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DWG NO 077853A-00

SH 1

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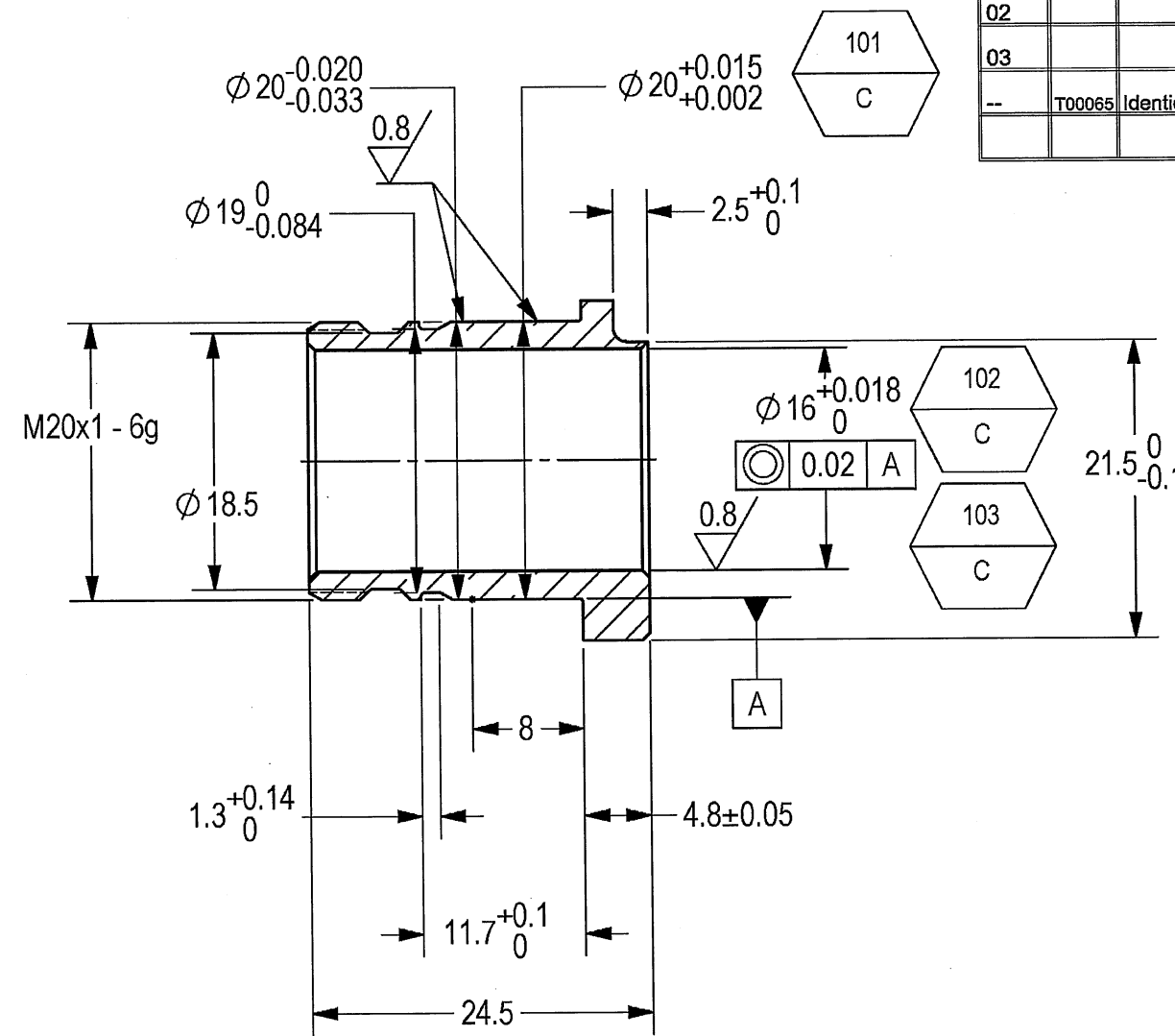
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NOTES:

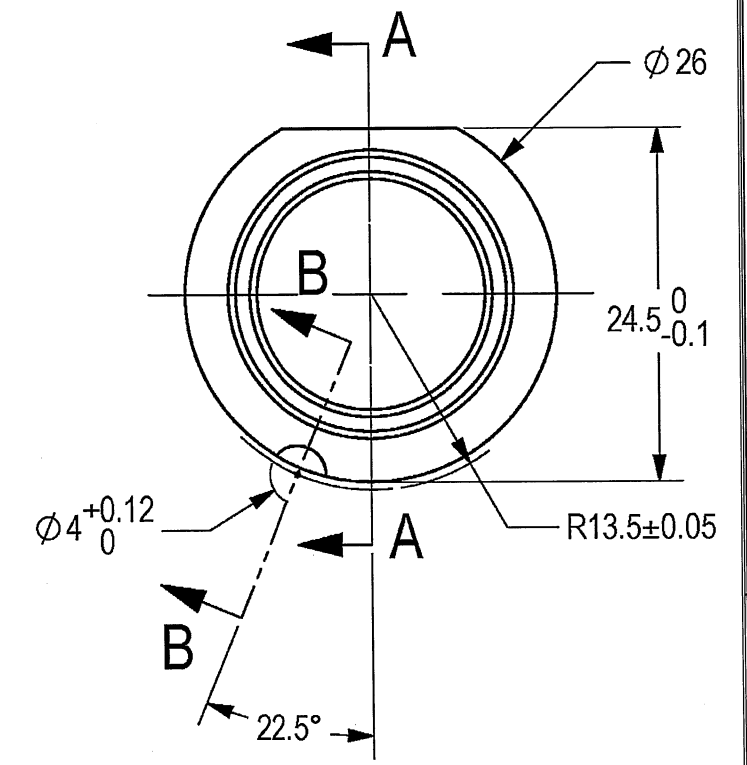
1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES BAR TYPE 17-4PH PER AMS-5643. PURCHASED IN CONDITION H1150.
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
5. GENERAL TOLERANSEC ACCORDING TO ISO 2768-m.
6. PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
7. BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191 °C.
8. QUALITY ASSURANCE PROVISIONS:
 - 8.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
 - 8.2. MAJOR CHARACTERISTICS NRS 101 TO 103.
9. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
10. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
11. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

SHEET REV RECORD
ALL SHEETS ARE THE SAME REVISION

REV	ECO	DESCRIPTION	DATE	APVD
01		2 Rework Freeze	01-Dec-13	
02		Freeze	10-Apr-14	M. Levin
03		Restricted	16-Jul-14	L. Goldshtein
--	T00065	Identical To Previous Released	09-Apr-18	L. Goldshtein



SECTION A-A

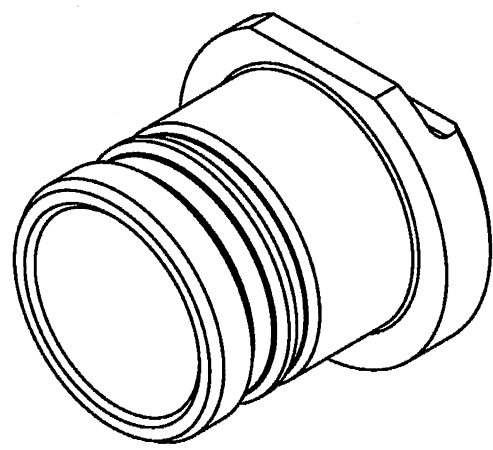


B

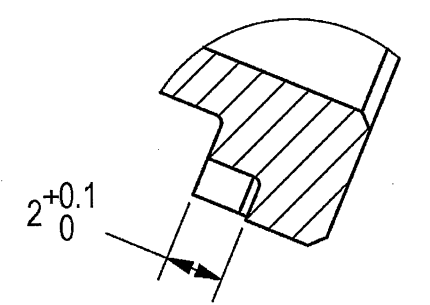
B

A

A



(WEIGHT: 0.022 Kg APPROX.)



SECTION B-B SCALE 4:1

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5M -1994		DRAWN	11/9/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/7/20	BUSHING THREAD REAR 1	
SEE NOTE 5	SEE NOTE 5	OFFICER/PRODN		FOR: CRADLE MOBILE ASSY	
1st ANGLE PROJECTION		OFFICER/OC		OF: 12.7MM SRCG	
SURFACE TEXTURE IN Micro METER		OFFICER/DDO		SIZE	CAGE CODE
PROJECT OFFICER				B	2291A
PLM Control				DWG NO	077853A-00
				SCALE	2:1
				AUTOMATED DRAWING (SW)	
				SHEET 1 OF 1	

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