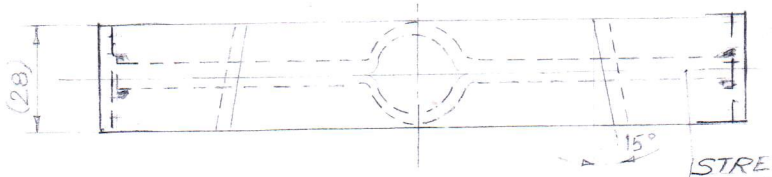
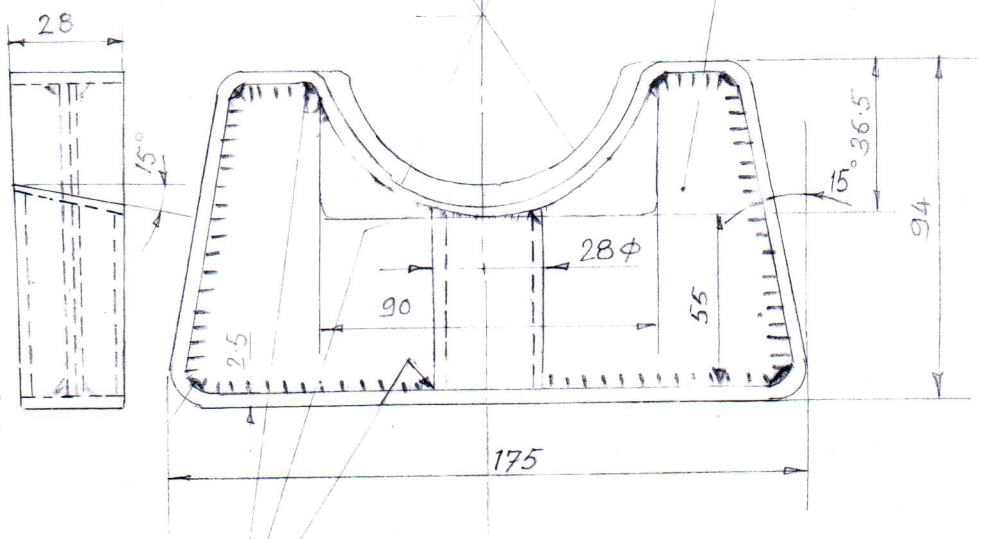


STRENGHTHENING PLATE (CENTRE PART) IN TWO PIECES THICK 2·5



BRACKET OUTER PART TO BE WELDED THROUGHT

27 OCT 2014

MATERIAL:-

MILD STEEL SHEET 2·5 mm THICK SHOULD CONFORM TO ANY ONE OF THE FOLLOWING SPECN

i) IS:1079 HOT ROLLED & ANNEALED Gd. 'O'
ii) IS: 513-94 COLD ROLLED & ANNEALED TYPE 'D' BEST SURFACE

NOTE:-

1) DRG CONVENTIONS CONFORM TO IS: SPECN.
2) ALL DIM. ARE IN mm, TOL CONFORMING TO IS: 2102 (MED)
3) WITHOUT CROSS LINKED POLYETHYLENE FOAM

ITEM	DESCRIPTION	NO. OFF	MATL.	TREATMENT	REMARK

BRACKET-A2
FOR BOX-C 53-A
REF DRG NO. ISV-2048

~~199~~2002	SIGN	DATE
DRN/TRC		
CHD		
F/DO		
APPD		

SCALE :- N.T.S

ORDNANCE FACTORY
BHUSAWAL

DRG NO.
OFB/C/1484