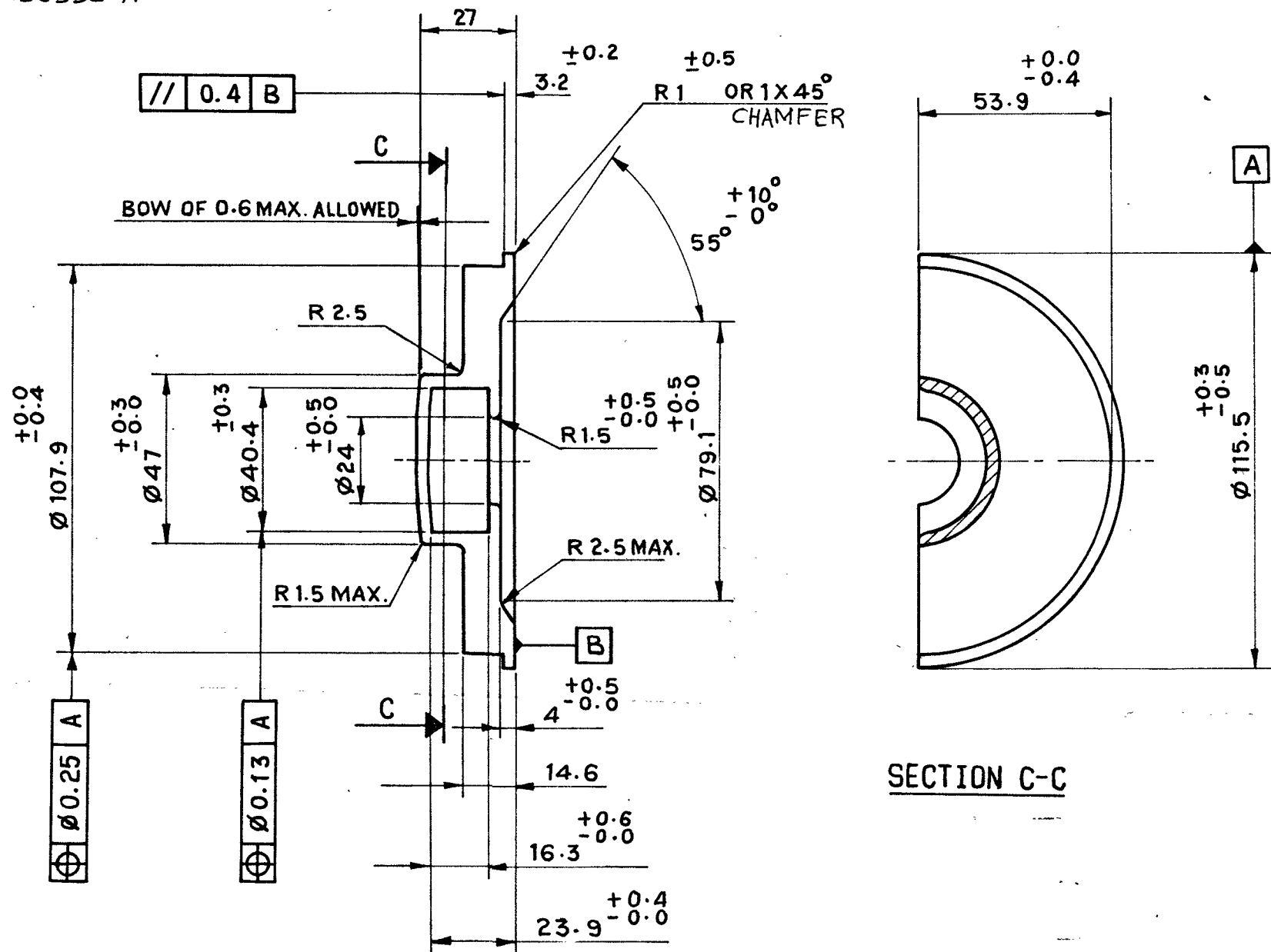


DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS
DIMENSIONS ARE IN mm. UNLESS OTHERWISE STATED.

D.C.36552-A



NOTE:

1. MATL: STEEL TO SPEC. BS 970 PART 1: 1983 GRADE 817 M40 WITH A MIN. TENSILE STRENGTH OF 770 MPa, OR APPROVED INDIGENOUS EQUIVALENT :- IS: 5517-93 GR. 40 Ni6Cr4 Mo3, REAFFIRMED 2014, MECHANICAL PROPERTIES TO BE ACHIEVED AFTER HEAT TREATMENT.
 2. TOLERANCE UNLESS OTHERWISE STATED: ± 0.5 mm.
 3. SURFACE TEXTURE: $\sqrt{0.4}$ ALL OVER.
 4. SURFACE TREATMENT: CADMIUM OR ZINC PLATE TO SPEC BS 1706: 1960 CLASS B AND PASSIVATE TO SPEC DEF 130 AMDT. 1.
 - * DIMENSIONS APPLY BEFORE SURFACE TREATMENT.
 6. MAX. PERMISSIBLE CORNER RADIUS 0.4 mm UNLESS OTHERWISE STATED.
 7. MAX. HARDNESS HB 302.
- * INDIGENOUS EQUIVALENT PROTECTIVE FINISH :- IS: 1572-86 CLASS Fe/Cd 8 OR Fe/Zn 7.5 REAFFIRMED 2016.

SECTION C-C

					DRN:-	TRD:- <i>Garlands</i>	CHD:- <i>C.D.</i>	TRN CHD:- <i>C.D.</i>	ASSY DRG.	
					<i>N.S. Samuel</i> C.D'MAN	<i>M</i> O I/C D.O	SCALE:- NOT TO SCALE			
					APPD	<i>Amid</i> FOR CQA(A)	EST.MASS:-			
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.	MATERIAL:- AS ABOVE. SEE NOTE 1.		DESIGNER'S REF	
DRG. SEALED:- 24-4-99 (PROV)					SIG.		DATE:-		2440A13012	
					PROTECTIVE FINISH:- SEE NOTE 4.					PART No.
										D.S.CAT NO
										AHSP:- CQA(A) KIRKEE

BASE, CANISTER