

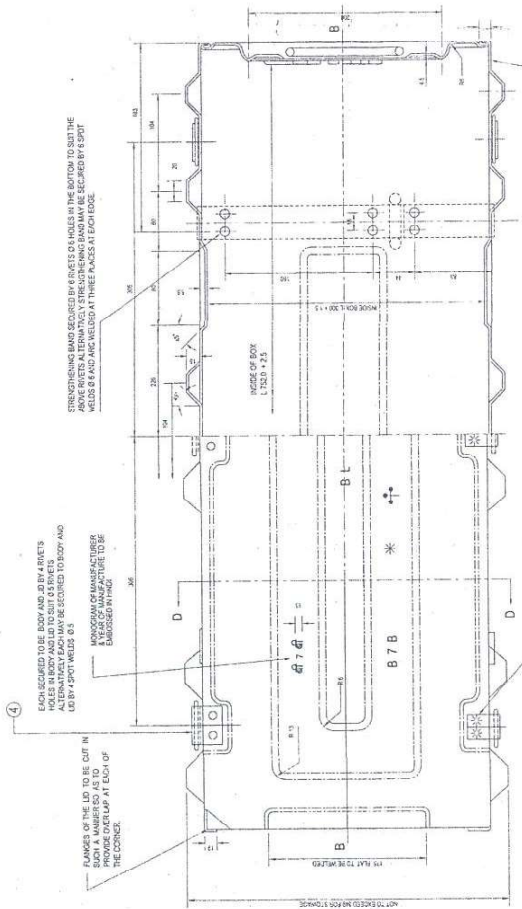
V 525 ISI

CC No. 3771/4

ON 10/2/4

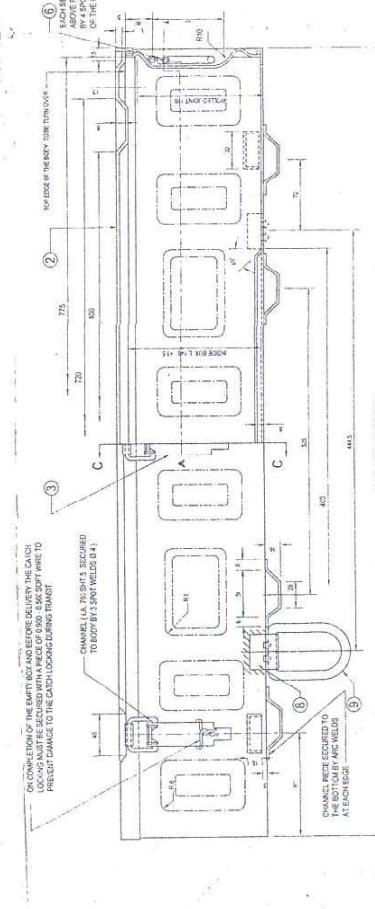
DRG CONVENTIONS CONFORM TO D.G. SPECIFICATIONS

DIMENSIONS ARE IN MM.



PLAN PART SECTION 'A-A'

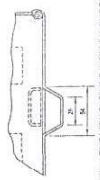
PLATE HOOK SECURED BY 2 SPOT WELDS OR MAY BE SECURED BY SPOT WELDS



ELEVATION - PART SECTION 'B-B'

SL. NO.	DESCRIPTION	DESIGNATED REF. NO.	PART NO.	QTY.
1	BOX	CONV/AMN/1445	ISV 525 A	1
2	LID	CONV/AMN/1446	ISV 525 A	1
3	CATCH	1. A. 785 BHT 3	ISV 1 A	3
4	HINGE	D7 (U) 1079 186	ISV 425	2
5	HANDLE CLIP	CONV/AMN/1005 DET 4	ISV 1330	2
6	HANDLE CLIP	CONV/AMN/1005 DET 4	ISV 1330	2
7	STRENGTHENING BAND	CONV/AMN/1005 DET 2	ISV 591	2
8	CARRIAGE LINE	D7 21 A. 1871 BHT 1	ISV 596	2

LIST OF COMPONENTS

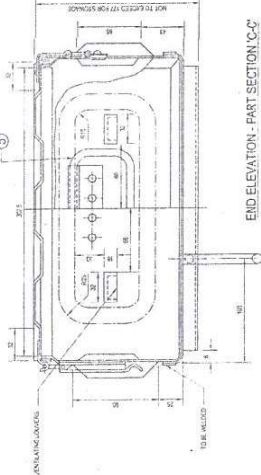


ALTERNATIVE VIEW SHOWING INTEGRAL EMBOSING FOR SEPARATE CHANNELS WELDED AT BOTTOM



SECTION OF LID

NOT TO EXCEED 10% FOR BONDING



END ELEVATION - PART SECTION 'C-C'

NOTES:
1. MATERIAL:
STEEL CONFORMING TO ANY ONE OF THE FOLLOWING SPEC:
1. IS 1705-1986 GRADE P-20 HOT ROLL AND ANNEALED
2. IS 1705-1986 GRADE P-20 HOT ROLL AND ANNEALED
3. IS 1705-1986 GRADE P-20 HOT ROLL AND ANNEALED
4. IS 1705-1986 GRADE P-20 HOT ROLL AND ANNEALED
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99. IS 1705-1986 GRADE P-20 HOT ROLL AND ANNEALED
100. IS 1705-1986 GRADE P-20 HOT ROLL AND ANNEALED

MANUFACTURE

YEAR OF MANUFACTURE
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ASST. ENG.	ISV 525 CA
SCALE	1:1
DATE	10/2/4
DESIGNER	CQA/AMN/24-85
PART NO.	ISV 525 A
D.S. CAT NO.	
ASST. ENG.	CQA(A) KIRKEE

AMMUNITION CONTAINER BOX B 7 B STEEL FOR AMN. CONT. ASSY. 136 D

VIASI

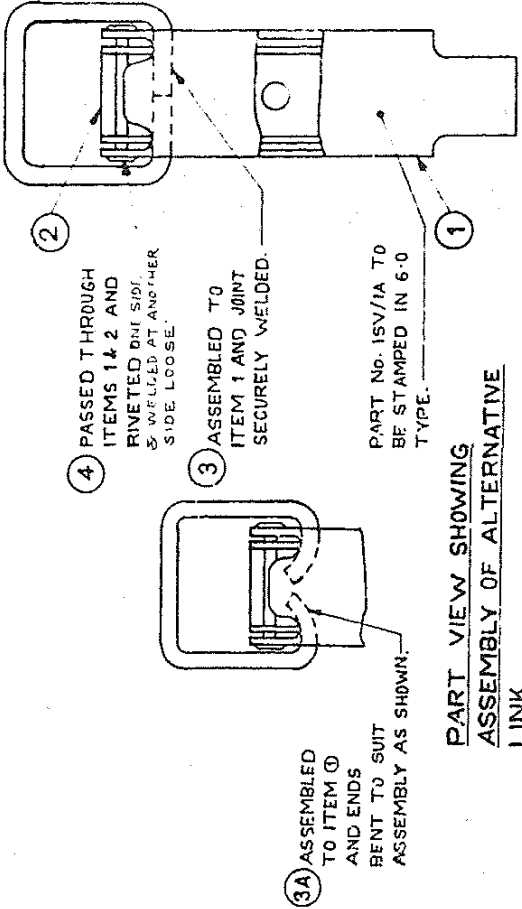
ON TRAP

DRG CONVENTIONS CONFORM TO IS : SPECIFICATIONS.

DIMENSIONS ARE IN mm.

D C. 19879-A

TOLERANCES ON UNTOLERANCED DIMENSION ± 0.5



SCHEDULE OF COMPONENTS

ITEM No.	DESCRIPTION	SHEET No.	PART No.	No PER SET.
1.	CATCH PIECE.	4	ISV/1	1
2	CHANNEL.	5	ISV/2	1
3	LINK.	6	ISV/3	1
OR 34	ALTERNATIVE LINK	6	ISV/4	1
4.	PIN HINGE, STEEL WIRE 3.15 DIA. 28.5 LONG TO 30.1278 (THIRD REVISION) (AMENDMENT ONE) (RECEIVED IN 1997) 1/4 HARD BRIGHT FINISH		ISV/5	1

TECH. REQUIREMENT :- AS PER SPEC. NO. 1A 1169 (n)

REV.	DATE	AUTHORITY	REVISION	ZONE	ASHP	SIG.
1	14-5-10	DC 37254-A	AT ZONE 1.6 NOTE UPDATED			
2	13-7-04	DC 37254-A	REF. DC 37254-A			
3	14-7-99	DC 35750-A	STAMPED IN TRAP 3.15 DIA. 28.5			
4	13-5-94	DC 35750-A	PIN HINGE MATL. SPEC. UPDATED			
5	24-2-94	DC 35750-A	DRG. FORMAT BOX ENTRIES ADDED			
6	17-11-93	DC 35622-A	ESTIMATED MASS ADDED			
7	27-6-82		DRG. FORMAT BOX ENTRIES & TECH. REQUIREMENT NOTE ADDED, 18: SPEC. WAS 18: 6364. SPECIFIED			
8			RE TRACED WITHOUT CHANGE.			
9			PREV DC 5 No. 19879-A 2034-A, 29195-A, 29474-A, 29750-A & 29886-A			

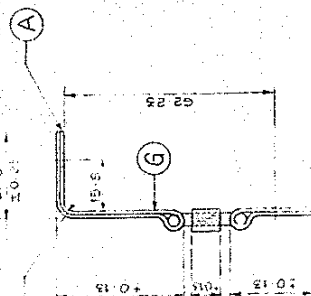
DRG. SEALED :- 19-5-47

CATCH

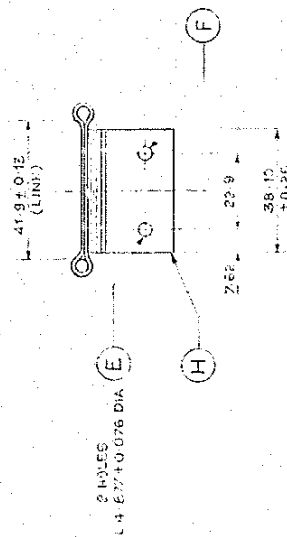
DRN:-	CHD:-	TRD - FIN - 1/4 COMP - 1/4	ASSY. DRG	ISV 479 A
C.D'MAN	OUC D 0	SCALE :- 1:1	ISV 381 A	
APPU :-	FOR CQA (A)	EST. MASS. :- 70 g		
MATL :- NOT APPLICABLE		GAUGE SCHD. :- NOT APPLICABLE		
PROTECTIVE FINISH :- AS PER DRG NO. 15V 479 A		DATE :-		
DESIGNER'S REF.			SHEET 3	
I.A. 793				
PART No			ISV 1 A	
D.S. CAT No			NOT APPLICABLE	
AHSP:-			C.Q.A.(A) KRKEE	

PART NO.
SV 425

D.C. 20214-4.



SECTION 1.1



SECTION X-X

IN RELATION TO THE L. FEATURE (B) THE L. FEATURE (C) MUST BE WITHIN 0.051 WHEN PLATES ARE AS FAR APART AS POSSIBLE (A) MUST BE WITHIN 0.051 OF THEIR CORRECT POSITIONS FEATURES (A), (B) & (C) SHOULD BE WITHIN 0.25 OF EACH OTHER TO FORM A GROUP.

IN RELATION TO THE L. FEATURE (E) THE L. FEATURE (F) MUST BE WITHIN 0.051 FEATURE (G) MUST BE WITHIN 0.051, AND FEATURE (H) SHOULD BE WITHIN 0.25 OF THEIR CORRECT POSITIONS, FEATURES (E), (F), & (G) FORM A GROUP.

TECHNICAL REQUIREMENT - AS PER SPEC. NO. I.A. 1169(H).

MATERIAL:-

STEEL SHEET TO IS: 1079-1988

GRADE Fe 410, HOT ROLLED & ANNEALED, & AS ABOVE

[illegible]

501		502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954
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WGNH

4	3	2	1
ISV 993 PART No.		DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS. DIMENSIONS ARE IN mm.	
F DC.29631-A			
MATERIAL :- STEEL CONFORMING TO ANY ONE OF THE FOLLOWING SPECS.			
I) IS:1079 : 1988 (FOURTH REVISION)(AMENDMENT ONE) (REAFFIRMED IN 1992) GRADE Fe 330 HOT ROLLED & ANNEALED.			
II) STEEL SHEET COLD ROLLED & ANNEALED, TYPE-D TO SPECN. IS: 513 : LATEST ISSUE.			
C			
	5-6-18	DC.37590-A	SPEC. IS: 513 AMENDED
	10-07-08	DGQA S.O SEC-4 CHAP 10 PARA 40	DRG PREPARED IN AUTO CAD WITHOUT CHANGE & H/C REPLACED IN SUPERSESSION OF EXISTING DILAPIDATED COPY OF SAME No. PREVIOUS DCs Nos. 28896-A, 29631-A, 29892-A, 34027-A, 34661-A, 34990-A, 35622-A, 35710-A, 35750-A & 36970A
R.No.	DATE	AUTHORITY	REVISION ZONE AHSP D.O. SIG
DRG SEALED: 14-8-70			
DRN. AGK		CHD. <i>Shadav</i>	TRD.
SD/- C.D'MAN		SD/- O I/C D.O.	COMP. SD/-
APPD.		SD/- FOR CQA(A)	SCALE:- 1:1 EST.MASS:- GAUGE SCHD:- NOT APPLICABLE DATE: 3-6-68
MATL - AS SPECIFIED ABOVE PROTECTIVE FINISH:- AS PER DRG NUMBER ISV 479 A			
PLATE HOOK			
ASSY. DRG: ISV 479, A ISV 381A			
DESIGNER'S REF. CIA / AMN / 1178			
PART No. ISV 993			
D.S.CAT No. NOT APPLICABLE			
AHSP - CQA(A) KIRKEE			
A			

PART N^o

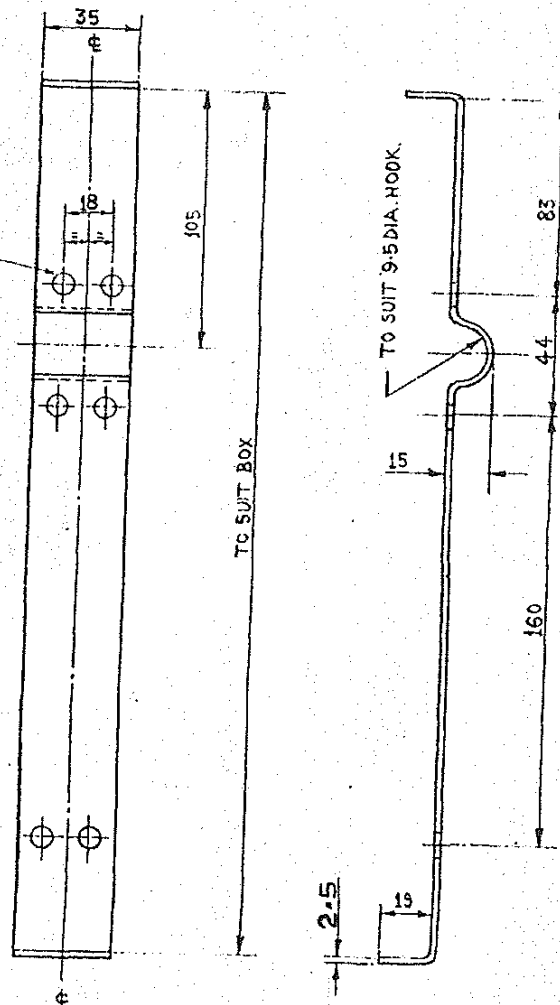
ISV 981

FOR EXPLANATION OF DIMENSIONING ETC., SEE A.R.D.E. NOTE SHEET N^o1.
THIRD ANGLE PROJECTION

DIMENSIONS ARE IN mm

D.C.I. 28851-A.
D.C.I. 29631-A6 HOLES TO SUIT
6.0 DIA. RIVETS.**MATERIAL :-**STEEL CONFORMING TO ANY ONE
OF THE FOLLOWING SPECIFICATION

- i) IS:1079:1988 GRADE Fe330 HOT
ROLLED & ANNEALED.
- ii) IS 513: LATEST ISSUE COLD ROLLED AND
ANNEALED BEST SURFACE TYPE 'D'
- iii) BS 1449 PT 1-1983 SECTION 2
CS 4 COLD ROLLED & ANNEALED.
- iv) BS 1449 PT 1-1983 SECTION 2
HS 4 HOT ROLLED AND ANNEALED.



318-18 DC 37501-A

UNDER MATL NOTE, ii) AMENDED &
MASTER COPY REPLACED

21-12-94 DC 34990-A

MATERIAL NOTE AMENDED.

18-11-86 D.C.I. 34027-A

MATERIAL SPECIFICATION AMENDED.

26-5-71 DCI 29892-A

DIMENSION 6.0 WAS 6.55
DIMENSION 2.5 WAS 12 B.G

14-8-75 DCI 29631-A

DRG SEALED.
PROV. SEALING CANCELLED.
TRACED WITHOUT CHANGE.

22-8-68

26-4-68 DCI 28851-A

DRG PROV SEALED.

DATE

AUTHORITY

ZONE

NATURE

AMENDMENTS

SIG

AHSH

DO-CHK

APPROVED

DATE - 27-7-67

DESIGNER'S REF

CIA/AMN/1085

DETAIL N^o 2PART N^o

ISV 981

C.I.A. KIRKEE.

DRG SEALED - 14-8-70

MATERIAL - AS SPECIFIED ABOVE

PROTECTIVE FINISH -

ESTIMATED WEIGHT -

SCALE - 1/2

STRENGTHENING BAND

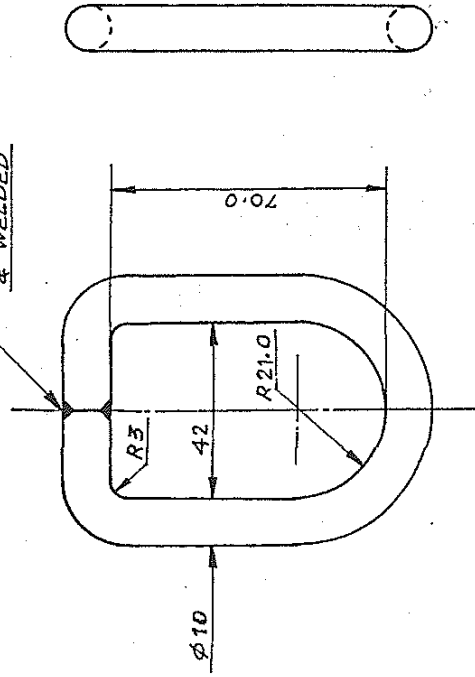
985 ASI

ON LAY

DRG. CONVENTIONS CONFORM TO IS: SPECS.

DIMENSIONS ARE IN mm.

D.C. 25931-A.

ENDS OF CARRYING LINK BUTTED
& WELDED

MATERIAL:- STEEL BAR TO SPEC.IS:2062:1992 Fe 410WB

TOLERANCE ON UNTOLERANCED DIMENSIONS ± 0.5

TECHNICAL REQUIREMENT:- AS PER SPEC.IA 1169 (h)

02-4-07	DC 37104 - A	IN BOX ASSY.DRG ISV 529-A ADDED AND Ø10 WAS 9, DIM.42 WAS 38 & R 21 WAS 19	✓	✓	✓
29-1-05	DC 36999 - A	OBsolete IN 76mm PACKAGE ANN. ONLY.	✓	✓	✓
15-11-04	DC 36988 - A	DRG OBSOLETE	✓	✓	✓
14-3-99	DC 36591 - A	MATL SPEC. UP-DATED	✓	✓	✓
14-7-95	D.C. 35975 - A.	NOTE REG. TECH. REQUIREMENT ADDED.	✓	✓	✓
1-12-94	DC 35861 - A	DRG. FORMAT BOX ENTRIES ADDED. MATL SPEC. UP-DATED. IS SPECS. WAS IS: 696	✓	✓	✓
12-9-92		RETRACED WITHOUT CHANGE.	✓	✓	✓
		PREVIOUS D.C. No. 25931-A, 27736A, 29832-A, 30443-A, 35217-A, 33506-A.	✓	✓	✓
ANR	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.
DRG. SEALED :- 22-6-61					

DRN SD/-	CHD SD/-	TRD. ALP	COMP. 1/1	ASSY. DRG:- ISV 529 A
		SCALE :- 1:1		ISV 530 A.
C.D.MAN.	O.I.C.D.O.	EST. MASS:-		
APPD.	SD/-	GAUGE SCH:- NOT APPLICABLE		
	FOR CQA(A)	DATE :- 28-11-60.		
MATL:- AS ABOVE				
PROTECTIVE FINISH:- REFER TO DRG. ISV 530 A				

DESIGNER'S REF.:- 4 SHEETS
I.A. 1871 SHEET 1

PART No. ISV 586

D.S. CAT No
NOT APPLICABLE

AHSP :- CQA(A) KIRKEE.

CARRYING LINK