

**Item Nomenclature:** O RING 3.4 X 1.9 TO OFAJ DRG. NO. FS-2774 B

[SIS NO - FR1230403](#)  
(QUALITY MONITORING INSTRUCTIONS)

- 1.Firm has to take raw material clearance and there after finished component sample clearance (Advance sample required from first time supply)before starting bulk production.
- 2.Material offered for inspection may be sealed by factory till bulk production.Firm has to submit proof of Raw material.Purchase and indicate its sufficiency for number of components to be manufactured from purchased raw material.
- 3.Firm to indicate its rubber batch size and No.of Components which can be made from each batch.
- 4.Firm has to submit pre inspection test report from NABL accredited/ P.S.U/Govt.approved lab for all the specified parameter as detailed-in specn.SS EN 16 20 10:2005 EPDM Type-1 sulphur vulcanized Design. SS 162010 EPDM 60-1-C before submitting raw material for clearance.
- 5.Test report to give reference of OFAJ supply order.
- 6.Component are to be strictly made as per OFAJ Drg.No.FS-2774B.
- 7.Finished component dimensional report as per OFAJ Gauge Schedule/G.E.method.
- 8.Firm has to take all the precautions for proper packaging of the components such that these are not getting damaged during transportation.
- 9.OFAJ team may visit the firm for Process / Quality Audit.
- 10.Component will be subjected to surveillance quality check on receipt at consignee end.
- 11.MIS will be sentenced within one month after receipt of material /component at OFAJ.