PRE-QUALIFICATION CRITERIA FOR TRADE ASSISTANCE IN MACHINING OF CYLINDER JACKET RH & LH TO DRG NO. SB 303-06-18 & SB 303-05-6 (OPN NO. 13-155)

FIRM SHOULD HAVE THE FOLLOWING FACILITIES:-

1. DESIGN: FIRM SHOULD HAVE EXPERTISE IN DESIGNING COMPLEX FIXTURES,SPECIAL TOOLS AND GUAGES IN HOUSE/TIE-UP FOR DESIGNING AND MANUFACTURING OF THE ABOVE.
2. PLANT & MACHINERY: FIRM SHOULD HAVE CNC HMC WITH MINIMUM TABLE SIZE OF 1200 X 1000 MM OR CNC VMC WITH MINIMUM TABLE SIXE OF 1500 X 700 MM.
3. FIRM SHOULD HAVE SUFFICIENT SPACE TO BURR REMOVAL AND CHECKING ETC.
4. FIRM SHOULD HAVE SUITABLE FACILITIES FOR DEBURRING THE COMPONENTS.
5. FIRM SHOULD SEND THE COMPONENT INSPECTION DATE FOR EACH COMPONENT.

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