



DRAWING CONVENTIONS CONFORM TO IS: 696.
 SURFACE FINISH:- AS PER IS: 3073-67, WHERE NOT SPECIFIED SHOULD BE ∇

MATERIAL:- ~~6-NY-0-1 GOST 19903-74~~
~~30X FCA GOST 11268-76~~

ALTERNATE MATERIAL SHEET:-
~~6-NY-0-1 GOST 19903-74~~
~~4-III-35 GOST 11268-76~~

MATL. FOR INDIA:- IS:7226:1974, DESIGN. C40
~~30HS OR 40HS SEC 4 BS 1449~~
~~PT 1 OR DESIG. C-40, IS:7226~~

* DIMENSION FOR REFERENCE.
 SHARP EDGES TO BE BLUNTED 0.2.
 COATING:- ELECTROLESS ACCELERATED PHOSPHATING,
 OIL FINISHING.
 COATING/PROTECTIVE FINISH FOR INDIA:-
 PHOSPHATE TO SPECN.
 JSS-0465-01 1988 CLASS II, OIL FINISH.
 STAMP 'K' (DIMENSIONAL ACCEPTANCE) AND 'H' (HARDNESS
 CORRECTNESS) ON A TAG.
 REMAINING TECHNICAL REQUIREMENTS ARE AS PER
 6N11 TY SPECIFICATIONS.

26/9/05

A 4110.

AUTHY	DATE	ZONE	BRIEF RECORD.	SIG.
	06.12.16		MATERIAL AMENDED 01.03.17	
	29-8-91		DRAWING REVISED, RE-DRAWN AND PROV. RE-SEALED	
			PREVIOUS DC (I) Nos, 18896-SA, 201Q1-SA & 20762-SA	

DATE	NAME

ASSY.	1005-007277
DGN.	
DRN.	
CHD.	
TRD.	
COMP.	
INSERT PLATE	
DT. 8.8.91/G; D.O. SCALE :- 2:1 SEALED:- PROV. D.C (I) No. 18896-SA DT. 10.4.86.	

CQA(SA), CHAPUR
MATERIAL :- AS STATED
DIMENSIONS ARE IN MILLIMETRES
APPROVED DT. 7.1.87
NEGATIVE PREPARED
DESIGNER'S REF. 6N11 4-10
D.S.CAT. No. 1005-007298