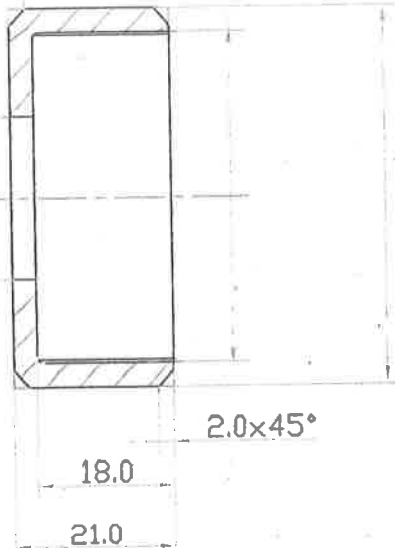
DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED

2.0x45°

M44x1

ø50 Knurled

ø22.0



NOTES :-

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARD ANODISING LAYER 0.03 TO 0.04mm
- 3) HARDNESS :- 340 TO 380 VPN

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
			SIGN			
DRN	PGG	CHD	MATERIAL: AL. ALLOY 644430 (HE-30) TO 733 W CONDITION			
APPD	DATE 24/06/2014 For Director		PROTECTIVE FINISH HARD ANODISING BLACK			
SEALED			TITLE CAP CYLINDER			
DATE	SCALE 1:1	EST MASS				
DESIGN AUTHORITY ARDE PUNE 411021		 				
DRG.No. 0204 04 01 00 00 007 00DA						
IC		SS	S	AA	A	C
PART No		DS CAT No			AHSP	

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SILENCER FOR JVPC 5.56X30mm

Sr.	Component	Drawing No.	Qty
1 /	CAP CYLINDER	0204 04 01 00 00 007 00DA	
2 /	BAFFLE	0204 04 01 00 00 006 00DA	
3 /	FRONT BAFFLE	0204 04 01 00 00 005 00DA	
4 /	LOCK CYLINDER	0204 04 01 00 00 004 00DA	
5 /	SPRING, SILENCER	0204 04 01 00 00 003 00DA	
6 /	SLIDING CYLINDER	0204 04 01 00 00 002 00DA	
7 /	OUTER CYLINDER	0204 04 01 00 00 001 00DA	
8 /	PIN, SILENCER TOOL	0204 06 02 00 00 002 00DA	
9 /	LEVER, SILENCER TOOL	0204 06 02 00 00 001 00DA	

silencer Assy

0204 04 01 00 00 000 00DA

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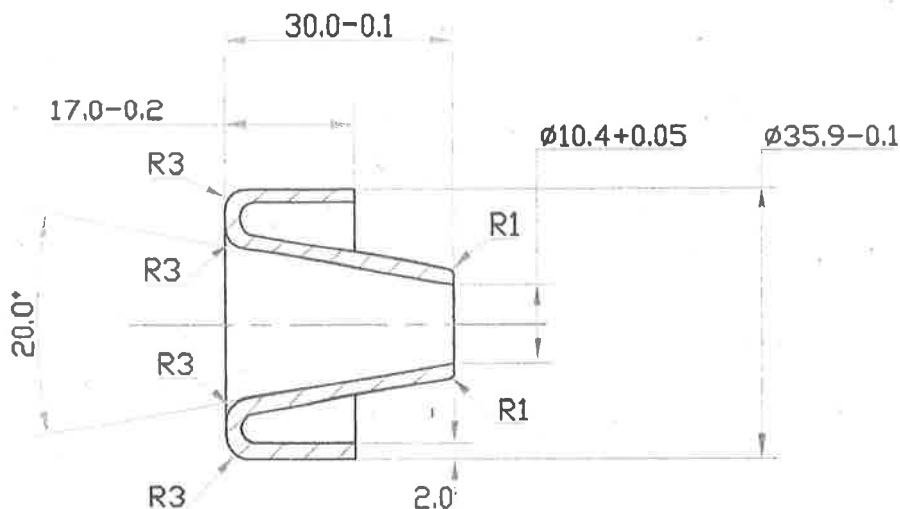
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED



NOTES :-

1) REMOVE ALL SHARP EDGES AND BURRS

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	
DRN	PGG	CHD	MATERIAL:			
APPD	DATE 24/06/2014 For Director		STEEL TO IS: 5517-1993 GD -40C8 (En-8)			
SEALED	DATE		PROTECTIVE FINISH:- HARD CHROME PLATING 8 TO 10 MICRON			
SCALE	1:1	EST MASS	TITLE			
DESIGN AUTHORITY ARDE PUNE 411021			FRONT BAFFLE			
DRG.No. 0 2 0 4 0 4 0 1 0 0 0 0 0 0 5 0 0 D A IC SS S AA A C SST						
PART No			DS CAT No		AHSP	

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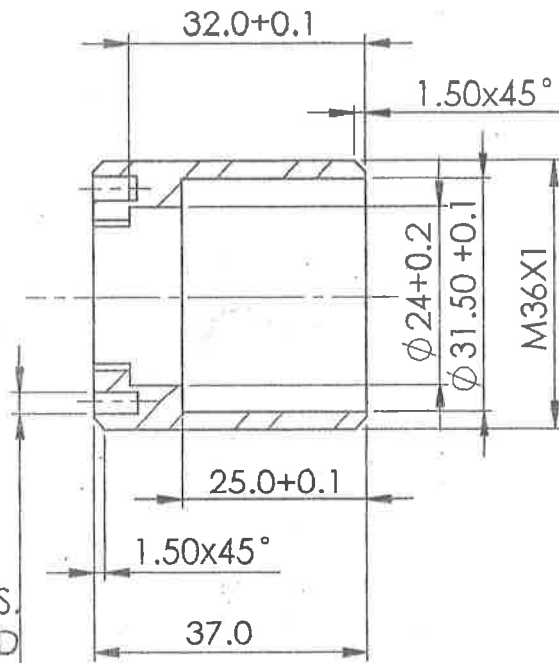
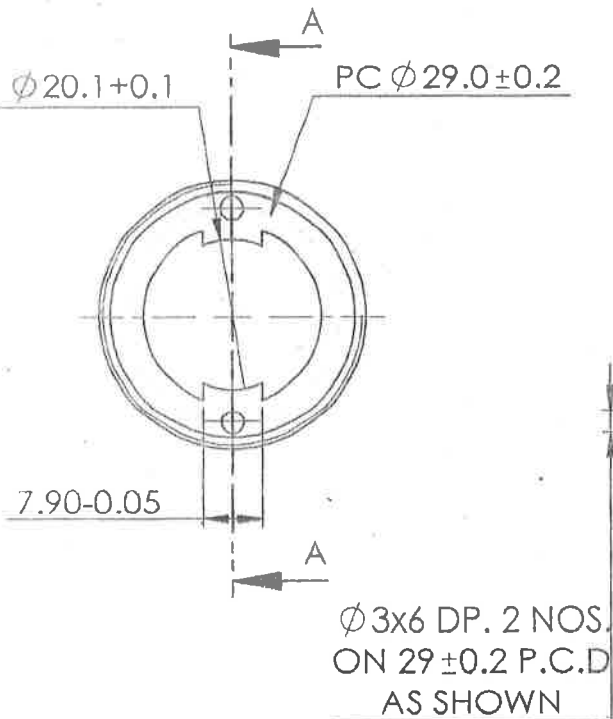
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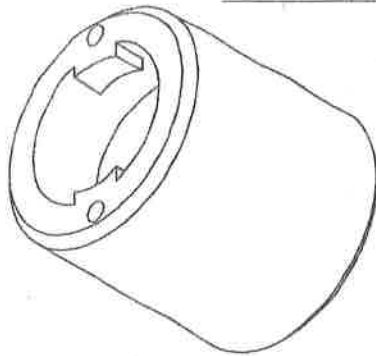
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED



SECTION A-A



REMOVE ALL SHARP EDGES AND BURRS.

SR
No

DATE

AUTHORITY

BRIEF RECORD

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CHD

MATERIAL

STEEL TO IS:5517-1993,Gd-40C8
(En-8)

APPD
DATE

23/06/2014

For Director

PROTECTIVE FINISH

Blackodised

SEALED
DATE

SCALE 1:1

EST MASS

TITLE

LOCK CYLINDER

DESIGN AUTHORITY

ARDE

PUNE 411021

DRG.No.

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PART No

DS CAT No

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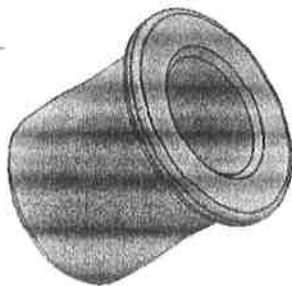
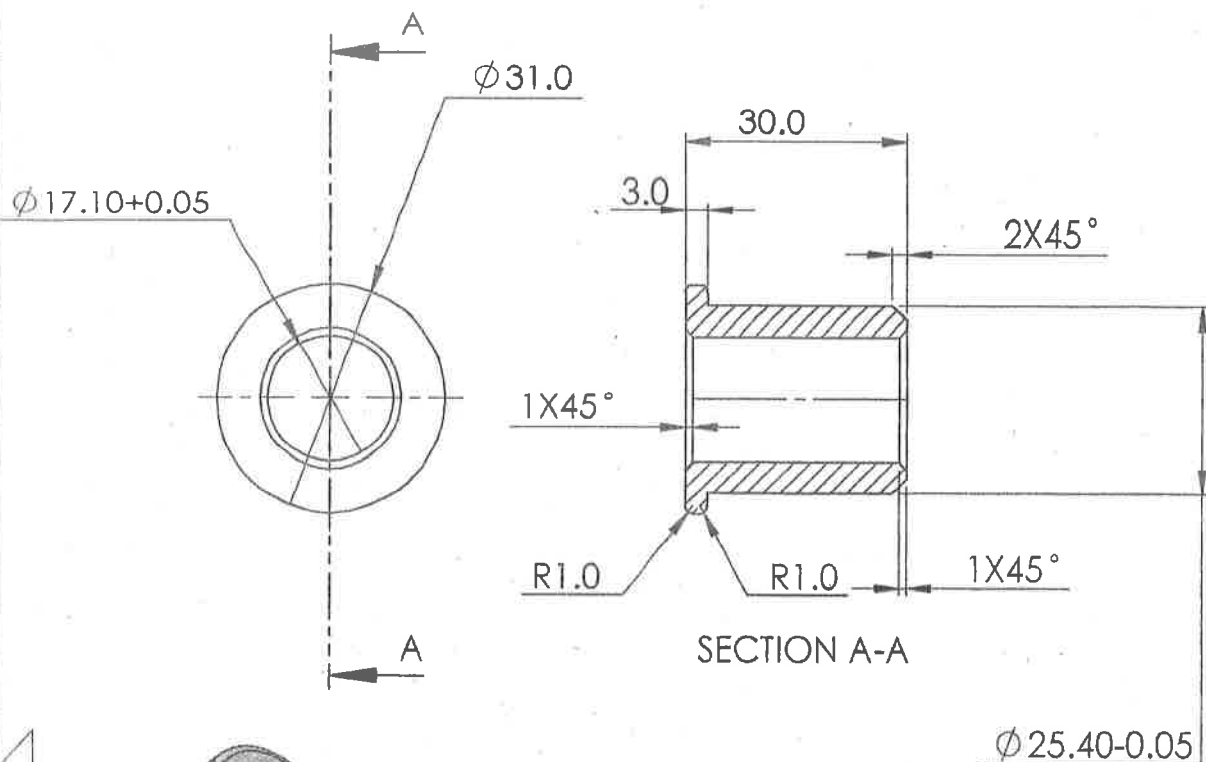
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED

REMOVE ALL SHARP EDGES AND BURRS.

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

CD

GO

SIGN

DRN

SD

CHD

MATERIAL

STEEL TO IS:5517-1993,Gd-40C8
(En-8)

APPD

DATE 23/06/2014

For Director

PROTECTIVE FINISH

Blackodised

SEALED

DATE

SCALE 1:1

EST MASS

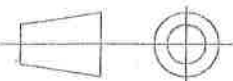
TITLE

SLIDING CYLINDER

DESIGN AUTHORITY

ARDE

PUNE 411021



DRG.No.

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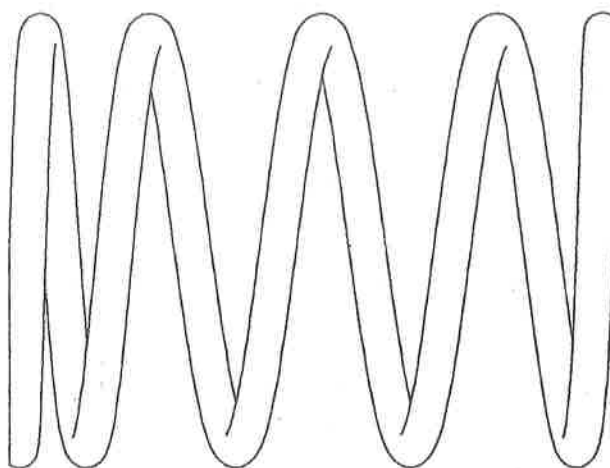
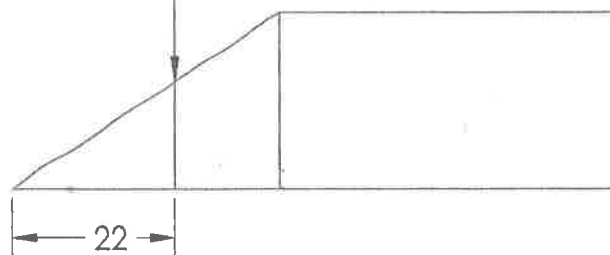
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED

8.25 Kg $\pm 5.0\%$ **NOTES :**

- 1) MEAN DIA. - 28.5
- 2) WIRE DIA - 2.5
- 3) FREE LENGTH - 41.0 ± 2
- 4) NUMBER OF EFFECTIVE COILS - 4
- 5) ONE COIL OF EACH END TO BE CLOSED IN AND GROUND SQUIRE TO THE AXIS OF THE COIL LEAVING 3/4 OF COIL AT EACH END NON EFFECTIVE.

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

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SIGN

DRN

SD

CHD

MATERIAL

STEEL WIRE TO IS:4454 (Pt-4) 2001

APPD

DATE 07/07/2014

PROTECTIVE FINISH

PHOSPHATED TO SPECN
IS:3618-1966, CLASS 'B'

SEALED

DATE

SCALE

EST MASS

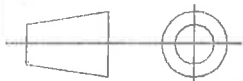
TITLE

SPRING, SILENCER

DESIGN AUTHORITY

ARDE

PUNE 411021



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PART No

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