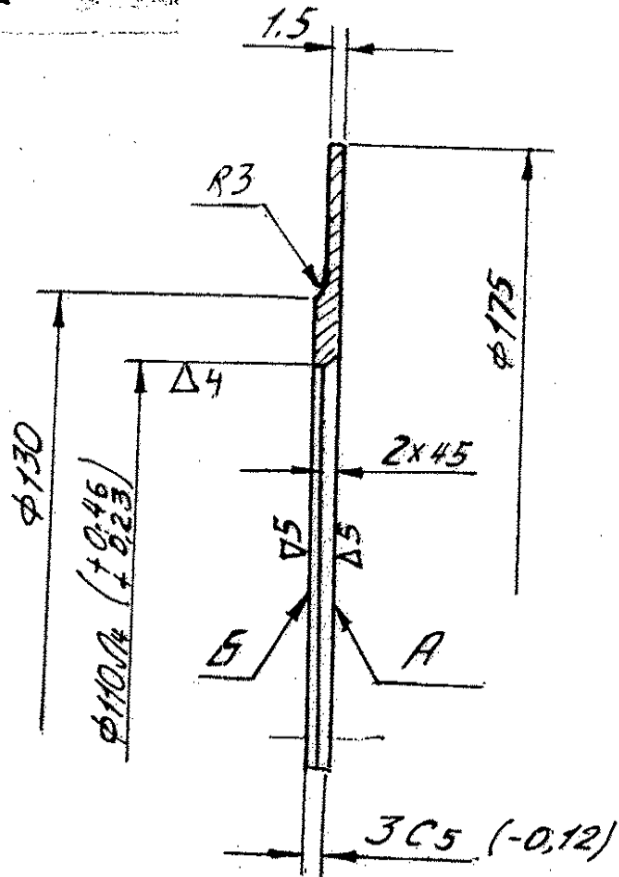


765-15-92



ER-MATERIAL: 65C6 IS: 2507-75

1. Hardness HB 285 to 341 (ϕ 3,6 to 3,3).
2. Unspecified limit deviation in dimensions for shafts as per B7.
3. Non-parallelity of surfaces A & B should not exceed 0,04 mm.

00978-117 Shk	(B)	ER-MATERIAL ADDED.
10.07.02 00424-ICV MAR 94	(A)	D.S. CAT. PART NO. ADDED. DESCRIPTION WAS "RING"
DC (NO & DATE)	ISSUE	NATURE
AMENDMENTS		

APPROVED	IN VACU	DRG NO. 765-15-92	LV2	RCV-3110-005309	(A)
CHECKED		RING BEARING OUTER. (A)		WEIGHT	SCALE
CONTROLLERATE OF QUALITY ASSURANCE (ICV) 77 9/33		65 Г GOST 14959-79		0.18	1:1
				SMT	SMTS
SECUNDERABAD				77	of 65